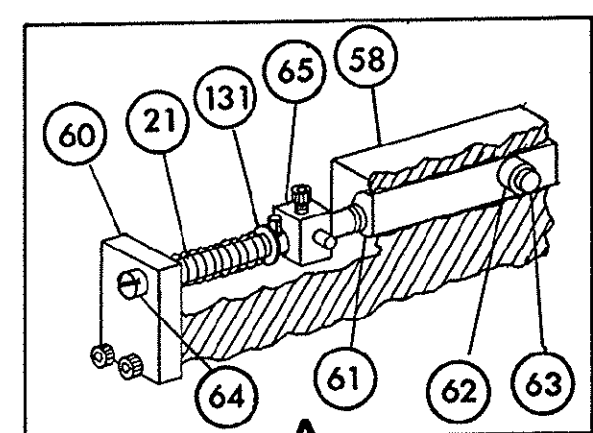
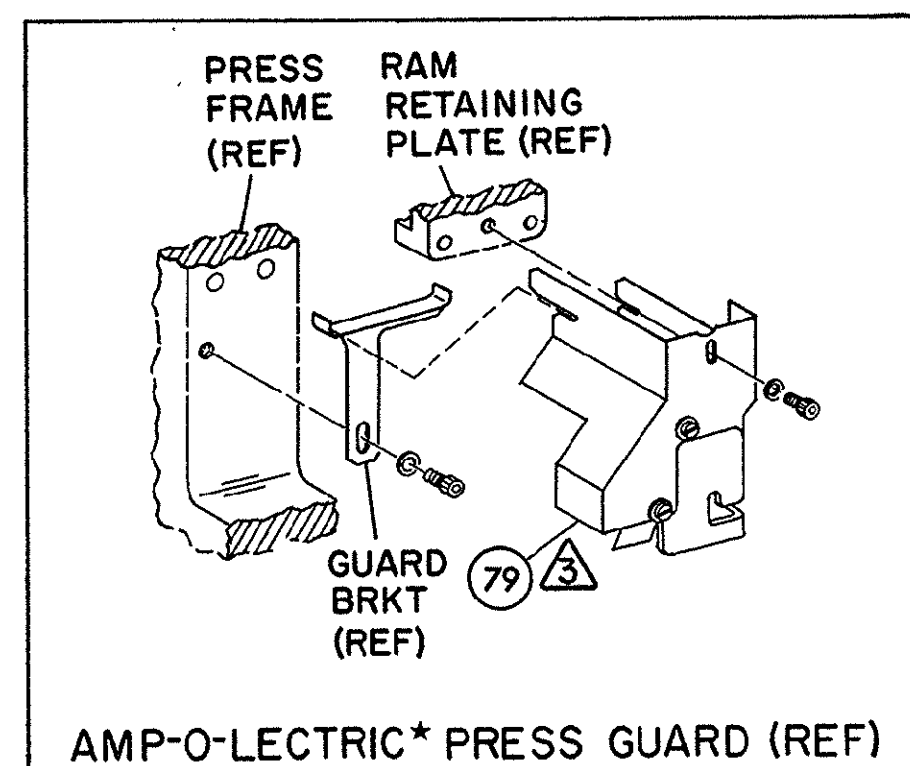
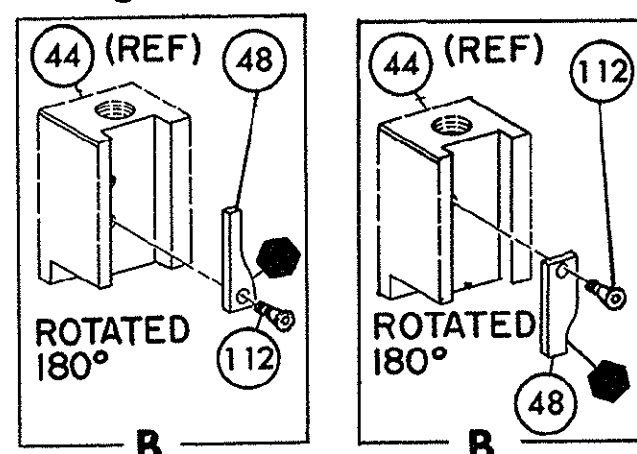


PRE-FEED $1\frac{1}{8}$ " STROKE
POST-FEED $1\frac{5}{8}$ " STROKE



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△-USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△-GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.

