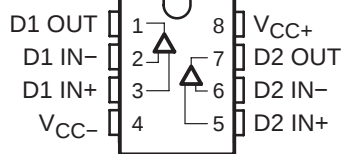


THS6052, THS6053 175 mA, ± 12 V ADSL CPE LINE DRIVERS

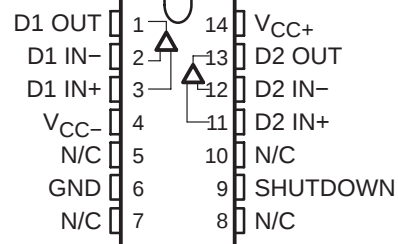
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- **Remote Terminal ADSL Line Driver**
 - Ideal for Both Full Rate ADSL and G.Lite
 - Compatible With 1:1 Transformer Ratio
- **Low $2.7 \text{ pA}/\sqrt{\text{Hz}}$ Noninverting Current Noise**
 - Reduces Noise Feedback Through Hybrid Into Downstream Channel
- **Wide Supply Voltage Range $\pm 5 \text{ V}$ to $\pm 15 \text{ V}$**
 - Ideal for ± 12 -V Operation
- **Wide Output Swing**
 - 42 Vpp Differential Output Voltage, $R_L = 200 \Omega$, ± 12 -V Supply
- **High Output Current**
 - 175 mA (typ)
- **High Speed**
 - 110 MHz (-3 dB , $G=8$, $\pm 12 \text{ V}$)
 - $1500 \text{ V}/\mu\text{s}$ Slew Rate ($G = 8$, $\pm 12 \text{ V}$)
- **Low Distortion, Single-Ended, $G = 8$**
 - -83 dBc (250 kHz, 2 Vpp, 100- Ω load)
- **Low Power Shutdown (THS6053)**
 - 300- μA Total Standby Current
- **Thermal Shutdown and Short Circuit Protection**
- **Standard SOIC, SOIC PowerPAD™, and TSSOP PowerPAD™ Package**
- **Evaluation Module Available**

THS6052
SOIC (D) AND
SOIC PowerPAD™ (DDA) PACKAGE
(TOP VIEW)

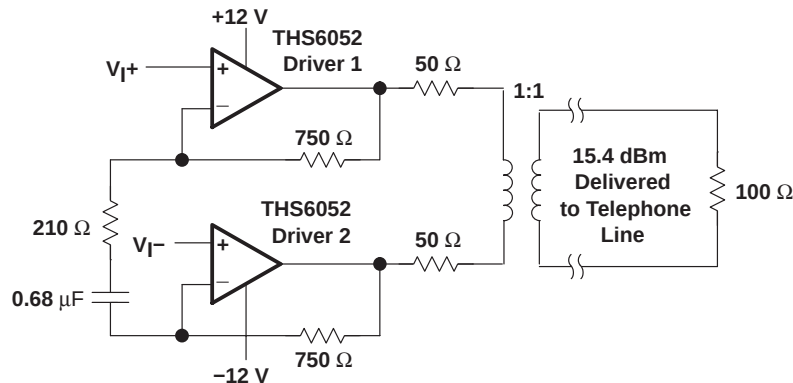


THS6053
SOIC (D) AND
TSSOP PowerPAD™ (PWP) PACKAGE
(TOP VIEW)



description

The THS6052/3 is a high-speed line driver ideal for driving signals from the remote terminal to the central office in asymmetrical digital subscriber line (ADSL) applications. It can operate from ± 12 -V supply voltages while drawing only 5.2 mA of supply current per channel. It offers low -83 dBc total harmonic distortion driving a 100- Ω load (2 Vpp). The THS6052/3 offers a high 42-Vpp differential output swing across a 200- Ω load from a ± 12 -V supply. The THS6053 features a low-power shutdown mode, consuming only 300 μA quiescent current per channel. The THS6052/3 is packaged in a standard SOIC, SOIC PowerPAD™, and TSSOP PowerPAD™ packages.



RELATED PRODUCTS

DEVICE	DESCRIPTION
THS6042/3	350-mA, ± 12 V ADSL CPE line driver
THS6092/3	275-mA, ± 12 V ADSL CPE line driver
OPA2677	380-mA, ± 12 V ADSL CPE line driver
THS6062	Low noise ADSL receiver



Please be aware that an important notice concerning availability, standard warranty, and use in critical applications of Texas Instruments semiconductor products and disclaimers thereto appears at the end of this data sheet.

PowerPAD is a trademark of Texas Instruments.

PRODUCTION DATA information is current as of publication date. Products conform to specifications per the terms of Texas Instruments standard warranty. Production processing does not necessarily include testing of all parameters.



