

## APPLICATOR PARTS LIST

TYPE

LENGTHWISE

SPLICE CONN.  
INSULATION PIERCINGAMP INCORPORATED  
HARRISBURG, PENNA.

| NO. | DESCRIPTION                      | REQ. | PART NO.   | NO.                                                | DESCRIPTION                     | REQ. | PART NO.            | CRIMPING DATA                                                                                                                                                                 |              |      |      | TERMINALS |
|-----|----------------------------------|------|------------|----------------------------------------------------|---------------------------------|------|---------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------|------|-----------|
| 1   | ■ WIRE CRIMPER                   |      |            | 42                                                 | <del>GUARD END</del>            | 1    | <del>372886</del>   | TO APPLY TERMINAL                                                                                                                                                             |              |      |      | 485064    |
| 2   | ■ INS. CRIMPER                   | 1    | 1-570322-5 | 43                                                 | SPRING-SLIDE $\frac{3}{4}$ O.D. | 1    | 2-24017-7           | SPEC 114-2088                                                                                                                                                                 |              |      |      |           |
| 3   | ■ ANVIL                          | 1    | 1-471359-1 | 44                                                 | FEED PLATE RET.                 | 1    | 372998              | WIRE SIZE                                                                                                                                                                     | CRIMP HEIGHT |      |      |           |
| 4   | ANVIL SPACER                     |      |            | 45                                                 |                                 |      |                     | CRIMP                                                                                                                                                                         | UNTIL TIGHT  |      |      |           |
| 5   | ■ SHEAR BLADE                    | 1    | 455216-1   | 46                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 6   | <del>FEED PLATE - FEED</del>     | 1    | 471917-9   | 47                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 7   | SHEAR BLADE SPACER               |      |            | 48                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 8   | ■ FRONT SHEAR PLATE              |      |            | 49                                                 | <del>DEPRESSOR TERMINAL</del>   | 1    | <del>692142-1</del> |                                                                                                                                                                               |              |      |      |           |
| 9   | REAR ANVIL SPACER PLT.           |      |            | 50                                                 |                                 |      |                     | CRIMP                                                                                                                                                                         | SIZE         | TYPE | FEED |           |
| 10  | FRONT ANVIL SPACER PLT.          |      |            | 51                                                 |                                 |      |                     | WIRE                                                                                                                                                                          |              |      |      |           |
| 11  | TOOL SPACER                      |      |            | 52                                                 |                                 |      |                     | INSUL.                                                                                                                                                                        | .080         | 0    | .266 |           |
| 12  | CRIMP SPACER                     |      |            | 53                                                 |                                 |      |                     | SLEEVED                                                                                                                                                                       |              |      |      |           |
| 13  | FRONT STRIP GUIDE                |      |            | 54                                                 |                                 |      |                     | INSULATION RANGE                                                                                                                                                              | WIRE RANGE   |      |      |           |
| 14  | REAR STRIP GUIDE                 |      |            | 55                                                 | SQ. HD. SET SCR. (DEP.)         | 1    | 21077-8             | .050-.065                                                                                                                                                                     | 22           |      |      |           |
|     |                                  |      |            | 56                                                 | NUT, HEX.                       | 1    | 22202-1             | EXPLODED VIEW                                                                                                                                                                 |              |      |      |           |
| 15  | RAM                              | 1    | 471057     | 57                                                 |                                 |      |                     | A-6010-1 & -2                                                                                                                                                                 |              |      |      |           |
| 16  | TOOL HOLDER                      |      |            | 58                                                 |                                 |      |                     | REMARKS:                                                                                                                                                                      |              |      |      |           |
| 17  | ADJ. CRIMP MOUNT                 |      |            | 59                                                 |                                 |      |                     | THIS DRAWING IS A CONTROLLED DOCUMENT FOR<br>AMP INC. IT IS SUBJECT TO CHANGE AND THE<br>CONTROLLING ENGINEERING ORGANIZATION SHOULD<br>BE CONTACTED FOR THE LATEST REVISION. |              |      |      |           |
