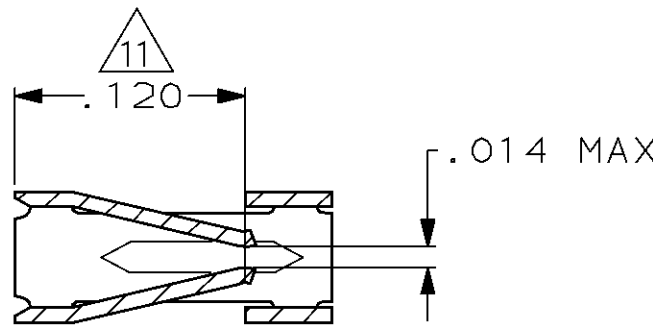
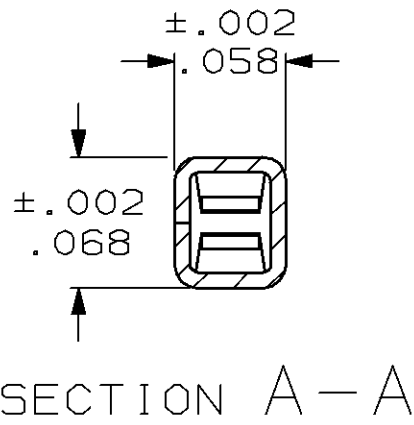
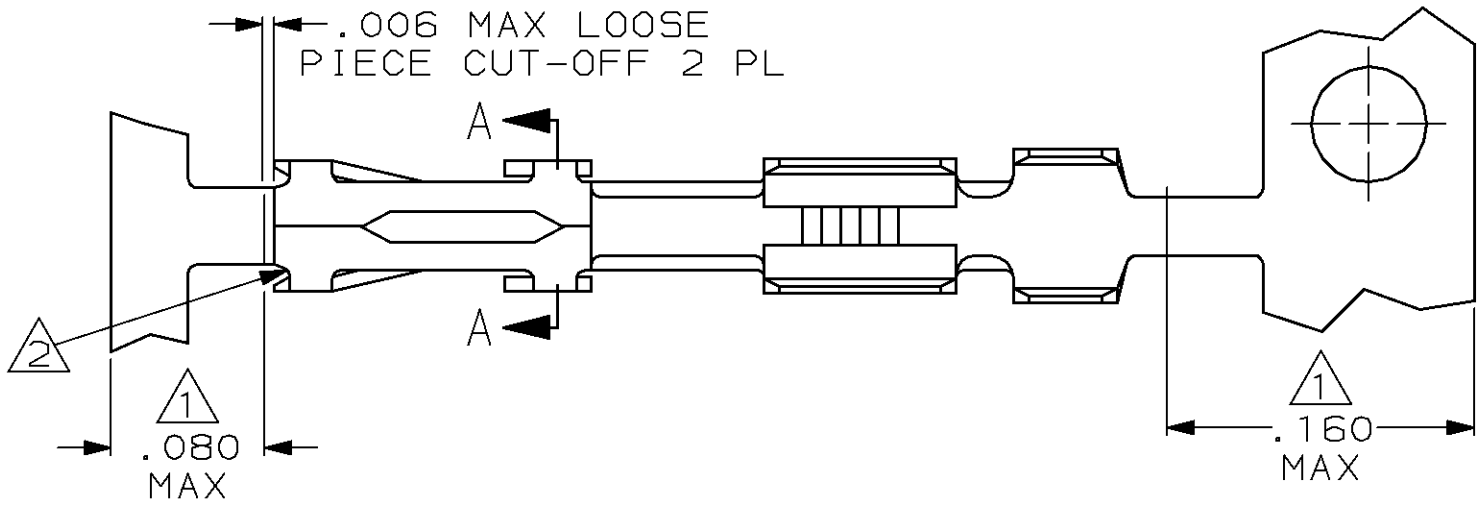
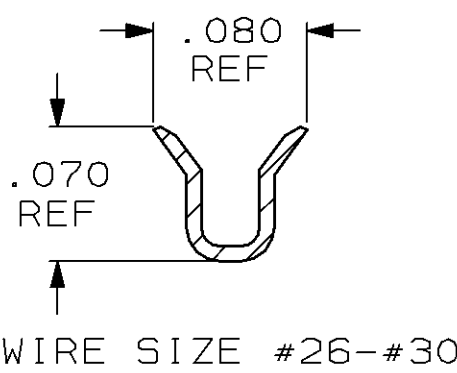


