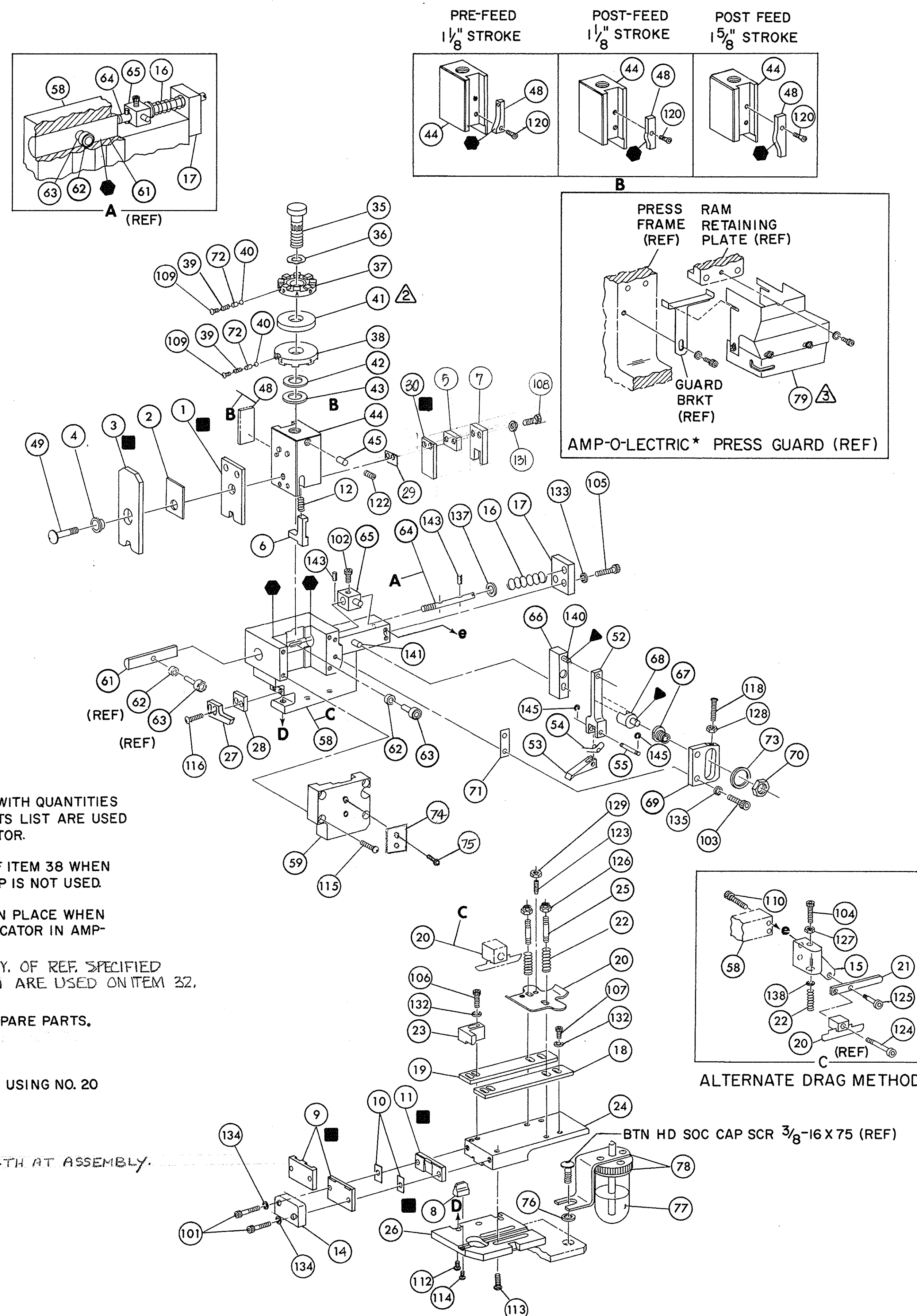


DIST
66



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
4. ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 78) ARE USED ON ITEM 32.

KEY:
 RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20
MACHINE OIL.