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THS6052, THS6053

175 mA, ± 12 V ADSL CPE LINE DRIVERS

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AVAILABLE OPTION

T _A	PACKAGED DEVICE				EVALUATION MODULES
	SOIC-8 (D)	SOIC-8 PowerPAD (DDA)	SOIC-14 (D)	TSSOP-14 (PWP)	
0°C to 70°C	THS6052CD	THS6052CDDA	THS6053CD	THS6053CPWP	THS6052EVM THS6053EVM
–40°C to 85°C	THS6052ID	THS6052IDDA	THS6053ID	THS6053IPWP	—

absolute maximum ratings over operating free-air temperature (unless otherwise noted)[†]

Supply voltage, V _{CC+} to V _{CC–}	33 V
Input voltage	$\pm V_{CC}$
Output current (see Note 1)	275 mA
Differential input voltage	± 4 V
Maximum junction temperature	150°C
Total power dissipation at (or below) 25°C free-air temperature	See Dissipation Ratings Table
Operating free-air temperature, T _A : Commercial	0°C to 70°C
Industrial	–40°C to 85°C
Storage temperature, T _{stg} : Commercial	–65°C to 125°C
Industrial	–65°C to 125°C
Lead temperature 1,6 mm (1/16 inch) from case for 10 seconds	300°C

[†] Stresses beyond those listed under “absolute maximum ratings” may cause permanent damage to the device. These are stress ratings only, and functional operation of the device at these or any other conditions beyond those indicated under “recommended operating conditions” is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

NOTE 1: The THS6052 and THS6053 may incorporate a PowerPAD™ on the underside of the chip. This acts as a heatsink and must be connected to a thermally dissipating plane for proper power dissipation. Failure to do so may result in exceeding the maximum junction temperature which could permanently damage the device. See TI technical brief SLMA002 for more information about utilizing the PowerPAD™ thermally enhanced package.

DISSIPATION RATING TABLE

PACKAGE	θ_{JA}	θ_{JC}	T _A = 25°C T _J = 150°C POWER RATING
D-8	95°C/W [‡]	38.3°C/W [‡]	1.32 W
DDA	45.8°C/W [‡]	9.2°C/W [‡]	2.73 W
D-14	66.6°C/W [‡]	26.9°C/W [‡]	1.88 W
PWP	37.5°C/W	1.4°C/W	3.3 W

[‡] This data was taken using the JEDEC proposed high-K test PCB. For the JEDEC low-K test PCB, the θ_{JA} is 168°C/W for the D–8 package and 122.3°C/W for the D–14 package.

recommended operating conditions

		MIN	NOM	MAX	UNIT
Supply voltage, V _{CC+} to V _{CC–}	Dual supply	± 5		± 15	V
	Single supply	10		30	
Operating free-air temperature, T _A	C-suffix	0		70	°C
	I-suffix	–40		85	



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electrical characteristics over recommended operating free-air temperature range, $T_A = 25^\circ\text{C}$,
 $V_{CC} = \pm 12$ V, $R_{\text{FEEDBACK}} = 750\ \Omega$, $R_L = 100\ \Omega$ (unless otherwise noted)

dynamic performance

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
BW	Small-signal bandwidth (-3 dB)	$R_L = 50\ \Omega$	G = 1, $R_F = 1\ \text{k}\Omega$	$V_{CC} = \pm 5$ V	110		MHz
				$V_{CC} = \pm 12$ V	120		
			G = 2, $R_F = 680\ \Omega$		100		
			G = 8, $R_F = 330\ \Omega$	$V_{CC} = \pm 5$ V, ± 12 V	90		
	$R_L = 100\ \Omega$		G = 1, $R_F = 1\ \text{k}\Omega$	$V_{CC} = \pm 5$ V	150		
				$V_{CC} = \pm 12$ V	170		
			G = 2, $R_F = 680\ \Omega$		135		
			G = 8, $R_F = 330\ \Omega$	$V_{CC} = \pm 5$ V, ± 12 V	110		
SR	Slew rate (see Note 2), G=8	$V_O = 4\ \text{V}_{PP}$	$V_{CC} = \pm 5$ V	$V_{CC} = \pm 5$ V	650		V/ μs
			$V_{CC} = \pm 12$ V	$V_{CC} = \pm 12$ V	850		
			$V_{CC} = \pm 15$ V	$V_{CC} = \pm 15$ V	950		
	$V_O = 16\ \text{V}_{PP}$		$V_{CC} = \pm 12$ V	$V_{CC} = \pm 12$ V	1500		
			$V_{CC} = \pm 15$ V	$V_{CC} = \pm 15$ V	1700		

NOTE 2: Slew rate is defined from the 25% to the 75% output levels.

noise/distortion performance

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
THD	Total harmonic distortion (single-ended configuration)	Gain = 8, $R_L = 100\ \Omega$, $V_{CC} = \pm 12$ V, $f = 250$ kHz	$V_O(pp) = 2$ V		-83		dBc
			$V_O(pp) = 16$ V		-78		
		Gain = 8, $R_L = 50\ \Omega$, $V_{CC} = \pm 5$ V, $f = 250$ kHz	$V_O(pp) = 2$ V		-74		
			$V_O(pp) = 6$ V		-72		
V_n	Input voltage noise	$V_{CC} = \pm 5$ V, $f = 10$ kHz, ± 12 V			2.1		nV/ $\sqrt{\text{Hz}}$
I_n	Input current noise	+Input	$f = 10$ kHz, $V_{CC} = \pm 5$ V, $V_{CC} = \pm 12$ V, $V_{CC} = \pm 15$ V		2.7		pA/ $\sqrt{\text{Hz}}$
		-Input			10.7		
X_T	Crosstalk	$f = 250$ kHz, $V_{CC} = \pm 12$ V, G = 2, $R_L = 100\ \Omega$	$V_O = 2\ \text{V}_{p-p}$		-79		dBc
		$f = 250$ kHz, $V_{CC} = \pm 5$ V, G = 2, $R_L = 50\ \Omega$	$V_O = 2\ \text{V}_{p-p}$		-71		