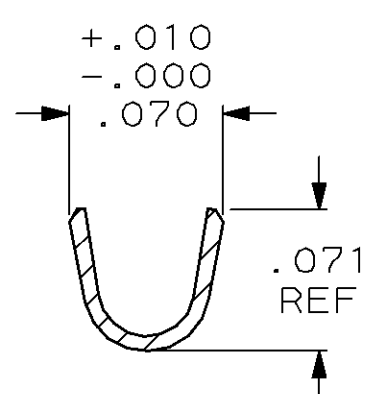
MOD 30	LOC AD	DIST 39	P	F	REVISIONS					
					ZONE	LTR	DESCRIPTION	DATE	APPROVED	
					V	REVISED AND REDRAWN ECN 893		-		
					W	REVISED ECN 950		LM 2-7-86	JLG	
					W1	REVISED ECN 1041		HM 5-1-86	JLG	
					W2	REVISED ECN 1133		5-1-86	-	
					W3	OBSOLETE ECN 1821		LDR 2-22-88	JLG	
					Y	REV ECN AR2029 2120		DK 9-27-88	JLG	
					Z	REV PER ECN AR2491		JPG 6-8-89	-	
					AA	REV LOC & DIST AD-4171			3-90	BF
					AB	OBS -4 PER 0010-0976-93			1-94	PS
					AC	REV PER 0010-0646-95			8-18-95	SS
					AD	REV PER 0010-0671-95			1-18-96	SS
					AE	OBS -9 PER 0010-0669-96			31DEC96	JH



SECTION B-B



SECTION C-C



INSULATION RANGE .048 MAX

SECTION D-D

- 1 GOLD PLATING IS NOT REQUIRED IN THIS AREA.
- 2 CUT-OUTS ON THE BOX ARE AT MANUFACTURERS OPTION.
- 3 THIS TERMINAL IS REELED FOR THE STANDARD APPLICATOR.
- 4 THIS TERMINAL IS REELED FOR THE MINI APPLICATOR.
- 5 .000030 GOLD OVER .000050 NICKEL.
- 6 .000030 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 7 .000100-.000200 BRIGHT TIN-LEAD OVER .000050 NICKEL.
- 8 .000050 GOLD OVER .000050 NICKEL.
- 9 .000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON THE REMAINDER ALL OVER .000050 NICKEL.
- 10 .000100 GOLD ON THE CONTACT AREA, .000030 GOLD ON THE REMAINDER ALL OVER .000050 NICKEL.
- 11 POINT OF MEASUREMENT FOR PLATING THICKNESS (INSIDE BEAMS).
- 12 .000015 GOLD IN CONTACT AREA, .000050 NICKEL ON ENTIRE TERMINAL
- 13 OBSOLETE PART NUMBER.

3	12	13	-7	1-	13	-9
4	12	13	-7	1-	13	-8
4	10	13	-6	1-	13	-1
4	8			1-	85967-0	
4	7			13	85967-9	
4	6				85967-8	
4	5				85967-7	
4	9				85967-6	
3	9		86015-5		13	-5
3	8		86015-4	13	85967-4	
3	7		86015-3		13	-3
3	6		86015-2		85967-2	
3	5		86015-1		13	-1

REMARKS	FINISH	LOOSE PIECE PART NUMBER	PART NUMBER
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON : 2 PL DEC ± - 3 PL DEC ± .005 ANGLES ± -	DR 12-10-85 L.D.RINGLEY
	CHK 12-16-85 J.L.GESFORD
	APPD 12-16-85 J.L.GESFORD
	APPD 12-16-85 CLIFFORD LINDGREN
MATERIAL: BERYLLIUM COPPER, .008 THICK	PRODUCT SPEC 108-25,020
FINISH: SEE TABLE	APPLICATION SPEC 114-25,003
WEIGHT	-

AMP INCORPORATED Harrisburg, Pa. 17105			
NAME CONTACT, MOD IV, RECEPTACLE, CRIMP SNAP-IN			
SIZE C	FSCM NO 00779	DRAWING NO 85967	
SCALE NTS			SHEET 1 - 1