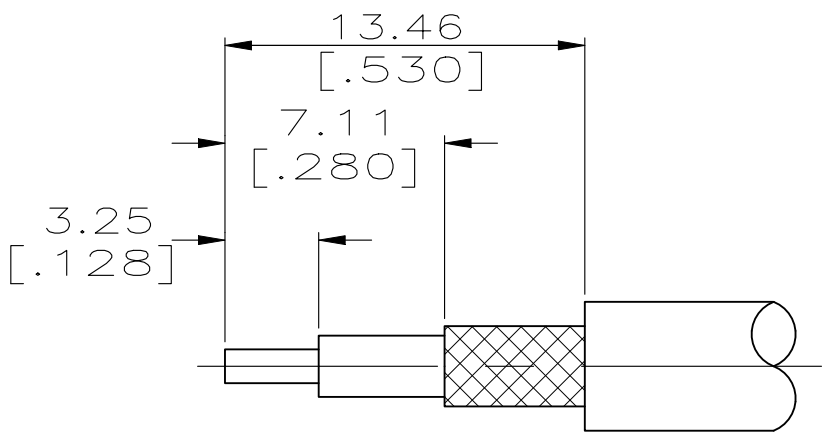
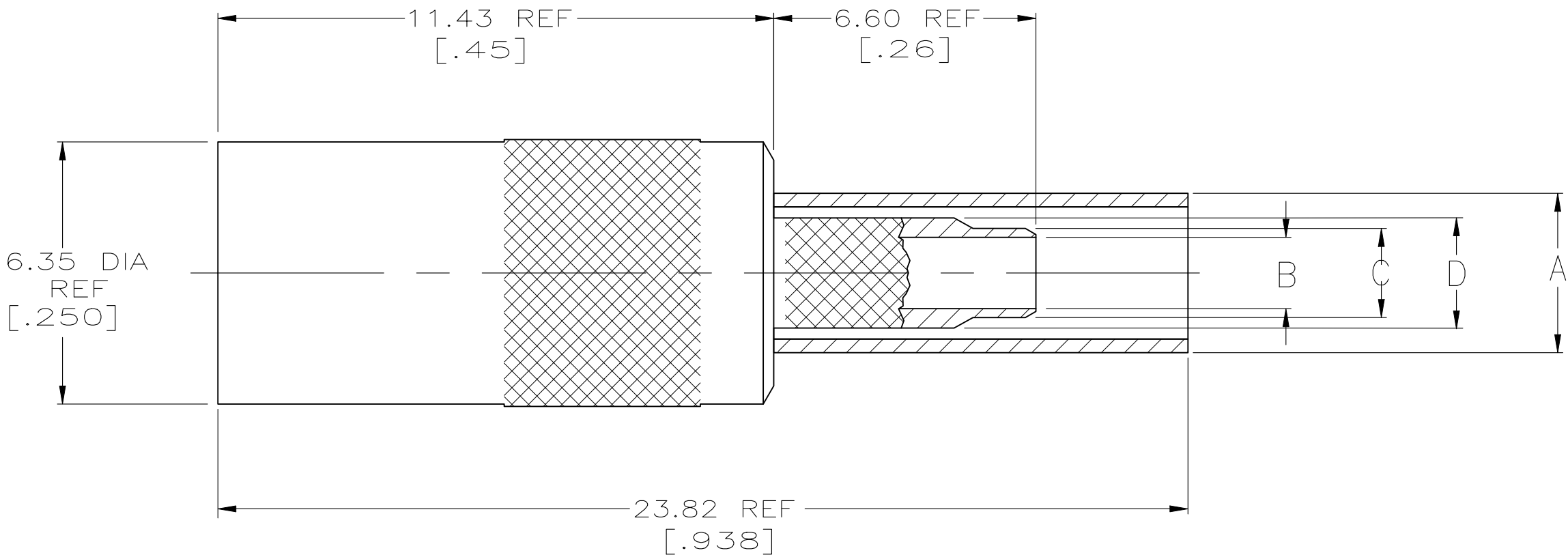