THS6052, THS6053

175 mA, ± 12 V ADSL CPE LINE DRIVERS

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electrical characteristics over recommended operating free-air temperature range, $T_A = 25^\circ\text{C}$, $V_{CC} = \pm 12$ V, $R_{\text{FEEDBACK}} = 750\ \Omega$, $R_L = 100\ \Omega$ (unless otherwise noted) (continued)

dc performance

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
V_{OS}	Input offset voltage	$V_{CC} = \pm 12$ V, $V_{CC} = \pm 6$ V	$T_A = 25^\circ\text{C}$		5	10	mV
			$T_A = \text{full range}$			15	
	Differential offset voltage		$T_A = 25^\circ\text{C}$		3	6	
	Offset drift		$T_A = \text{full range}$			8	$\mu\text{V}/^\circ\text{C}$
I_{IB}	– Input bias current	$V_{CC} = \pm 12$ V, $V_{CC} = \pm 6$ V	$T_A = 25^\circ\text{C}$		5	10	μA
			$T_A = \text{full range}$			12	
	+ Input bias current		$T_A = 25^\circ\text{C}$		2	5	
			$T_A = \text{full range}$			6	
	Differential input bias current		$T_A = 25^\circ\text{C}$		5	10	μA
			$T_A = \text{full range}$			12	
Z_{OL}	Open loop transimpedance	$V_{CC} = \pm 12$ V, $V_{CC} = \pm 6$ V	$R_L = 1\ \text{k}\Omega$		1		$\text{M}\Omega$

input characteristics

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
V_{ICR}	Input common-mode voltage range	$V_{CC} = \pm 12$ V		± 9.7	± 10.1		V
		$V_{CC} = \pm 6$ V		± 3.8	± 4.2		
CMRR	Common-mode rejection ratio	$V_{CC} = \pm 12$ V, $V_{CC} = \pm 6$ V	$T_A = 25^\circ\text{C}$	59	66		dB
			$T_A = \text{full range}$	57			
R_I	Input resistance	+ Input			1.5		$\text{M}\Omega$
		– Input			15		Ω
C_I	Input capacitance				2		pF

output characteristics

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
V_O	Output voltage swing	Single ended	$R_L = 50\ \Omega$, $V_{CC} = \pm 6$ V	± 4.2	± 4.6		V
			$R_L = 100\ \Omega$, $V_{CC} = \pm 12$ V	± 10.1	± 10.5		
			$V_{CC} = \pm 6$ V	± 4.4	± 4.8		
I_O	Output current	$R_L = 25\ \Omega$, $V_{CC} = \pm 12$ V		150	175		mA
		$R_L = 10\ \Omega$, $V_{CC} = \pm 6$ V		150	175		
I_{SC}	Short-circuit current	$R_L = 0\ \Omega$, $V_{CC} = \pm 12$ V			250		mA
	Output resistance	Open loop			14		Ω



THS6052, THS6053
175 mA, ± 12 V ADSL CPE LINE DRIVERS

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electrical characteristics over recommended operating free-air temperature range, $T_A = 25^\circ\text{C}$,
 $V_{CC} = \pm 12$ V, $R_{FEEDBACK} = 750\ \Omega$, $R_L = 100\ \Omega$ (unless otherwise noted) (continued)

power supply

PARAMETER		TEST CONDITIONS		MIN	TYP	MAX	UNIT
V_{CC}	Operating range	Dual supply		± 4.5		± 16.5	V
		Single supply		9		33	
I_{CC}	Quiescent current (each driver)	$V_{CC} = \pm 12$ V	$T_A = 25^\circ\text{C}$		5.2	7	mA
			$T_A = \text{full range}$			8	
		$V_{CC} = \pm 6$ V	$T_A = 25^\circ\text{C}$		4.5	6.5	
			$T_A = \text{full range}$			7.5	
PSRR	Power supply rejection ratio	$V_{CC} = \pm 12$ V	$T_A = 25^\circ\text{C}$	-64	-62		dB
			$T_A = \text{full range}$	-61	-		
		$V_{CC} = \pm 6$ V	$T_A = 25^\circ\text{C}$	-60	-70		
			$T_A = \text{full range}$	-58			

shutdown characteristics (THS6053 only)

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$V_{IL}(\text{SHDN})$	Shutdown pin voltage for power up	$V_{CC} = \pm 6$ V, ± 12 V $GND = 0$ V, (GND Pin as Reference)			0.8	V
$V_{IH}(\text{SHDN})$	Shutdown pin voltage for power down	$V_{CC} = \pm 6$ V, ± 12 V, $GND = 0$ V, (GND Pin as Reference)	2			V
$I_{CC}(\text{SHDN})$	Total quiescent current when in shutdown state	$V_{GND} = 0$ V, $V_{CC} = \pm 6$ V, ± 12 V		0.3	0.7	mA
t_{DIS}	Disable time (see Note 3)	$V_{CC} = \pm 12$ V		0.1		μs
t_{EN}	Enable time (see Note 3)	$V_{CC} = \pm 12$ V		0.4		μs
$I_{IL}(\text{SHDN})$	Shutdown pin input bias current for power up	$V_{CC} = \pm 6$ V, ± 12 V		40	100	μA
$I_{IH}(\text{SHDN})$	Shutdown pin input bias current for power down	$V_{CC} = \pm 6$ V, ± 12 V, $V(\text{SHND}) = 3.3$ V		50	100	μA

NOTE 3: Disable/enable time is defined as the time from when the shutdown signal is applied to the SHDN pin to when the supply current has reached half of its final value.



