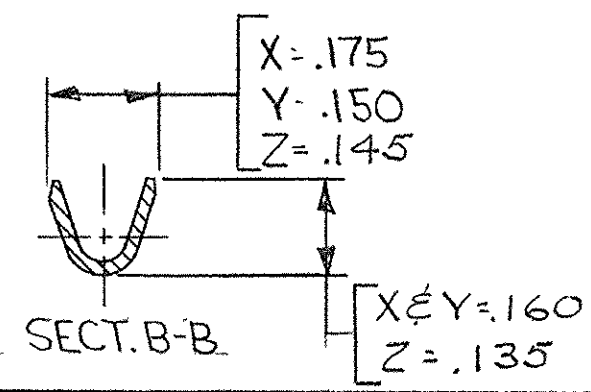
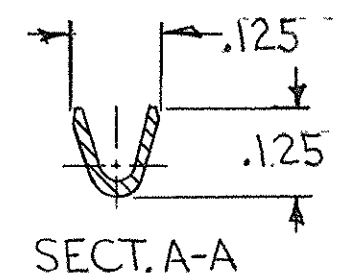
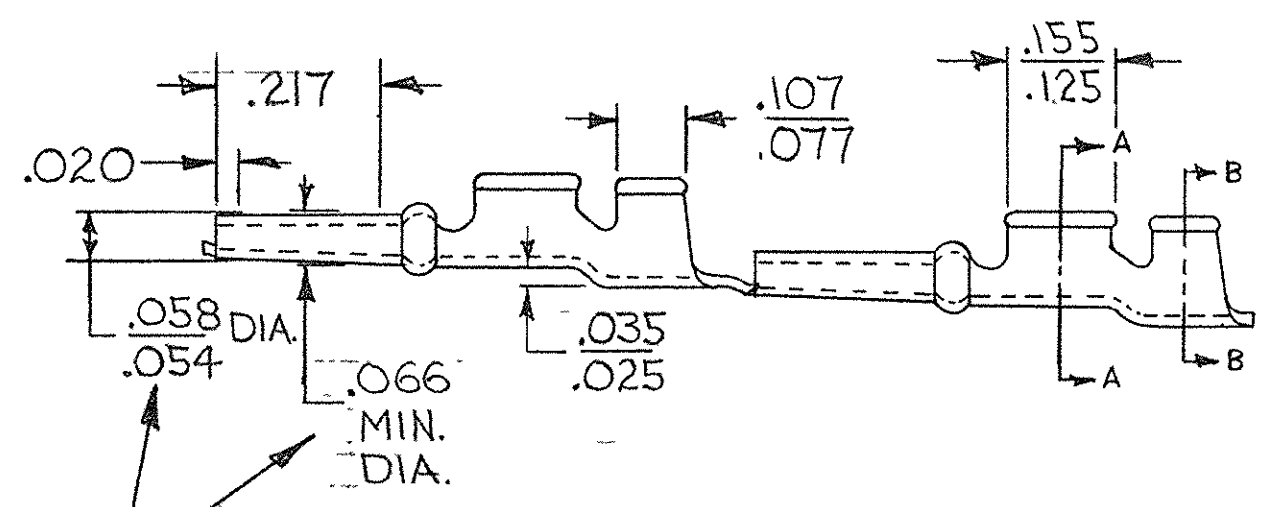
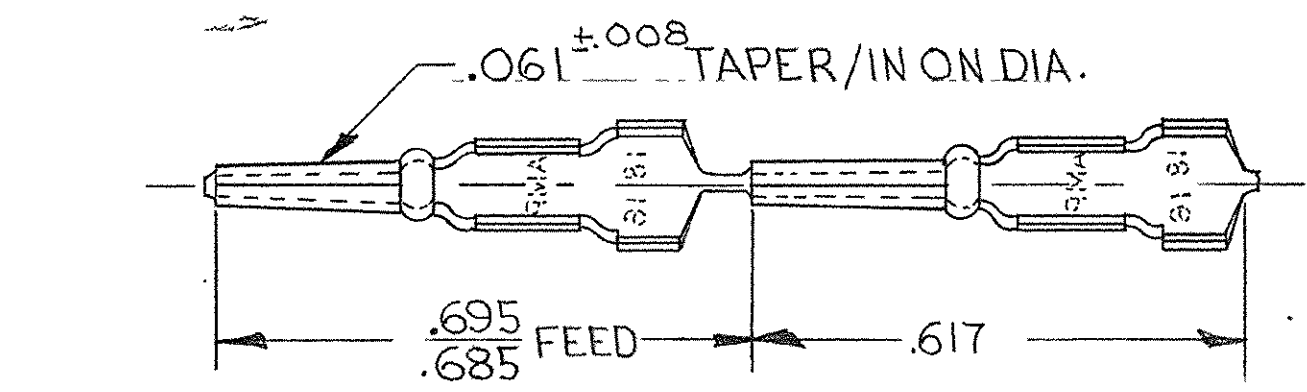