 GREASE LIGHTLY.

5 CUT TO LENGTH AT ASSEMBLY.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF.	454220-1	CAP, RAM	59
REF.	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	REF.	453736-1	HOUSING	58
			143				57
			142				56
REF.	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF.	240624-1	PIN, FEED FINGER	55
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF.	691499-1	SPRING, FEED FINGER	54
			139	REF.	240635-1	FINGER, FEED	53
+	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF.	240634-3	LEVER, TERMINAL	52
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137				51
			136				50
REF.	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/2 STROKE	48
REF.	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				46
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45
			130	1	455674-2	RAM	44
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43
REF.	21068-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42
+	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127	+	+	SPACER, DISC	41
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	40
+	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION	39
+	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION	38
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	690141-8	DISC, WIRE	37
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	120				34
			119				33
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-2	APPLICATOR, BASIC (SUB ASSY)	32
			117				31
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116	1	696759-3	TOOL, FLANGING	30
REF.	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115	1	1-240641-3	SPACER, FLANGING TOOL	29
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	3-690451-2	SPACER, STRIPPER	28
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-1	STRIPPER	27
REF.	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 X .75) BASE PL	112	REF.	455676-1	PLATE, BASE	26
			111	2	22354-8	DRAG, STUD	25
+	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-8	PLATE, STRIP GUIDE	24
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	+	+	PLATE, STRIP HOLD	23
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22
3	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	107	+	240636-1	LEVER, DRAG	21
1	2-21000-6	SCR, SKT HD CAP (8-32 X .38) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	1	458030-5	GUIDE, STRIP (REAR)	19
+	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	1	458031-5	GUIDE, STRIP (FRONT)	18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF.	454178-1	GUIDE, FEED ROD	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF.	4-22284-9	SPRING, FEED RETURN	16
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101	+	+	ADAPTER, DRAG	15
REF.	455745-1	GUARD, WINDOW	79	1	690783-1	SPACER, PLATE, RETAINING	14
+	465184-9	LUBRICATOR ASSY	78	+	+	SPACER, HOLD DOWN	13
+	455985-1	OIL, LUBRICATING	77	+	+	SPRING, HOLD DOWN	12
+	454406-1	SPACER, LUB BRACKET	76	1	240644-7	PLATE, REAR SHEAR	11
2	21017-2	SCR, DRIVE (#2 X .19) I.D. PLATE	75	2	1-240645-0	SPACER, SHEAR PLATE	10
1	4-61264-1	PLATE, IDENTIFICATION	74	1	690784-2	PLATE, FRONT SHEAR	9
REF.	458109-1	WASHER, FLAT (SPECIAL)	73	1	5-238005-3	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	2-240651-3	BLADE, SLUG	7
REF.	690517-1	SPACER	71	+	+	HOLD DOWN, TERMINAL	6
	22594-8	NUT, HEX	70	1	4-240641-8	SPACER, SHEAR BLADE	5
	240628-1	PLATE, ADJ	69	1	238009-3	SPACER, TUBULAR	4
	240626-1	SHAFT, PIVOT	68	1	2-456135-6	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	455888-3	SPACER, INSULATION	2
	455680-1	LEVER, INTERMEDIATE	66	1	456408-5	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65	QTY	PART NO	DESCRIPTION	ITEM NO
	240632-2	SCREW, ADJ	64	CRIMPING DATA			APPLICATOR WILL APPLY
	240659-3	PIN, CAM ROLLER	63	PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH
REF.	454398-1	ROD, FEED	62	A	.069	# 16	60389- -A
			61	B	.063	# 18	60390- -A
			60				60391- -A

QTY	PART NO	DESCRIPTION	ITEM NO
			C .059 # 20
			D NOT USED
REMARKS		NO	REV
		TO APPLY TERMINAL SPEC 114-2084	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.110	"F"		A1 8039
INSUL	.155	"O"	.860	
WIRE RANGE 20-16	INSULATION RANGE .100-.140		PRESS NO 365435-5	
REMARKS AMP-O-ELECTRIC PRE-FEED				

[illegible]