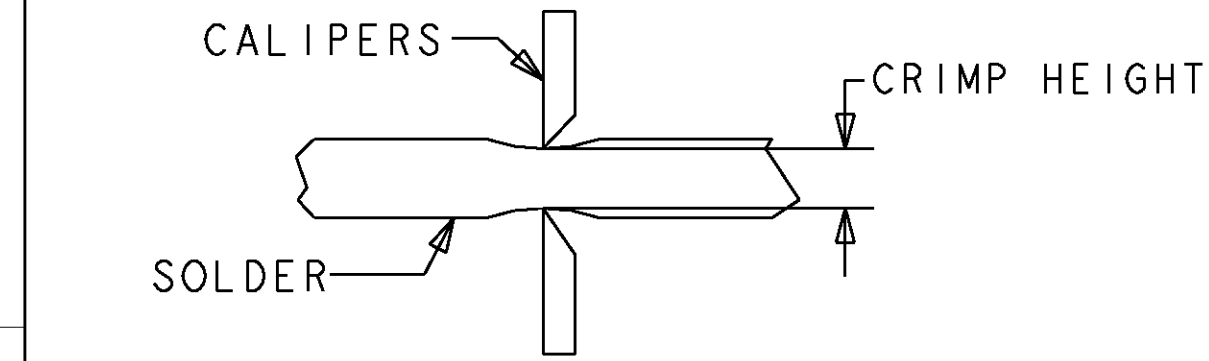


8			7					
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PART NUMBER	REV	FIRST USED	POWER UNIT			FEED TYPE		
567228-1	G	-	LEADMAKER			AIR FEED		
567228-2	G	-	AMP-O-LECTRIC			AIR FEED		

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 TO CHECK CRIMP HEIGHT, CRIMP SOLDER (3/16 DIA 60/40 SOLID CORE) AND MEASURE AT CENTER OF SLUG.