41656

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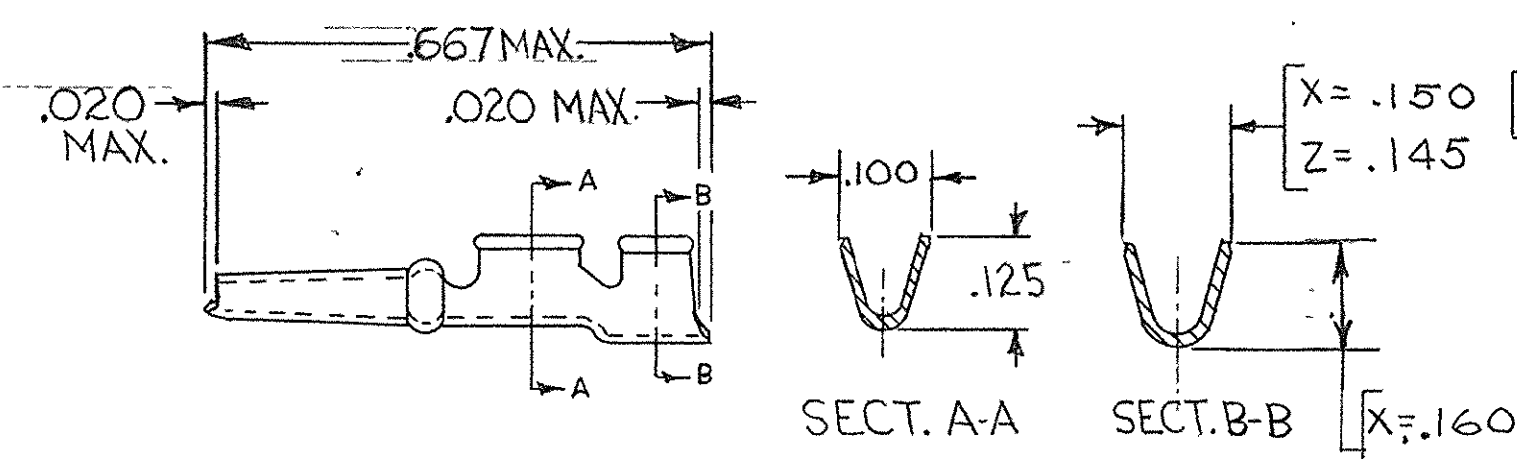
1. PART NO. 66202-1 HAS MILLED SERRATIONS.

REVISIONS				
SYM	ZONE	DESCRIPTION	DATE	APPROVAL
W		REVISED & REDRAWN T-781	8/9/63	MAM J K
Y		REVISED U-230	10-16-63	M.S. JK
Z		REVISED U-411	12-5-63	DR. JK
AA		REVISED W-62	3-29-5	M.S. J.S.H.
AB		REVISED 1182	1-25-67	D.R. J.H.
AC		REVISED 1179	2-10-67	M.S. J.H.
AD		OBSOLETE 41223 2102	5-12-69	DR. J.H.
AE		OBS. 60173-4, 42237-2, 60066-4(2102) 2459	4-2-70	M.S. J.H.
AF		OBSOLETE 41865 PER ECN 3343	2-4-72	J.W. J.H.
AG		PRINT DIST WAS "33" LOC WAS "AB" 9347	10-7-72	CO
AH		REVISED HAND TOOL NUMBERS	5-9-73	R.C.H.
AJ		OBS 41675-1, 42237-3, 41658-1, 42774-1, -2, -3, -4, 41223-1(60184-1) 41699	1-2-79	D.J.H.
AK		REVISED PLATING EA 1515	8-1-80	DS
AL		BRIGHT TIN-LEAD WAS BRIGHT TIN EA 1818	6-16-81	DS
AM		UPDATED NAME EA 2071	3-82	DS
AN		REVISED GOLD PLATING EA 2139	6-16-82	DS
AP		OBS 66202-1 & 66203-1 ECN 53379	11-19-86	R.B.
AR		REMOVED 41223 ECN 53859	2-26-87	R.B.
AS		REV PER DF-0351 TS	6-18-88	TS
AT		OBS 41674 PER DF-3970 CT	8-11	CT
AU		REV PER OH14-0139-05	1-25-06	PY RG