THS6052, THS6053 175 mA, ± 12 V ADSL CPE LINE DRIVERS

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APPLICATION INFORMATION

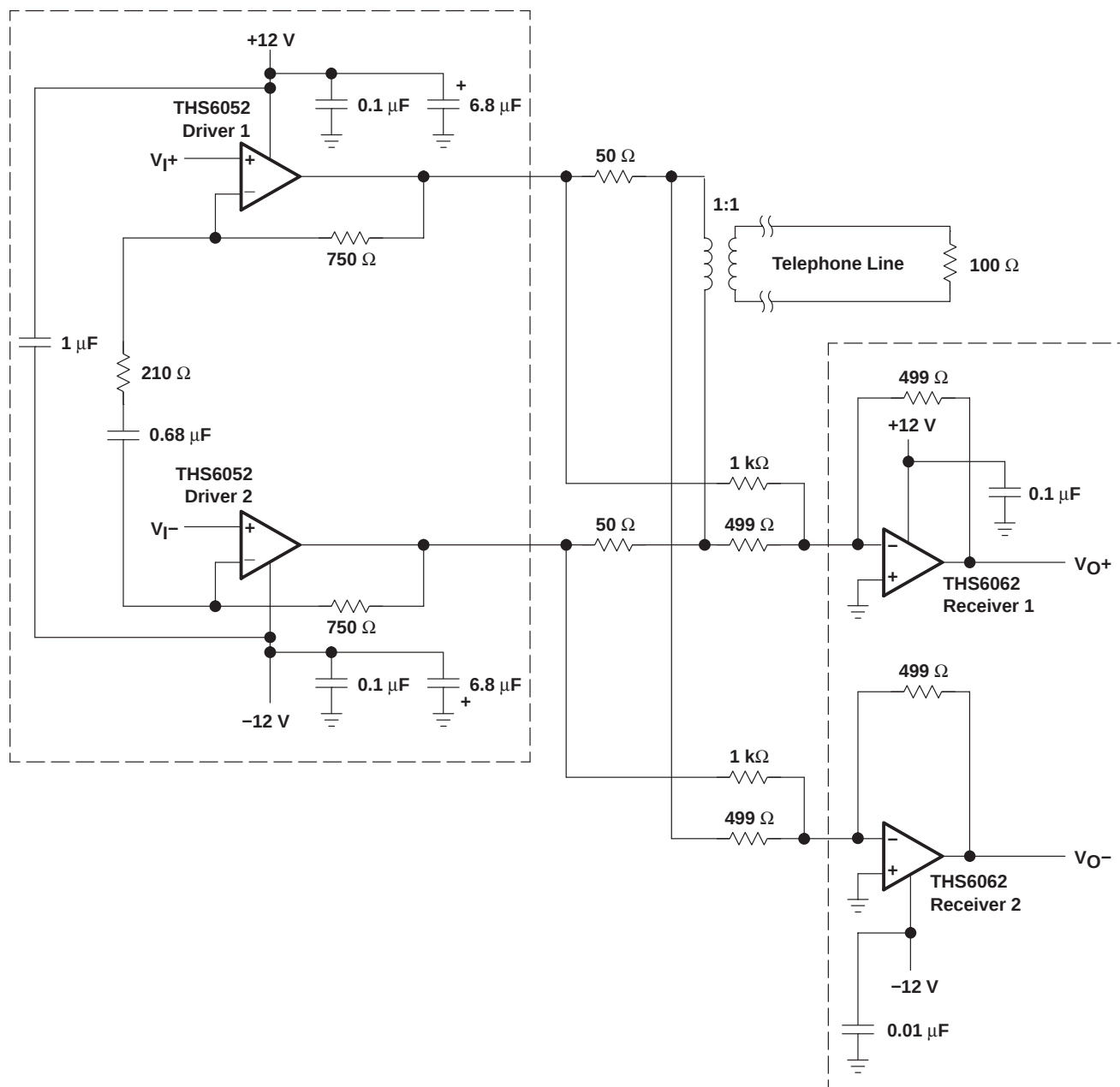


Figure 1. THS6052 ADSL Application With 1:1 Transformer Ratio

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
THS6052CDDA	Active	Production	SO PowerPAD (DDA) 8	75 TUBE	Yes	SN	Level-1-260C-UNLIM	0 to 70	6052C
THS6052CDDA.A	Active	Production	SO PowerPAD (DDA) 8	75 TUBE	Yes	SN	Level-1-260C-UNLIM	0 to 70	6052C
THS6052ID	Active	Production	SOIC (D) 8	75 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	6052I
THS6052ID.A	Active	Production	SOIC (D) 8	75 TUBE	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	6052I
THS6052IDDA	Active	Production	SO PowerPAD (DDA) 8	75 TUBE	Yes	SN	Level-1-260C-UNLIM	-40 to 85	6052I
THS6052IDDA.A	Active	Production	SO PowerPAD (DDA) 8	75 TUBE	Yes	SN	Level-1-260C-UNLIM	-40 to 85	6052I
THS6053CPWPR	Active	Production	HTSSOP (PWP) 14	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	0 to 70	HS6053C
THS6053CPWPR.A	Active	Production	HTSSOP (PWP) 14	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	0 to 70	HS6053C
THS6053IPWP	Active	Production	HTSSOP (PWP) 14	90 TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	HS6053I
THS6053IPWP.A	Active	Production	HTSSOP (PWP) 14	90 TUBE	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	HS6053I
THS6053IPWPR	Active	Production	HTSSOP (PWP) 14	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	HS6053I
THS6053IPWPR.A	Active	Production	HTSSOP (PWP) 14	2000 LARGE T&R	Yes	NIPDAU	Level-2-260C-1 YEAR	-40 to 85	HS6053I