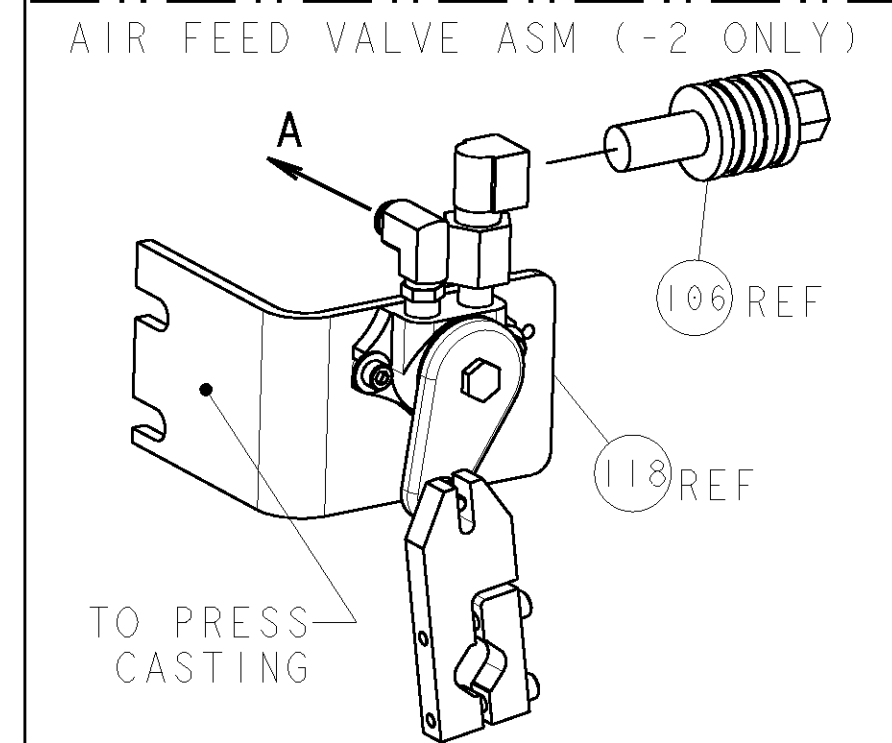


- 6 CUT TO LENGTH AT ASSEMBLY.
- 7 ALLOWABLE WIRE SIZES:
18 AWG OR
(2)22 AWG OR
(1)20 AWG+(1)22 AWG

C

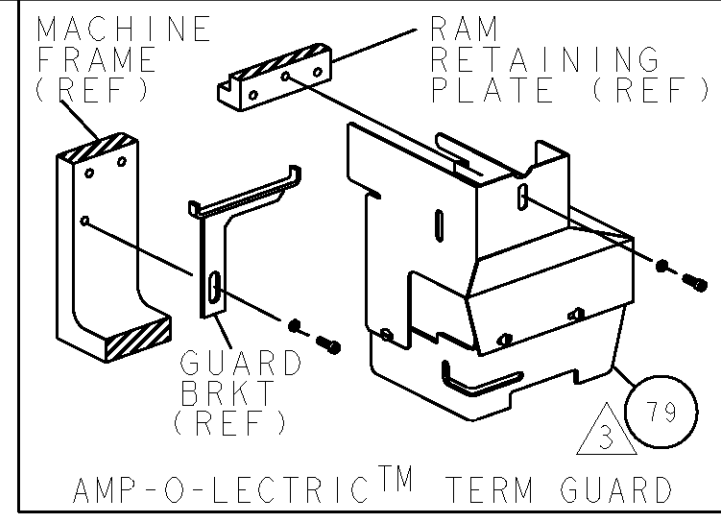
B

A

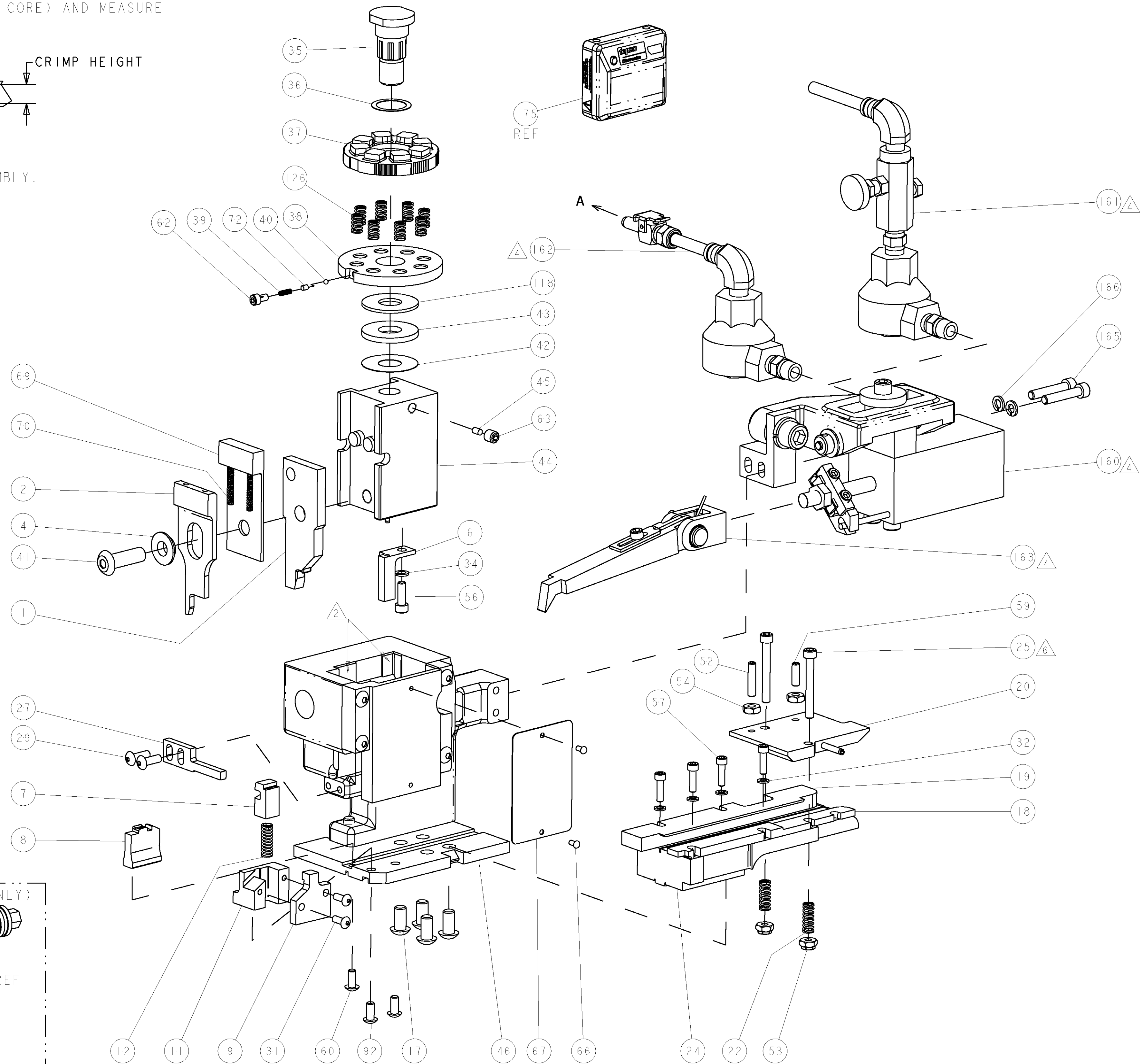


AMP 4805 REV 31MAR2006

Pro/ENGINEER DRAWING



TERMINAL NAME: ULTRA-FAST FLAG .250					
520856	-	TE TERMINAL - TE CRIMP SPECS			
-	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	SOLDER DIA
-	-	A	.070±.002 [1.78±0.05mm]	22 OR 20	Ø.19
-	-	B	.065±.002 [1.65±0.05mm]	-	Ø.19
-	-	C	-	-	-
-	-	D	-	-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.201 [5.10mm]	D	18 - 22
-	-	INSUL	-	-	.230 [5.84mm] MAX
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS	SET UP GAGE	
-	114-2123	.740 [18.80mm]	A18058	458638-2	



