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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
1530578-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER
1530578-2	A	BENCH	MECH PRE FEED	CUTS CARRIER
1530578-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1530578-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1530578-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1530578-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1530578-7	A	-	-	SPARE PARTS KIT

CRIMP DATA		TE TERMINAL		TE CRIMP SPECS	
TERMINAL NAME: PIN, UNIVERSAL MATE-N-LOK					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.29 [.090 IN]	F	20-14 AWG		
INSUL	3.30 [.130 IN]	F	Ø1.52 - 3.30 [.060-.130 IN]		
WIRE STRIP LENGTH 3.99-4.75 [.157-.187 IN]			 APPL INSTRUCTIONS 408-8322 & 408-8490 		

TERMINAL	114-1043	-		FEED
APPL SPEC	-	-		12.70 [.500 IN]

TERMINALS APPLIED			
770007	-	-	-
770008	-	-	-
770193	-	-	-
-	-	-	-
-	-	-	-

[illegible]

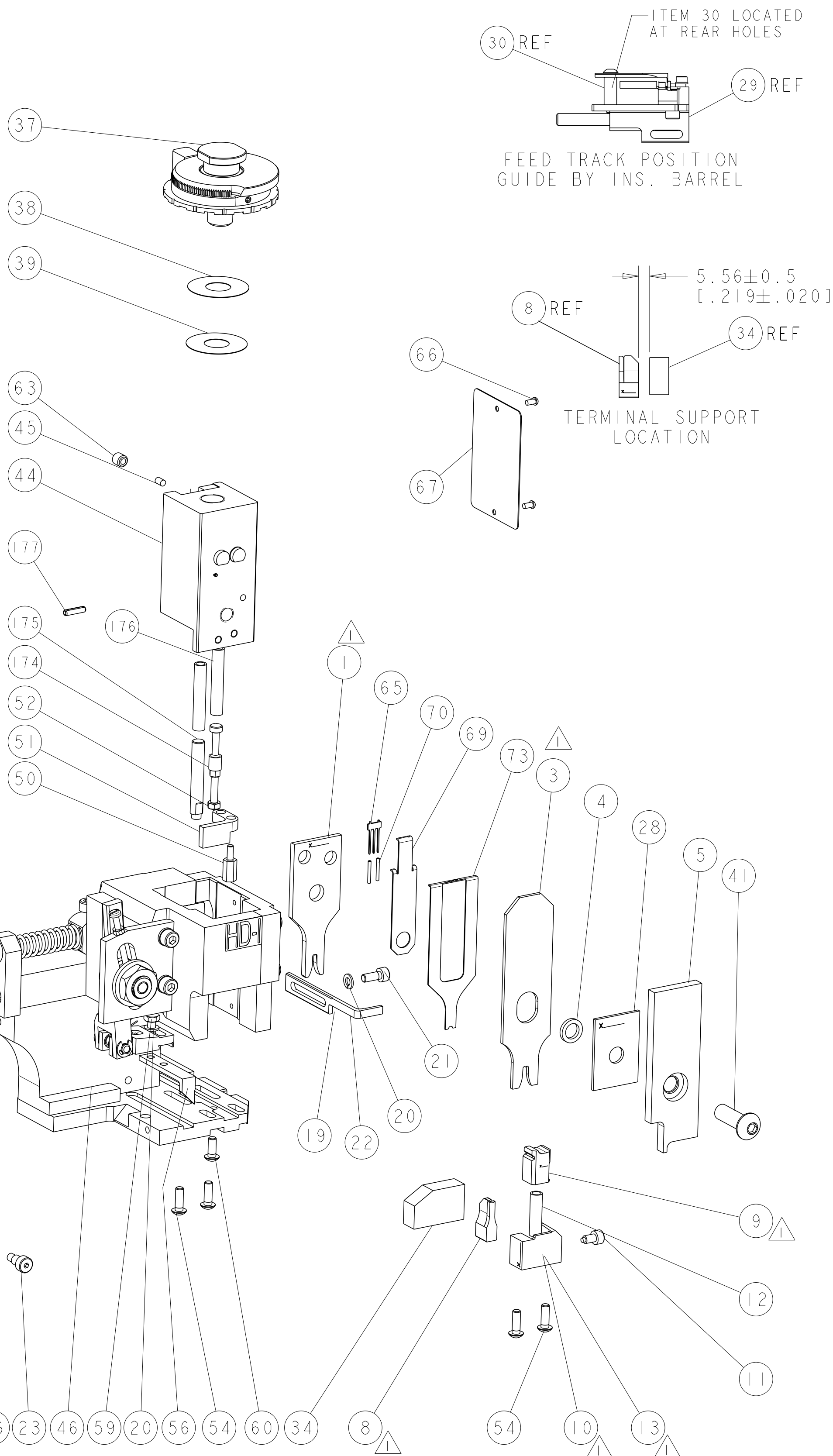
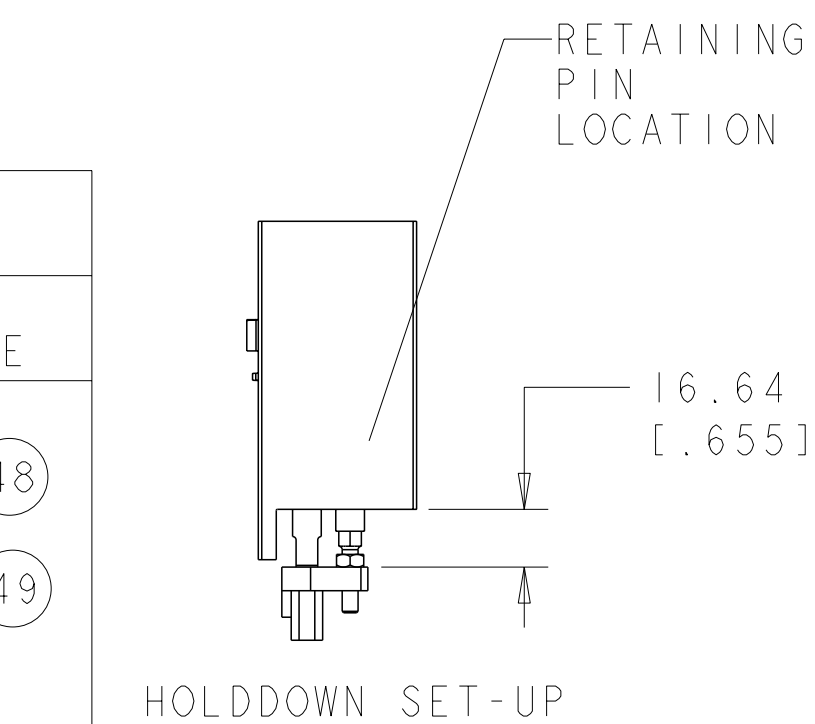
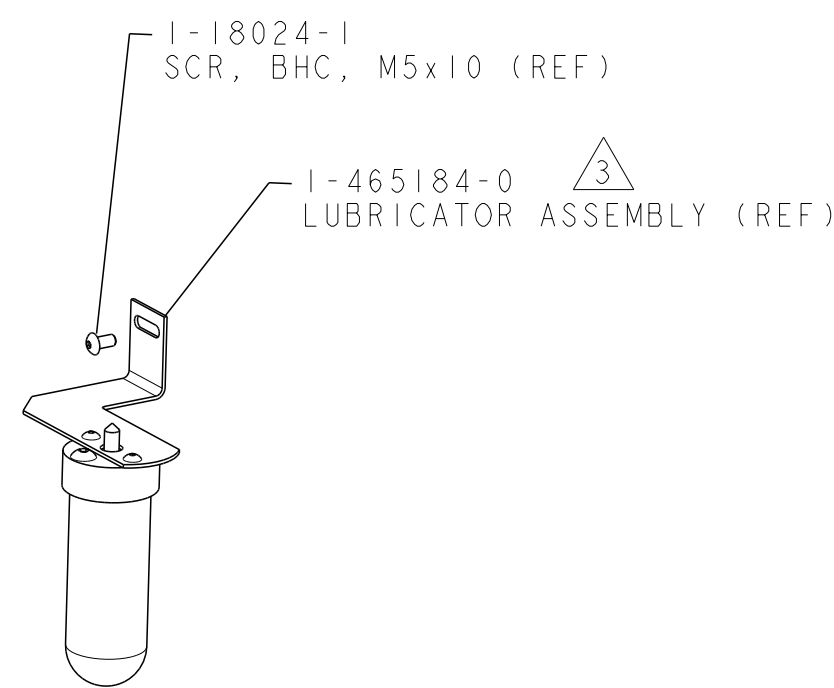
 RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.