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "-" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
THS6053CPWPR	HTSSOP	PWP	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
THS6053IPWPR	HTSSOP	PWP	14	2000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS



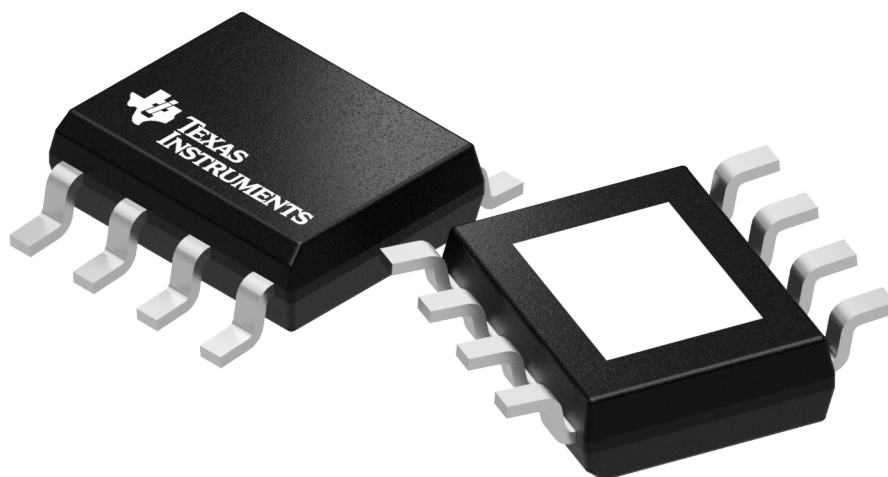
*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
THS6053CPWPR	HTSSOP	PWP	14	2000	350.0	350.0	43.0
THS6053IPWPR	HTSSOP	PWP	14	2000	350.0	350.0	43.0

TUBE


*All dimensions are nominal

Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
THS6052CDDA	DDA	HSOIC	8	75	505.46	6.76	3810	4
THS6052CDDA.A	DDA	HSOIC	8	75	505.46	6.76	3810	4
THS6052ID	D	SOIC	8	75	505.46	6.76	3810	4
THS6052ID.A	D	SOIC	8	75	505.46	6.76	3810	4
THS6052IDDA	DDA	HSOIC	8	75	505.46	6.76	3810	4
THS6052IDDA.A	DDA	HSOIC	8	75	505.46	6.76	3810	4
THS6053IPWP	PWP	HTSSOP	14	90	530	10.2	3600	3.5
THS6053IPWP.A	PWP	HTSSOP	14	90	530	10.2	3600	3.5



Images above are just a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.