LOC		DIST		REV		DATE		DWN		APVD	
A		66									
F		LTR		DESCRIPTION		DATE		DWN		APVD	
		G		ECR-07-003348		12FEB2007		BW		TM	
		G1		ECR-08-29783		10DEC2008		DM		GB	

REF	REF	-	1804300-1	ASSEMBLY, APPLICATOR COUNTER	175
REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY	173
2	2	-	21024-5	WASHER, SPRG LOCK, REG NO 10	166
2	2	-	3-21000-9	SCR, SKT HD CAP 10-32 X 1.000	165
1	1	-	1-460680-2	FEED FINGER ASSEMBLY	163
4	1	-	692655-7	AIR FEED VALVE ASSEMBLY	162
4	1	-	692655-5	AIR FEED VALVE ASSEMBLY	161
4	1	-	460277-3	AIR FEED ASSY	160
8	8	-	2-22280-5	SPRING, COMPRESSION	126
1	1	-	690124-5	WASHER, RAM (.062)	118
REF	-	-	24042-2	VALVE, SHUT-OFF	106
2	2	-	2-21002-1	SCR, BTN SKT HD CAP 8-32 X .375	92
1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	72
2	2	-	5-22278-1	SPRING, COMPRESSION	70
1	1	-	462842-1	SPACER	69
1	1	-	461264-1	PLATE, IDENTIFICATION	67
2	2	-	21017-2	SCREW, DRIVE	66
1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
1	1	-	23030-1	SCR, SKT HD CAP, S-LOCK, 6-32 X .25	62
1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
1	1	-	4-21006-4	SCR, SET, CUP POINT 8-32 X .500	59
4	4	-	2-21000-0	SCR, SKT HD CAP 6-32 X .500	57
1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	56
2	2	-	21018-6	NUT, HEX, REG 8-32	54
2	2	-	21022-2	NUT, HEX, SELF-LOCKING, THIN, 8-32	53
1	1	-	4-21010-6	SET SCREW, SOCKET HD, FLAT POINT	52
1	1	-	816186-1	BASIC APPLICATOR SUB ASS'Y	46
1	1	-	690191-1	PLUG, NYLON	45
1	1	-	683741-1	RAM	44
1	1	-	690124-1	WASHER, RAM (.115)	43
1	1	-	690125-1	SHIM SUB-ASSY	42
1	1	-	690686-2	CRIMPER, BOLT SPECIAL	41
1	1	-	23241-6	BALL, STEEL	40
1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	-	462426-1	DISC, SPRING	38
1	1	-	462425-1	WIRE DISC	37
1	1	-	22480-5	WASHER, WAVE SPRING	36
1	1	-	690212-1	POST, RAM	35
1	1	-	21024-4	WASHER, SPRG LOCK, REG NO 8	34
4	4	-	21024-3	WASHER, SPRG LOCK, REG NO 6	32
2	2	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	31
2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
1	1	-	690455-3	STRIPPER, FRONT CASTING	27
6	2	-	8-21909-7	SCR, SKT HD CAP 8-32 X 1.375	25
1	1	-	467285-4	PLATE, GUIDE, STRIP	24
2	2	-	2-22280-9	SPRING, COMPRESSION	22
1	1	-	467283-1	DRAG	20
1	1	-	683736-2	GUIDE, STRIP, REAR	19
1	1	-	683737-1	FRONT STRIP GUIDE	18
4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
1	1	-	4-22280-7	SPRING, COMPRESSION	12
1	1	-	467501-1	HOLDER, SHEAR, FLOATING	11
1	1	-	467281-1	RETAINER, SHEAR, FLOATING	9
1	1	-	467341-3	ANVIL, RIGHT HAND	8
1	1	-	467500-1	SHEAR, FLOATING	7
1	1	-	467499-2	SHEAR DEPRESSOR	6
1	1	-	238009-1	BLOCK, FL CRIMPER SPACER	4
1	1	-	467282-4	STABILIZER	2
1	1	-	467342-1	CRIMPER, RIGHT HAND	1

-2 -1		U/M	PART NO	DESCRIPTION		ITEM NO
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		
IN		3 PLC ±.005		END FEED HDM APPLICATOR		
1 PLC ±.005		4 PLC ±.005		SIZE		
2 PLC ±.005		5 PLC ±.005		CAGE CODE		
3 PLC ±.005		6 PLC ±.005		DRAWING NO		
4 PLC ±.005		7 PLC ±.005		RESTRICTED TO		
5 PLC ±.005		8 PLC ±.005		A100779		
6 PLC ±.005		9 PLC ±.005		C=567228		
7 PLC ±.005		10 PLC ±.005		CUSTOMER DRAWING		
8 PLC ±.005		11 PLC ±.005		SCALE		
9 PLC ±.005		12 PLC ±.005		3:4		
10 PLC ±.005		13 PLC ±.005		SHEET		
11 PLC ±.005		14 PLC ±.005		OF		
12 PLC ±.005		15 PLC ±.005		REV		
13 PLC ±.005		16 PLC ±.005		G1		

CUSTOMER VIEWABLE ASSEMBLY