RECOMMENDED STRIP LENGTHS
SCALE NTS



1. MATERIALS:
BODY...BRASS PER QQ-B-626
INNER AND OUTER CONTACTS...
BERYLLIUM COPPER PER QQ-C-533
DIELECTRIC...PTFE PER LP-403
2. FINISH:
BODY,CENTER AND OUTER CONTACTS...
GOLD PER MIL-G-45204 OVER
NICKEL PER QQ-N-290
3. FINISH:
BODY...NICKEL PER QQ-N-290 OVER
COPPER PER MIL-C-14550
CENTER AND OUTER CONTACTS...
GOLD PER MIL-G-45204 OVER
NICKEL PER QQ-N-290
4. FINISH:
BODY AND OUTER CONTACT...NICKEL
PER QQ-N-290 OVER COPPER PER
MIL-C-14550
CENTER CONTACT...GOLD PER
MIL-G-45204 OVER NICKEL PER
QQ-N-290
5. INTERFACE PER MIL-C-39012
6. SEE I.S. SHEET 2987-12

OBSOLETE	B	58483-1	.128	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	4	RG 179,161,187	1-413985-2
	B	58483-1	.128	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	3	RG 179,161,187	1-413985-1
	B	58483-1	.128	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	2	RG 179,161,187	1-413985-0
	A	58483-1	.105	HX4-1637	4	K699	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	4	RG 178,196	413985-9
OBSOLETE	C	58483-1	.151	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	4	RG 174,188,316(ALL DBL SHIELDED)	413985-8
	B	58483-1	.128	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	4	RG 174,188,316	413985-7
	A	58483-1	.105	HX4-1637	4	K699	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	3	RG 178,196	413985-6
	A	58483-1	.105	HX4-1637	4	K699	1.98 [.076]	1.37 [.055]	0.96 [.040]	3.86 [.152]	2	RG 178,196	413985-5
	C	58483-1	.151	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	3	RG 174,188,316(ALL DBL SHIELDED)	413985-4
	B	58483-1	.128	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	3	RG 174,188,316	413985-3
	C	58483-1	.151	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	4.54 [.179]	2	RG 174,188,316(ALL DBL SHIELDED)	413985-2
	B	58483-1	.128	HX4-1637	4	K699	2.64 [.104]	2.16 [.085]	1.70 [.067]	3.86 [.152]	2	RG 174,188,316	413985-1
POSITION LETTER		TE DIE SET	HEX SIZE	DANIELS DIE SET	SELECTOR NUMBER	DANIELS POSITIONER	D DIA REF	C DIA REF	B DIA REF	A DIA REF	NOTES	CABLE	PART NO
PRO-CRIMPER FOR BRAID CRIMP			M 22520/5-01 FOR BRAID CRIMP		M 22520/2-01 FOR CONTACT CRIMP								

TOOLING INFORMATION

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm [INCHES]

MATERIAL
-

TOLERANCES, UNLESS OTHERWISE SPECIFIED:

0 PLC ± -
1 PLC ± -
2 PLC ± 0.3 [.01]
3 PLC ± 0.13 [.005]
4 PLC ± -
ANGLES ± -
FINISH -

DWN
B. WERNER
16/MAY/94

CHK
J. McLEOD
16/MAY/94

APVD
J. McLEOD
16/MAY/94

PRODUCT SPEC
-

APPLICATION SPEC
-

WEIGHT
0.000000

CUSTOMER DRAWING

TE Connectivity

NAME
PLUG,STR CABLE,HEX CRIMP,
OUTER FERRULE,CRIMP OR
SOLDER CENTER CONTACT,SMB

SIZE
A2

CAGE CODE
00779

DRAWING NO
C-413985

RESTRICTED TO
-

SCALE
8:1

SHEET
1 OF 1

REV
M3