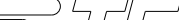
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE



* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	1	1	993111-8	PIN, SLOTTED SPRING 3.0 X 12.0	177
-	2	2	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	1	1	1	1	1	1	1490525-3	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2	2-23147-2	SPRING, COMPRESSION	70
-	1	1	1	1	1	1	1490524-1	DEPRESSOR, SPACER	69
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	3-18031-0	SCR, SET, CUP POINT M6 X 6.0	63
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0	61
-	1	1	1	1	1	1	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX HD CAP M4 X 8.0	59
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)	54
-	1	1	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1	1	2-1752354-8	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1	1	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)	49
-	-	1	-	-	1	-	1338675-1	CAM, UNIVERSAL PRE FEED	48
-	1	-	1	1	-	1	1338676-1	CAM, UNIVERSAL POST-FEED	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR SUBASSEMBLY, HDI	46
-	1	1	1	1	1	1	690191-1	PLUG,NYLON	45
-	1	1	1	1	1	1	1633724-1	RAM, (SIDE FEED)	44
-	1	1	1	1	1	1	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)	41
-	1	1	1	1	1	1	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	1	469367-1	SHIM	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	1	1-1752356-8	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE ASSEMBLY	29
-	1	1	1	1	1	1	1-455888-4	SPACER, CRIMPER	28
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-5	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	2	2	2	2	2	2	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	1	-	-	1	-	-	1338684-1	SHEAR HOLDER, FRONT	13
-	1	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
-	1	1	1	1	1	1	462006-6	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1				

THIS DRAWING IS A STANDARD DRAWING FOR A HIGH ELECTRICAL CONDUCTIVITY COPPER ALLOY. IT IS NOT TO BE USED FOR OTHER APPLICATIONS. FOR MORE INFORMATION, PLEASE CONTACT THE SUPPLIER.		OWN R. STAKEM 250C2101		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm [IN]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME FINE ADJUST SIDE FEED HDI APPLICATOR	
		DWG G. BAILEY 250C2101		SIZE CAGE CODE DRAWING NO	
0 PLC ±.1 1 PLC ±.1 2 PLC ±.1 3 PLC ±.1 4 PLC ±.1 ANGLES ±.1		APPRO T. ELBIN 250C2101		RESTRICTED TO	
MATERIAL -		FINISH -		WEIGHT A 00779 C=1530578	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 3.5	
				SHEET OF	
				REV A	