| 18  | ADJ. BLOCK                       |      |            | 60                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 19  | APPLICATOR MOUNT ASSY.           | 1    | 473933     | 61                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 20  | BASE PLATE                       |      |            | 62                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 21  | BASE BLOCK                       |      |            | 63                                                 |                                 |      |                     | ■ RECOMMENDED SPARE PARTS                                                                                                                                                     |              |      |      |           |
| 22  | STRIP GUIDE PLATE                |      |            | 64                                                 | <del>MECH. FEED</del>           | 1    | <del>692140-2</del> |                                                                                                                                                                               |              |      |      |           |
| 23  | ANVIL HOLDER                     | 1    | 374348-1   | 65                                                 | TENSION ADJ. PLATE              | 1    | 374999              |                                                                                                                                                                               |              |      |      |           |
| 24  | AUX. ANVIL HOLDER                |      |            |                                                    | MISCELLANEOUS                   |      |                     |                                                                                                                                                                               |              |      |      |           |
| 25  | STRIPPER                         | 1    | 376945     | 66                                                 |                                 |      |                     | THIS APPLICATOR IS TO BE USED ON<br>AMP-O-LECTRIC 1-471273-3<br><del>AMP-O-LECTRIC</del> MECH. FEED                                                                           |              |      |      |           |
| 26  | STRIPPER MOUNT                   |      |            | 67                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 27  | RETAINER PLATE                   |      |            | 68                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 28  | STRIPPER MOUNT BRACKET           |      |            | 69                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 29  | STRIPPER BUSHING                 |      |            | 70                                                 |                                 |      |                     | SERIAL NO. DATE SHIPPED DESIGNED<br>R. B. BROWN 3-26-71                                                                                                                       |              |      |      |           |
| 30  | STOCK DRAG                       | 1    | 372990     | 71                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 31  | STOCK DRAG <del>WASHER</del> NUT | 1    | 21022-4    | 72                                                 |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |
| 32  | STOCK DRAG- <del>STUD</del>      | 1    | 21015-8    | REV. 0 REL REVISION RECORD <sup>2008</sup> 2-25-71 | DATE                            | BY   | ECN                 | CUSTOMER NAME AND ADDRESS                                                                                                                                                     |              |      |      |           |
| 33  | STOCK DRAG SPRING                | 1    | 23846-7    | A REV PER ECN                                      | 4-4-73                          | JE   | L-9633              |                                                                                                                                                                               |              |      |      |           |
| 34  | STOCK DRAG ADJ. SCREW            | 2    | 372997     | B REV PER ECN                                      | 6-23-73                         | JE   | L-9832              |                                                                                                                                                                               |              |      |      |           |
| 35  | FEED FINGER HOLDER               |      |            | C REV PER ECN                                      | 2-19-74                         | JE   | R325                |                                                                                                                                                                               |              |      |      |           |
| 36  | FEED FINGER                      | 1    | 811432-1   | D REV PER ECN                                      | 7-14-74                         | JE   | R692                | APPLICATOR NUMBER REV. 566048-1 SHEET 1 OF 1                                                                                                                                  |              |      |      |           |
| 37  | FEED FINGER TIP                  |      |            | E REV PER ECN                                      | 5-2-83                          | JE   | R5094               |                                                                                                                                                                               |              |      |      |           |
| 38  | FEED FINGER SPACER               |      |            | F 0150-6332-9S                                     | 8-95                            | PM   | TS                  |                                                                                                                                                                               |              |      |      |           |
| 39  | BASE CASTING                     | 1    | 570238     | F1 ECN 0150-1194-04                                | 9-04                            | JE   | TS                  |                                                                                                                                                                               |              |      |      |           |
| 40  | GUARD 460582-1                   | 1    | 694393-1   |                                                    |                                 |      |                     | FOR HARDWARE<br>1-687526-1                                                                                                                                                    |              |      |      |           |
| 41  | <del>BRACKET - GUARD</del>       | 1    | 376946     |                                                    |                                 |      |                     |                                                                                                                                                                               |              |      |      |           |