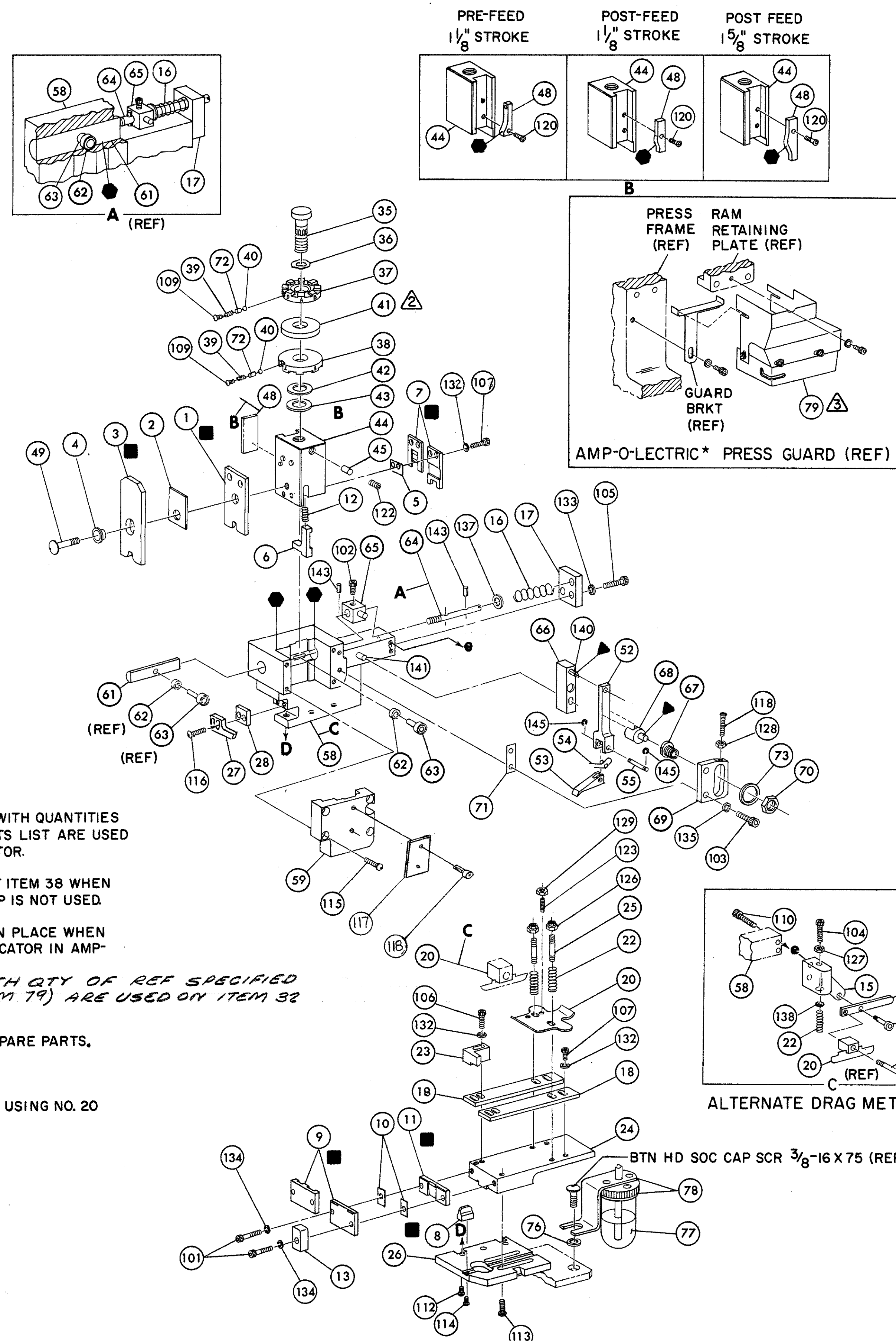




NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- ⚠️ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- ⚠️ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC PRESS.
4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32

KEY:

-  RECOMMENDED SPARE PARTS.
-  LUBRICATE DAILY USING NO. 20 MACHINE OIL.
-  GREASE LIGHTLY.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145	REF	454220-1	CAP, RAM	59	
			144	REF	453736-1	HOUSING	58	
REF	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57	
			142				56	
REF	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141	REF	240624-1	PIN, FEED FINGER	55	
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140	REF	691499-1	SPRING, FEED FINGER	54	
			139	REF	240635-1	FINGER, FEED	53	
-	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	138	REF	240634-1	LEVER, TERMINAL	52	
REF	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	137				51	
			136				50	
REF	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	49	
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	134	1	690602-5	CAM, PRE FEED 1/8 STROKE	48	
REF	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				47	
7	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE & BLADE	132				46	
-	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	45	
			130	1	455674-2	RAM	44	
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690125-1	WASHER, LAMINATED	43	
REF	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1	690124-1	WASHER, RAM	42	
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127			SPACER, DISC	41	
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	40	
-	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	125	2	690170-1	SPRING, COMPRESSION	39	
-	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124	1	690142-1	DISC, INSULATION	38	
2	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123	1	9-690692-9	DISC, WIRE	37	
1	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122	1	22480-5	WASHER, SPRING	36	
			121	1	690212-1	POST, RAM	35	
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	120				34	
2	21017-2	SCR, DRIVE, #2 X .19	119				33	
REF	6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	118	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32	
1	461264-1	PLATE, IDENTIFICATION	117				31	
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116				30	
REF	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115				29	
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	2-690451-4	SPACER, STRIPPER	28	
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-3	STRIPPER	27	
REF	2-22733-8	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112	REF	455676-1	PLATE, BASE	26	
			111	2	22354-8	DRAG, STUD	25	
-	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	1	455678-1	PLATE, STRIP GUIDE	24	
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109	1	240825-4	PLATE, STRIP HOLD	23	
2	7-21000-4	SCR, SKT HD CAP (8-32 X .31) SHEAR BLADE	108	2	4-22281-1	SPRING, DRAG	22	
5	7-21000-4	SCR, SKT HD CAP (8-32 X .31) STRIP GUIDE	107	-	240636-1	LEVER, DRAG	21	
2	2-21000-6	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106	1	454177-1	DRAG, STOCK	20	
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105			GUIDE, STRIP (REAR)	19	
-	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	2	454204-6	GUIDE, STRIP (FRONT) & (REAR)	18	
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	REF	454178-1	GUIDE, FEED ROD	17	
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	REF	4-22284-9	SPRING, FEED RETURN	16	
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101			ADAPTER, DRAG	15	
REF	455745-1	GUARD, WINDOW	79				14	
-	465184-9	LUBRICATOR ASSY	78			SPACER, HOLD DOWN	13	
-	455985-1	OIL, LUBRICATING	77	1	23846-1	SPRING, HOLD DOWN	12	
-	454406-1	SPACER, LUB BRACKET	76	1	240644-1	PLATE, REAR SHEAR	11	
			75			SPACER, SHEAR PLATE	10	
			74	1	690482-6	PLATE, FRONT SHEAR	9	
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	9-240693-8	ANVIL	8	
2	690603-1	SPRING, ASSIST	72	1	690474-6	BLADE, SLUG	7	
REF	690517-1	SPACER	71	1	3-455892-8	HOLD DOWN, TERMINAL	6	
	22594-8	NUT, HEX	70	1	455414-1	SPACER, SHEAR BLADE	5	
	240628-1	PLATE, ADJ	69	1	238009-1	SPACER, TUBULAR	4	
	240626-1	SHAFT, PIVOT	68	1	1-456135-4	CRIMPER, INSULATION	3	
	240633-1	BUSHING	67	1	455888-4	SPACER, INSULATION	2	
	455680-1	LEVER, INTERMEDIATE	66	1	1-456403-5	CRIMPER, WIRE	1	
	240629-1	BLOCK, PIVOT	65	QTY	PART NO	DESCRIPTION	ITEM NO	
	240632-2	SCREW, ADJ	64	CRIMPING DATA				APPLICATOR WILL APPLY
	240659-3	PIN, CAM ROLLER	63	PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	
	240658-1	CAM, ROLLER	62	A	.096	18	61005	
REF	454398-1	ROD, FEED	61	B	.240	20	61809	
			60				11051	

QTY	PART NO	DESCRIPTION	ITEM NO	C	.040	20			61750																						
				D	.037	22			62620																						
				D	NOT	USED			62961																						
<table><tr><td colspan="2" rowspan="2">REMARKS</td><td>NO</td><td>REV</td></tr><tr><td colspan="2">TO APPLY TERMINAL SPEC 114-2036</td></tr><tr><td>APPL USED ON MACHINE PART NO</td><td>MACH SERIAL NO</td><td colspan="2">DISTRIBUTION</td></tr><tr><td>CUSTOMER NAME</td><td>APPL SERIAL NO</td><td>ORIGINAL</td><td></td></tr><tr><td>ADDRESS</td><td>PURCHASE ORDER</td><td>CUSTOMER COPY</td><td></td></tr><tr><td>CITY</td><td>ENG APP</td><td>FIELD ENG COPY</td><td></td></tr></table>				REMARKS		NO	REV	TO APPLY TERMINAL SPEC 114-2036		APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION		CUSTOMER NAME	APPL SERIAL NO	ORIGINAL		ADDRESS	PURCHASE ORDER	CUSTOMER COPY		CITY	ENG APP	FIELD ENG COPY		CRIMP	SIZE	TYPE	FEED	APPL INST	
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	WIRE RANGE	22-18		INSULATION RANGE	.050-.085		PRESS NO	565435-5																							
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	AMP-O-LECTRIC																														
	PRE FEED																														

										D I ECN 0150-0054-05 1-05 SET UP PAGE 10-1 D D 0150-6999-35 1-05 458638-1482 C ECN R 7119 1-05 DRS-30-7A APP. 1-05-7 B REV FOR R-3A74 1-05 1-05-7 A ADD TERM G.2961 B.3257 1-05 1-05-7 H REV PER R.2666 1-05 1-05-7 O 01 ADD G.6620 R.2024 1-05 1-05-7										 AMP INCORPORATED Harrisburg, Pa.										LOC A D NO 466100-2 REV D	
P F L T R REVISION RECORD APP DATE P F L T R REVISION RECORD APP DATE P F L T R REVISION RECORD APP DATE										NAME MINIATURE QUICK CHANGE APPLICATOR END FEED (.043 TAB RECEPT.)										CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO									