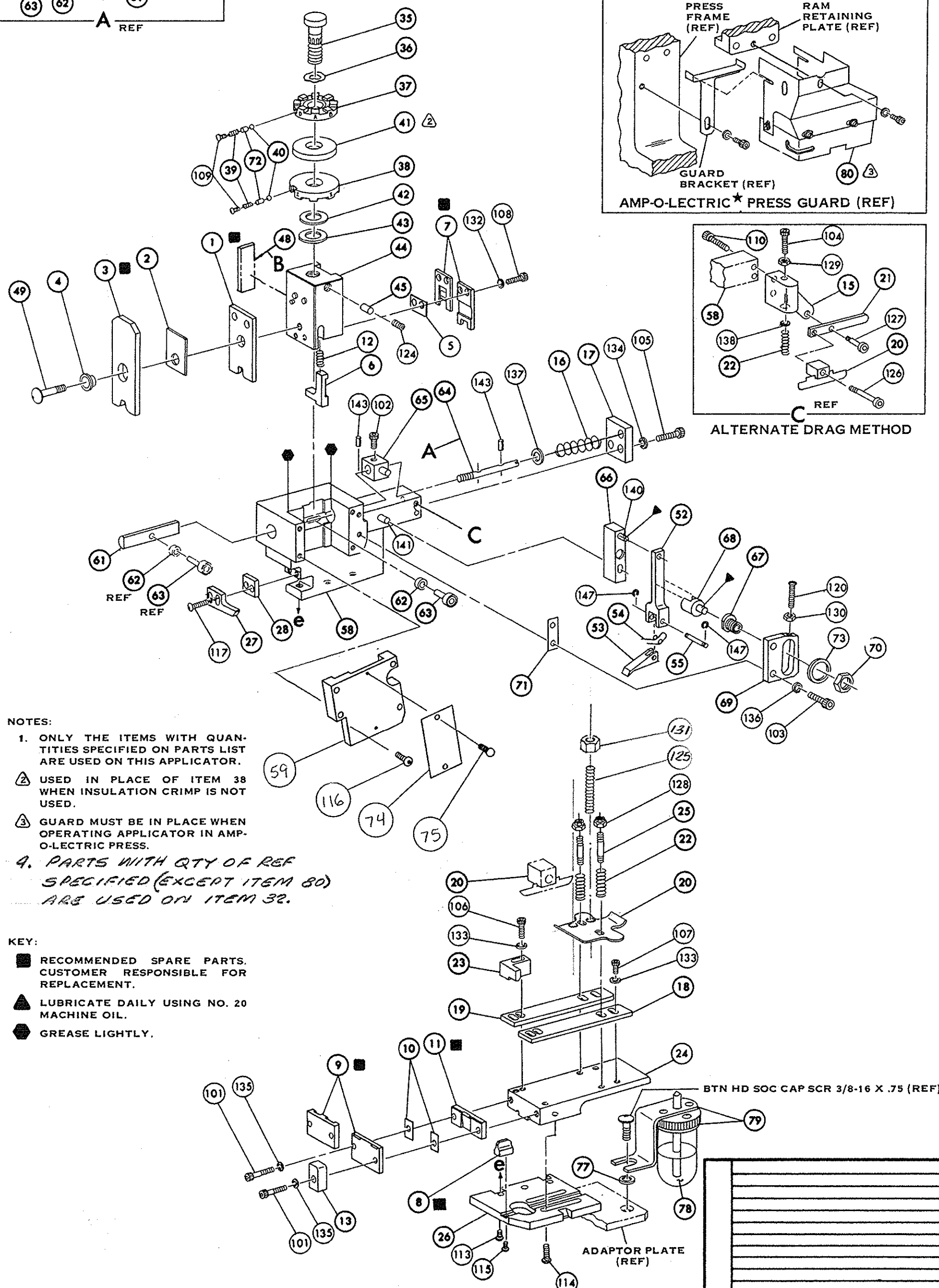
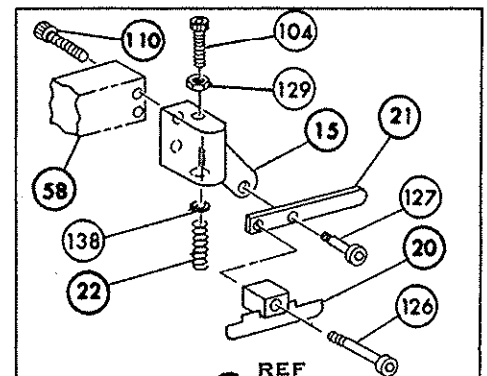
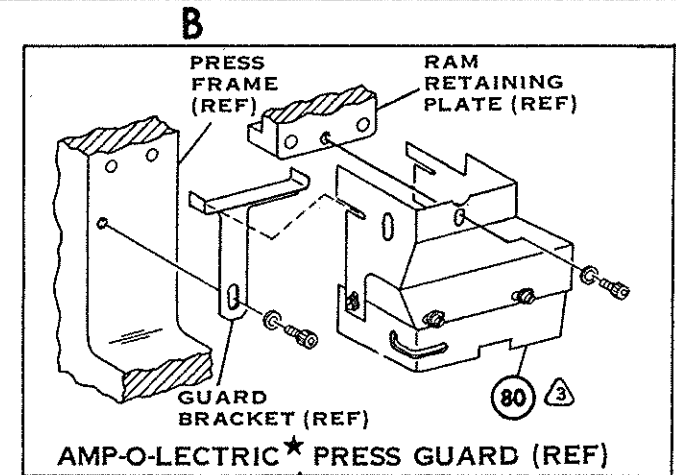
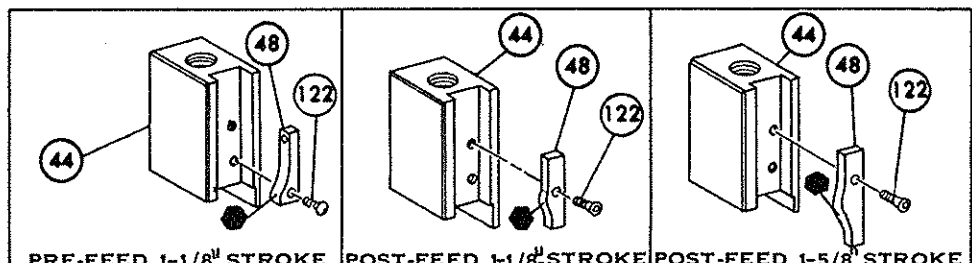
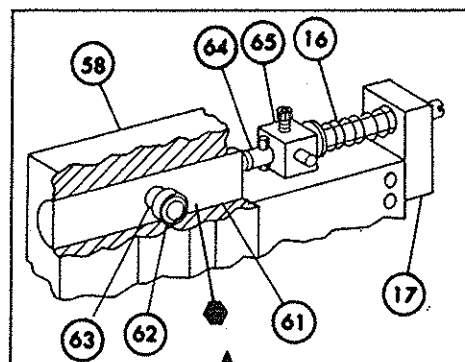