GENERIC PACKAGE VIEW

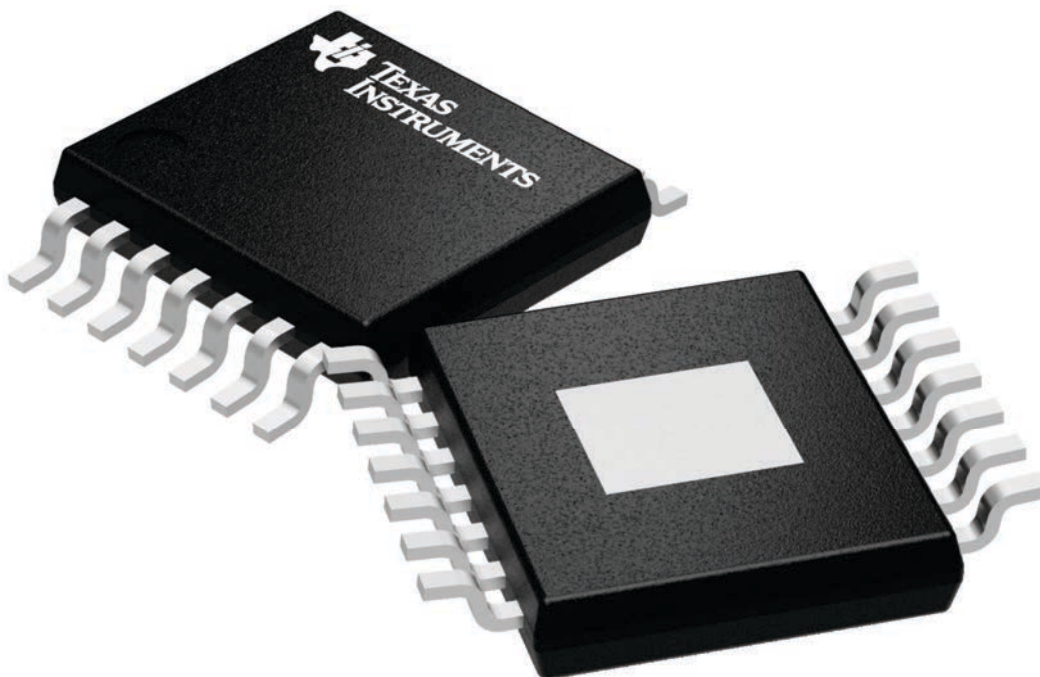
PWP 14

PowerPAD TSSOP - 1.2 mm max height

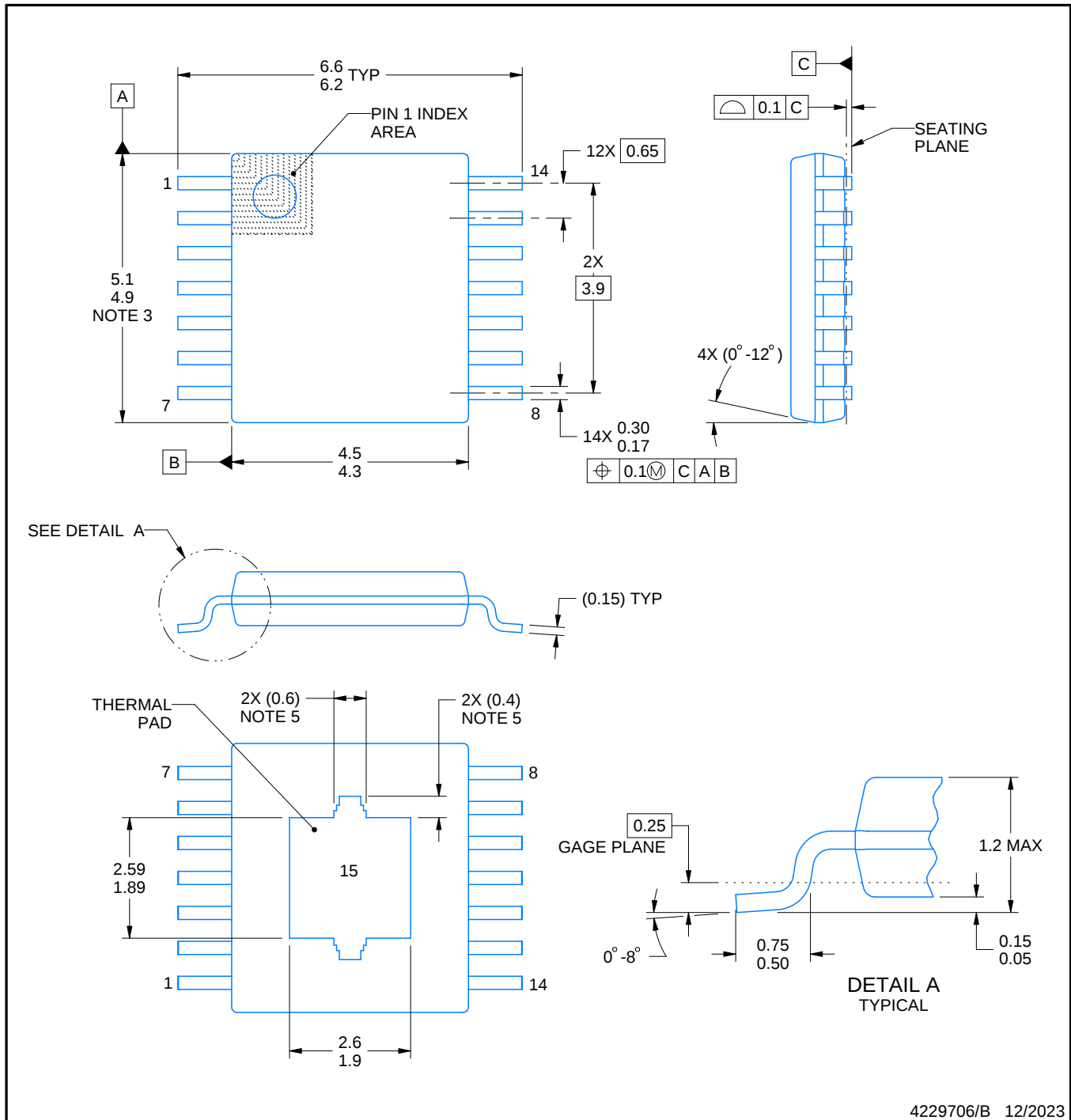
4.4 x 5.0, 0.65 mm pitch

PLASTIC SMALL OUTLINE

This image is a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.



4224995/A



4229706/B 12/2023

NOTES:

PowerPAD is a trademark of Texas Instruments.

