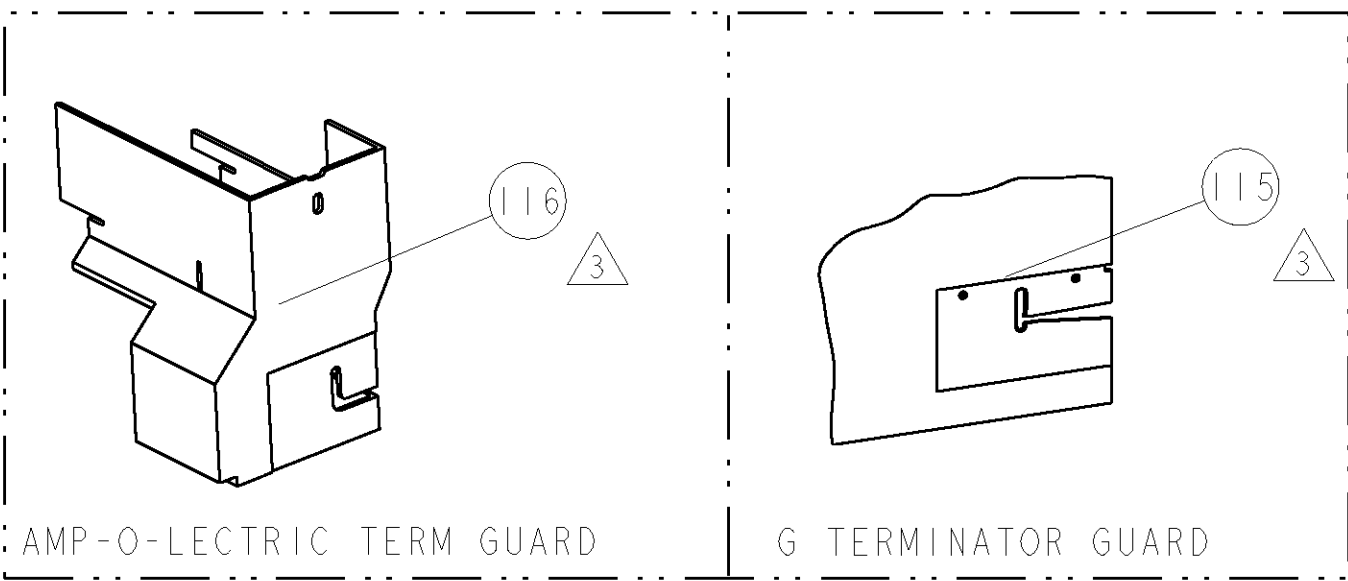


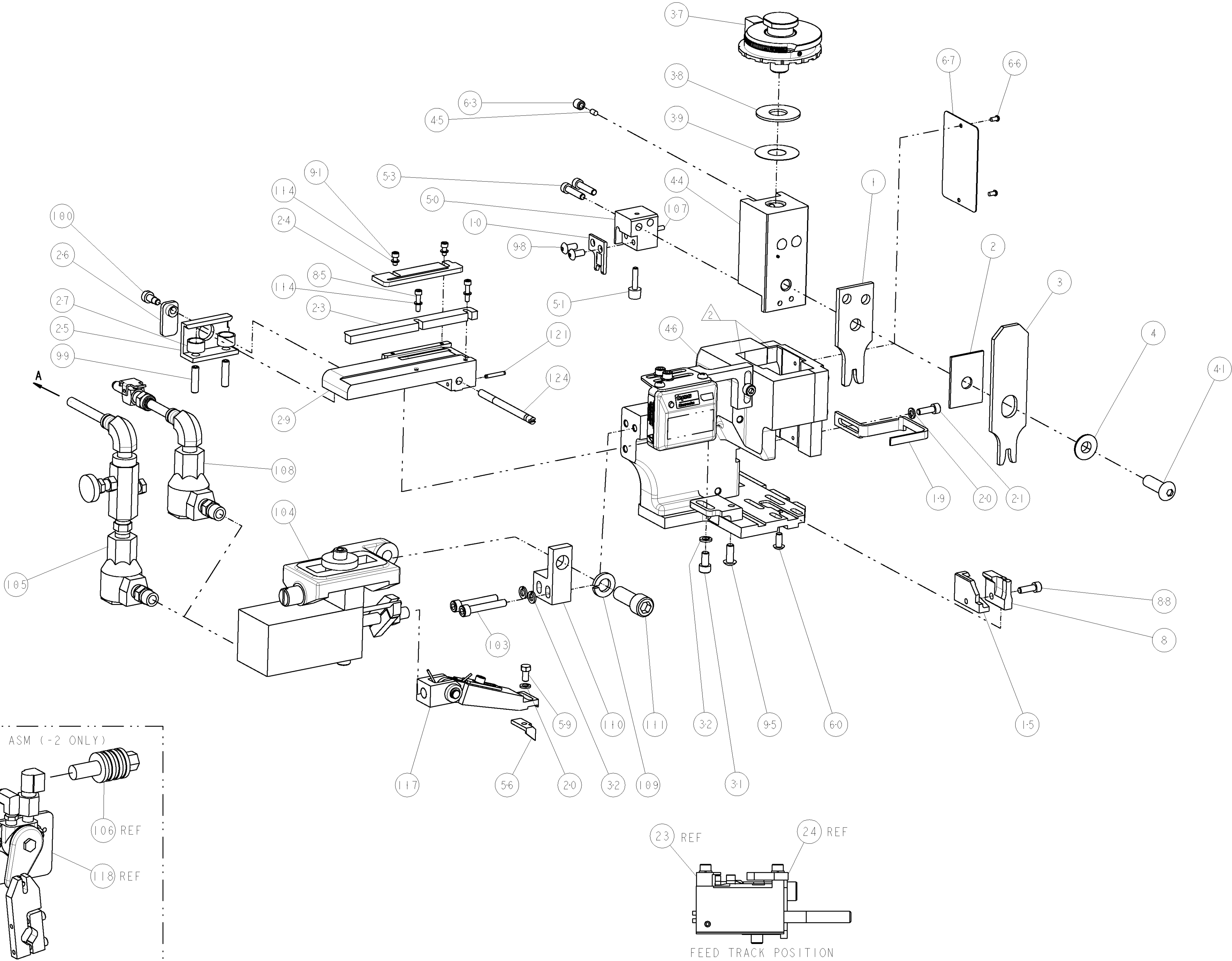
8				7			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1855132-1	A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER		
1855132-2	A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER		
1855132-3	A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER		
1855132-6	A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER		
7-1855132-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: MEDIUM RING TERMINAL					
TYCO PN	MANUF PN	PACKARD TERM - PACKARD CRIMP SPECS			
1949175-1	12103515				
1949175-2	12103514	CRIMP HEIGHT		WIRE SIZE	REF SETTING
1949175-3	12103516	1.85±0.05mm[.073±.002]		1mm2	B2
-	-	1.75±0.05mm[.069±.002]		0.8mm2	C1
-	-			-	-
-	-			-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.18mm [.125]	F	0.80-1.00 mm2
-	-	INSUL	3.94mm [.155]	F	Ø2.7 mm MAX
WIRE STRIP LENGTH 4.90-5.28mm		TERM APPL SPEC NONE	FEED 13.89mm	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	-	690432-3	ADJUSTMENT SCREW	124
-	1	1	1	1	-	3-21028-8	PIN, SLOTTED SPRING .094 X .625	121
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	118
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY	117
-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	4	4	4	4	-	21024-2	WASHER, SPRG LOCK, REG NO 4	114
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000	111
-	1	1	1	1	-	459610-1	MOUNT, FEED BRACKET	110
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8	109
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY	108
-	1	1	1	1	-	2-21006-1	SCR, SET, CUP POINT 4-40 X .250	107
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF	106
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY	105
-	1	1	1	1	-	461065-1	ASSEMBLY, AIR FEED	104
-	2	2	2	2	-	4-21000-0	SCR, SKT HD CAP 10-32 X 1.250	103
-	1	1	1	1	-	22353-8	SCR, SHLD, SLOT HD, 3/16 DIA	100
-	2	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
-	2	2	2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	98