PRINTING



- NOTES:
1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

- KEY:**
-  RECOMMENDED SPARE PARTS.
CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 -  LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 -  GREASE LIGHTLY.

			162		REF	690517-1	SPACER	71
			161			22594-8	HEX, NUT	70
			160			240628-1	PLATE, ADJ	69
			159			240626-1	SHAFT, PIVOT	68
			158			240633-1	BUSHING	67
			157			455680-1	LEVER, INTERMEDIATE	66
			156			240629-1	BLOCK, PIVOT	65
			155			240632-2	SCREW, ADJ	64
			154			240659-3	PIN, CAM ROLLER	63
			153			240658-1	CAM, ROLLER	62
			152	REF		454398-1	ROD, FEED	61
			151					60
			150	REF		454220-1	CAP, RAM	59
			149	REF		453736-1	HOUSING	58
			148					57
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	147					56
			146	REF		240624-1	PIN, FEED FINGER	55
			145	REF	691499-1	SPRING, FEED FINGER		54
			144	REF	240635-1	FINGER, FEED		53
REF	5- 21028-1	PIN, SLOT SPG (.12 DIA x .50) FEED ADJ ROD	143	REF		240634-1	LEVER, TERMINAL	52
			142					51
REF	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	141					50
REF	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	140	1	7-21002-9	BOLT, CRIMPER		49
			139	1	690602-5	CAM, PRE FEED 1- 1/8 STROKE		48
-	22260-5	WASH, FLAT (NO. 6) DRAG SPRING	138					47
REF	21899-4	WASH, FLAT (NO. 5/16 DIA) SCR ADJ	137					46
REF	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE	136	1	690191-1	PLUG, NYLON		45
2	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES	135	1	455679-1	RAM		44
REF	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE	134	1	690125-1	WASHER, LAMINATED		43
4	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE	133	1	690124-1	WASHER, RAM		42
2	21024-4	WASH, LOCK (NO. 8) SHEAR BLADE	132			SPACER, DISC		41
2	21018-4	NUT, HEX MACH (9-40) DRAG	131	2	23241-6	BALL, STEEL		40
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ PLATE	130	2	690170-1	SPRING, COMPRESSION		39
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	129	1	690142-1	DISC, INSULATION		38
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUDS	128	1	6-692155-5	DISC, WIRE		37
-	5- 21004-7	SCR, SKT HD SHLD (.250 DIA x .25) DRAG ARM	127	1	22480-5	WASHER, SPRING		36
-	21004-5	SCR, SKT HD SHLD (.250 DIA x 1.00) DRAG	126	1	690212-1	POST, RAM		35
2	4-21078-8	SCR, SKT SET (1/4-20 x .75) DRAG	125					34
1	21009-2	SCR, SKT SET (1/4-20 x .25) NYLOK RAM	124					33
			123	1	458980-1	APPLICATOR, BASIC (SUB ASSY)		32
1	2- 21003-0	SCR, FLAT HD SOC CAP (6-32 x .50) CAM	122					31
			121					30
REF	3- 21064-2	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ	120					29
			119	1	3-690451-2	SPACER, STRIPPER		28
			118	1	240639-1	STRIPPER		27
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER	117	REF	455676-1	PLATE, BASE		26
REF	2- 21002-9	SCR, BTN HD SKT CAP (10-32 x .75) HSG CAP	116	2	22354-8	DRAG, STUD		25
1	22733-8	SCR, BTN HD SKT CAP (8-32 x .38) NYLOK ANYIL	115	1	455678-1	PLATE, STRIP GUIDE		24
4	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL	114			PLATE, STRIP HOLD		23
REF	1-24073-9	SCR, BTN HD SKT CAP (1/4-20 x .75) BASE PLATE	113	2	4-22281-1	SPRING, DRAG		22
			112	-	240636-1	LEVER, DRAG		21
			111	1	459177-1	DRAG, STOCK		20
-	2- 21000-4	SCR, SKT HD CAP (6-32 x 1.00) DRAG ADAPTOR	110	1	458030-9	GUIDE, STRIP REAR		19
2	23030-1	SCR, SKT HD CAP (6-32 x .25) NYLOK C. P. DISC	109	1	458031-9	GUIDE, STRIP FRONT		18
2	2-21000-6	SCR, SKT HD CAP (8-32 x .38) SHEAR BLADE	108	REF	454178-1	GUIDE, FEED ROD		17
3	7-21000-9	SCR, SKT HD CAP (8-32 x .51) STRIP GUIDE	107	REF	4-22284-9	SPRING, FEED RETURN		16
1	7-21000-4	SCR, SKT HD CAP (8-32 x .31) STRIP GUIDE	106	-	454665-1	ADAPTOR, DRAG		15
REF	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE	105					14
-	3- 21000-9	SCR, SKT HD CAP (10-32 x 1.00) DRAG SPRING	104			SPACER, HOLD DOWN		13
REF	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE	103			SPRING, HOLD DOWN		12
REF	3- 21000-4	SCR, SKT HD CAP (10-32 x .38) PIVOT BLK	102	1	240644-1	PLATE, REAR SHEAR		11
2	3- 21000-8	SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES	101	2	240645-8	SPACER, SHEAR PLATE		10
REF	455745-1	GUARD, WINDOW	80	1	240642-1	PLATE, FRONT SHEAR		9
-	465184-9	LUBRICATOR ASSY	79	1	2-240693-8	ANVIL		8
-	22014-1	OIL SYNTHETIC	78	1	1-240665-2	BLADE, SLUG		7
-	454406-1	SPACER, LUBRICATOR BRACKET	77			HOLD DOWN		6
			76	1	3-240641-7	SPACER, SHEAR BLADE		5
2	21017-2	SCR, DRIVE (#2 x .19) ID PLATE	75	1	238009-1	SPACER, TUBULAR, INS CRIMPER		4
1	461264-1	PLATE, ID	74	1	1-456135-4	CRIMPER, INSULATION		3
REF	458109-1	WASHER, FLAT (SPECIAL)	73	1	455888-4	SPACER, INSULATION		2
2	690603-1	SPRING, ASSIST	72	1	1-456403-0	CRIMPER, WIRE		1

TERM APPL SPEC 114-2084

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