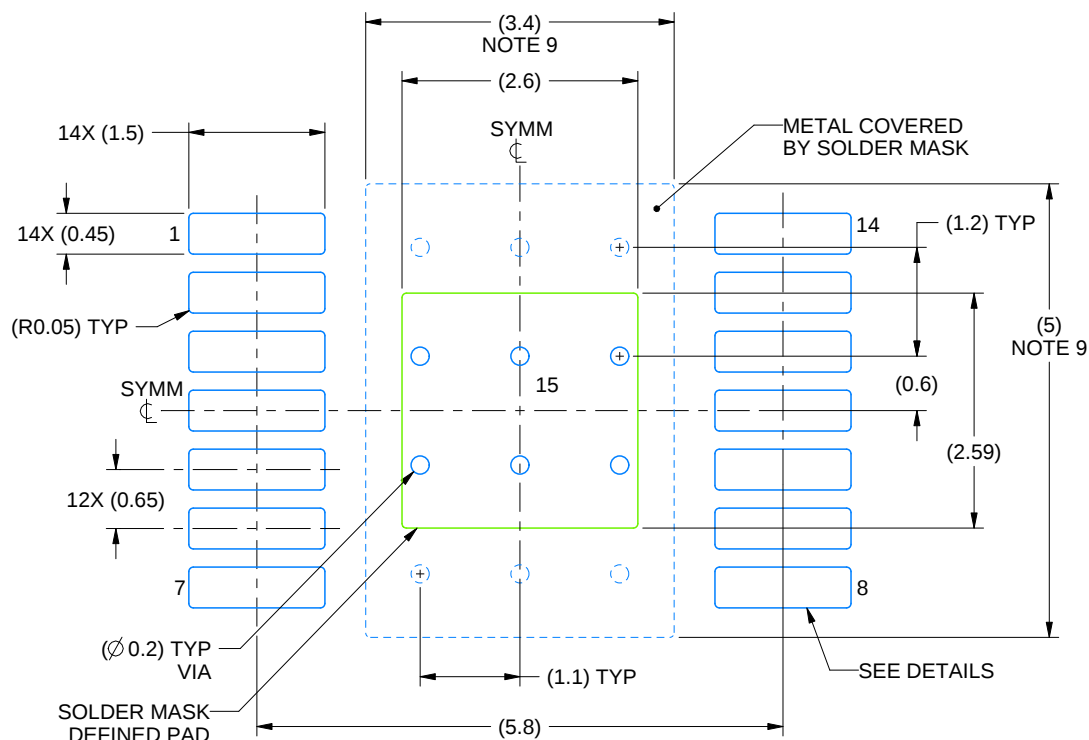
1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.
5. Features may differ or may not be present.

EXAMPLE BOARD LAYOUT

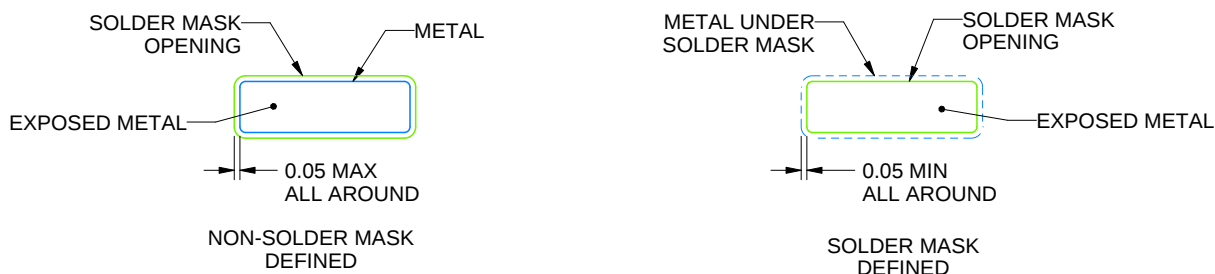
PWP0014K

PowerPAD™ TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 12X



SOLDER MASK DETAILS

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NOTES: (continued)

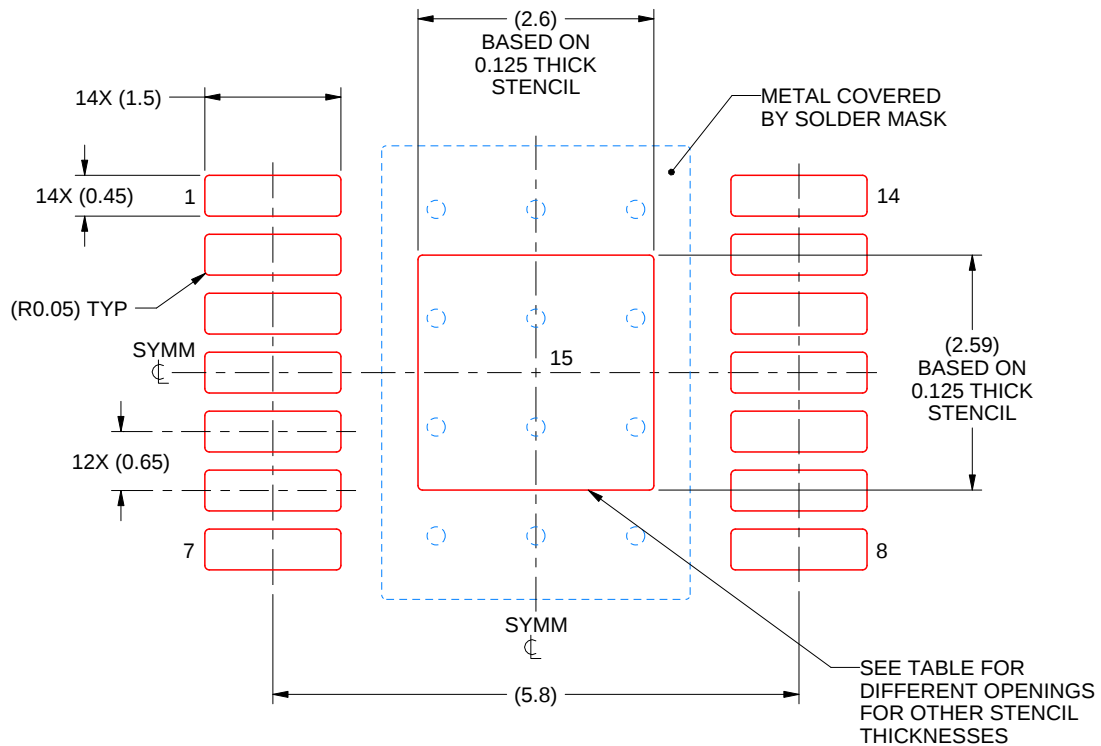
6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
9. Size of metal pad may vary due to creepage requirement.
10. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or tented.

EXAMPLE STENCIL DESIGN

PWP0014K

PowerPAD™ TSSOP - 1.2 mm max height

SMALL OUTLINE PACKAGE



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE: 12X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	2.91 X 2.90
0.125	2.60 X 2.59 (SHOWN)
0.15	2.37 X 2.36
0.175	2.20 X 2.19

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NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

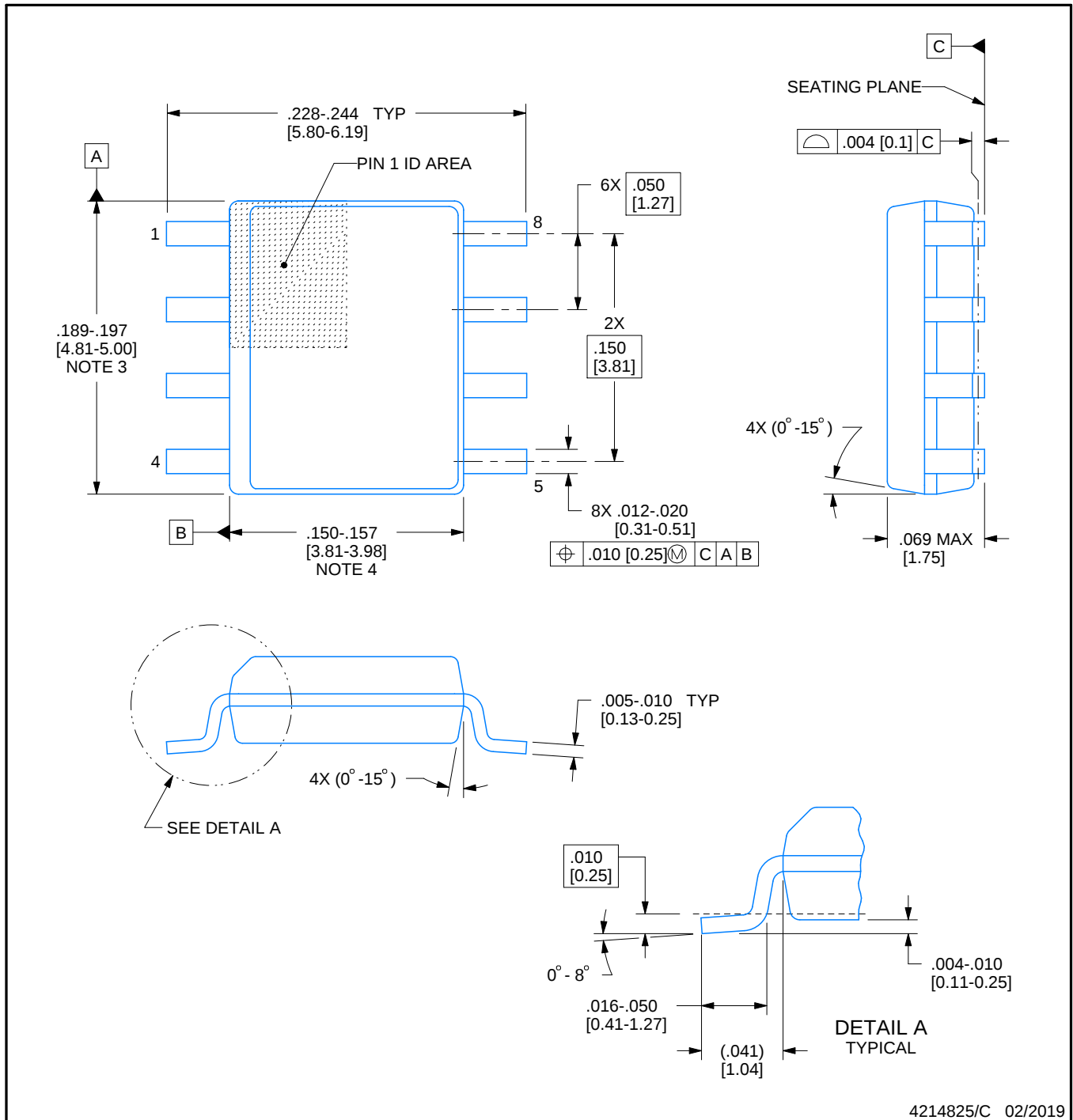


D0008A

PACKAGE OUTLINE

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



4214825/C 02/2019

NOTES:

1. Linear dimensions are in inches [millimeters]. Dimensions in parenthesis are for reference only. Controlling dimensions are in inches. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed .006 [0.15] per side.
4. This dimension does not include interlead flash.
5. Reference JEDEC registration MS-012, variation AA.

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:8X



SOLDER MASK DETAILS

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NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.

7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.

EXAMPLE STENCIL DESIGN

D0008A

SOIC - 1.75 mm max height

SMALL OUTLINE INTEGRATED CIRCUIT



SOLDER PASTE EXAMPLE
BASED ON .005 INCH [0.125 MM] THICK STENCIL
SCALE:8X

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NOTES: (continued)

8. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
9. Board assembly site may have different recommendations for stencil design.

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Last updated 10/2025