-	1	1	1	1	-	2-21002-7	SCR, BTN SKT HD CAP 10-32 X .500	95
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250	91
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
-	2	2	2	2	-	1-21000-5	SCR, SKT HD CAP 4-40 X .500	85
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	3-694433-9	FEED PAWL	56
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	1633508-1	HOLDER, SLUG BLADE	50
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY	46
-	1	1	1	1	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	1-455673-4	RAM, SIDE FEED	44
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	1-469367-4	SHIM	38
-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	2-844048-6	PLATE, REAR STRIP GUIDE	29
-	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	-	240793-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	-	1633497-2	REAR STRIP GUIDE	24
-	1	1	1	1	-	1-189124-8	GUIDE, FRONT STRIP	23
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	2	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	1	1	1	1	-	1-456468-1	STRIPPER, SPECIAL	19
-	1	1	1	1	-	1633124-6	PLATE, REAR SHEAR	15
-	-	-	1	1	-	1583859-3	BLADE, SLUG	10
1	1	1	1	1	-	1633507-1	ANVIL, SPECIAL, COMBINATION	8
-	1	1	1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	1	1	1	-	3-456134-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	-	1-455888-4	SPACER, CRIMPER	2
1	1	1	1	1	-	3-568176-4	CRIMPER, WIRE	1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PART NO		DESCRIPTION		ITEM NO	
INCHES		9 PLC ±.01		200CT2006		tyco		Tyco Electronics	
		2 PLC ±.01		230CT2006		Electronic		Harrisburg, PA 17105-3608	
		3 PLC ±.01		230CT2006		NAME		FINE ADJUST SIDE FEED	
		4 PLC ±.001				PRODUCT SPEC		HDM APPLICATOR	
		ANGLES ±.0001				APPLICATION SPEC			
MATERIAL		FINISH		WEIGHT		SIZE		RESTRICTED TO	
						CAGE CODE			
						DRAWING NO			
						00779			
						C=1855132			
						CUSTOMER DRAWING			
						SCALE			
						3:5			
						SHEET			
						OF			
						REV			
						A			

CUSTOMER VIEWABLE ASSEMBLY