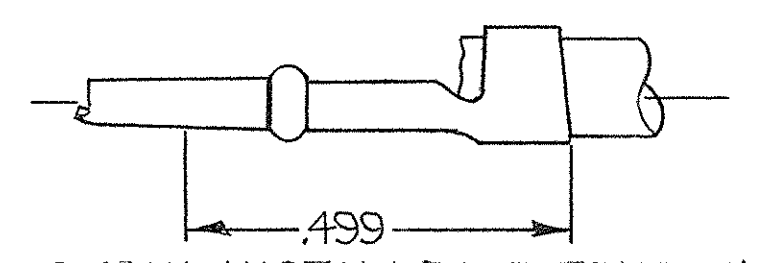
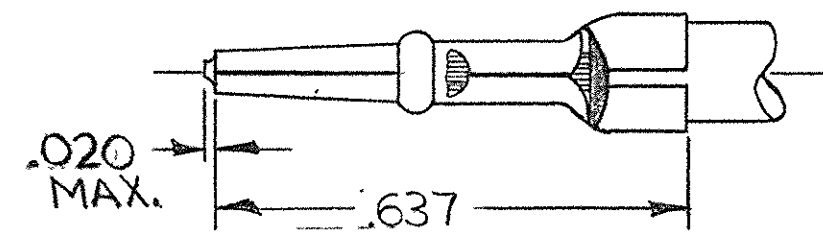


OUT OF ROUND NOT TO EXCEED TOLERANCE ON DIMENSIONS.

STRIP



LOOSE PIECE



CRIMPED VERSION

60066-6	60173-6	18-16	.070-.100	Z	.00005 GOLD OVER .00005 NICKEL	380306-3	90198	.058
41658-1	41675-1	18-16	.100-.140	X	.00005 GOLD OVER .00005 NICKEL	380306-3	90007	.058
60066-5	60173-5		.070-.100	Z	PLAIN		90198	
60066-4	60173-4			Z	.0001 GOLD OVER .0001 SILVER			
60066-3	60173-3			Z	.00003 GOLD OVER .00005 NICKEL		90198	
60066-2	60173-2			Z	.0002 SILVER		90198	
60066-1	60173-1		.070-100	Z	.0001 BRIGHT TIN-LEAD		90198	
OBS 66202-1	66203-1		.100-.140	X	.0001 BRIGHT TIN-LEAD		90007	
42774-4	#			Y	PLAIN		47044	
	42237-2			X	PLAIN			
60184-1	42237-3			X	.0002 GOLD OVER .00005 NICKEL		90007	
42774-3	#			Y	.00003 GOLD OVER .00005 NICKEL		47044	
42774-2	#			Y	.0002 SILVER		47044	
42774-1	#			Y	.0001 BRIGHT TIN-LEAD		47044	
41865	42237-1			X	.0001 GOLD OVER .0001 SILVER			
41658	41675			X	.00003 GOLD OVER .00005 NICKEL		90007	
41657	41674			X	.0002 SILVER		90007	
5-41656-0		18-16	.100-.140	X	.0001 MATTE TIN	380306-3	90007	.058
41656	41673	18-16	.100-.140	X	.0001 BRIGHT TIN-LEAD	380306-3	90007	.058
STRIP NO	LOOSE PIECE No.	WIRE SIZE	INSUL SIZE	INSUL CODE	FINISH	INSERT TOOL	HAND TOOL	C.H.

AMP INFO	QTY REQD	NOMENCLATURE OR DESCRIPTION	PART OR IDENTIFYING NO	LIST OF MATERIALS OR PARTS LIST	
LOC PRINT	DF				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		SIGNATURE	DATE	AMP INCORPORATED HARRISBURG, PENNSYLVANIA	
FRACTIONS	DECIMALS	DR. M.A. Maltz	8/9/63	NAME	
± #	± .010	CHK J. Kaufman	8/19/63	TRADEMARK	
MATERIAL	ANGLES ± #	DSGN ENGR R. Kallweit	8/14/63	PIN, TAPER, INSULATION SUPPORT, "53" SERIES	
.0160 COML. BRASS		APPD J. Kallweit	8/14/63	CODE IDENT NO	
HEAT TREAT #				SIZE	NUMBER
FINISH				00779	C 41656
SEE TABLE				SCALE 4-1	WT CALC ACTUAL SHEET

CUSTOMER DRAWING 1