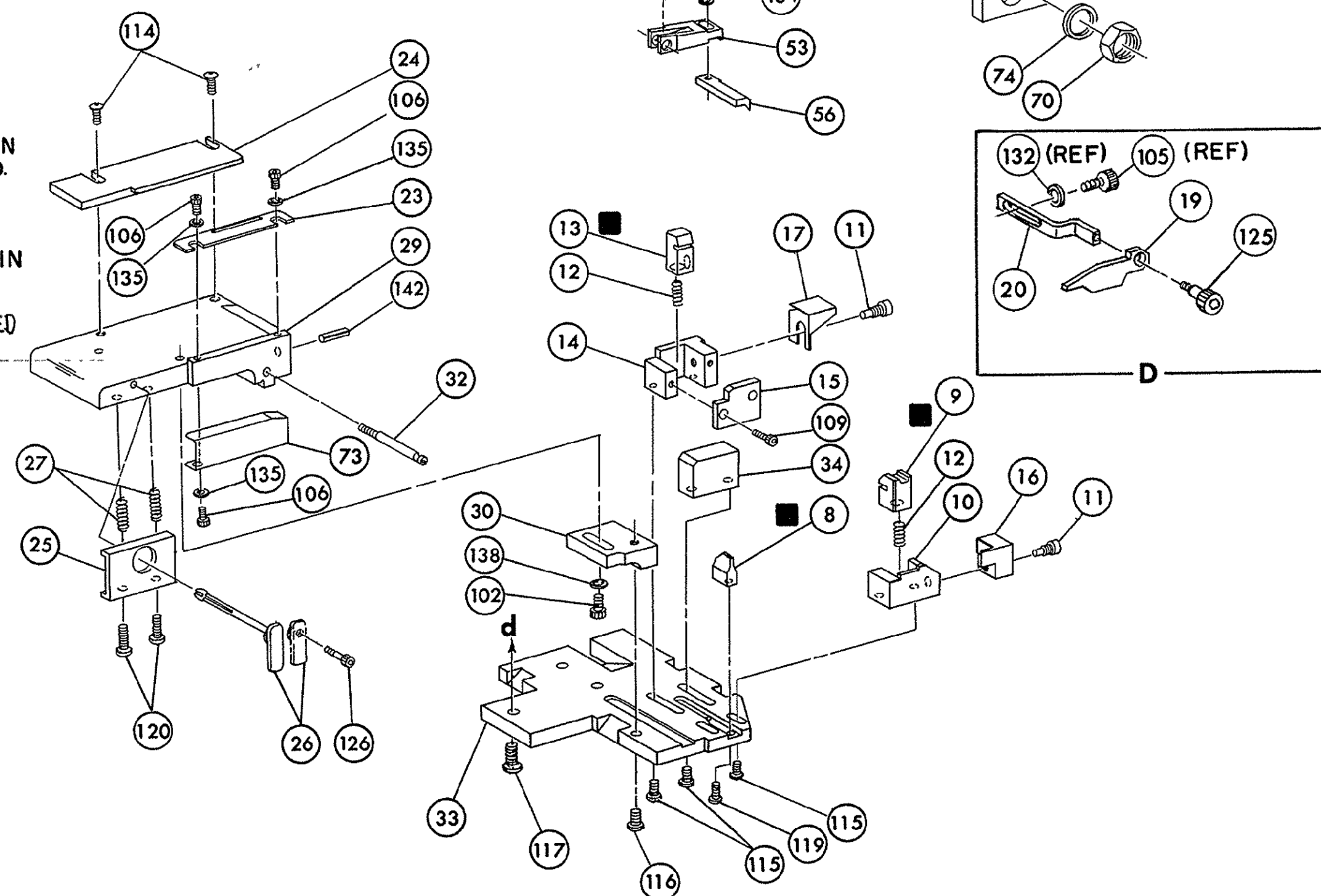
KEY:

■-RECOMMENDED SPARE PARTS

▲-LUBRICATE DAILY USING NO. 20 MACHINE OIL.

●-GREASE LIGHTLY

△-ADJUST REAR STRIP GUIDE TO GUIDE OFF INSULATION BARREL.



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143	1	690542-2	PAWL, FEED	57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	52
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	51
2	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE-FEED $1\frac{1}{8}$ STROKE	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	45
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	44
REF.	21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	43
			127			DISC, SPACER	42
	22353-8	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	41
1	456567-1	SCR, SHLD (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	40
2	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	39
2	21017-2	SCREW, DRIVE #2 X .19	123	1	1-690692-2	DISC, WIRE	38
REF.	6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	37
1	461264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	36
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120	1	692776-1	SUPPORT, TERMINAL	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	33
REF.	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117				32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	31
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	PLATE, STRIP GUIDE	30
2		SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	29
			113	2	1-22284-0	SPRING, DRAG	28
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	690546-1	LEVER, DRAG RELEASE	27
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	26
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	7-690504-1	GUIDE STRIP (REAR)	25
		SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	24
2	2-21000-8	SCR, SKT HD CAP (8-32 X .62) DEPRESSOR	108				23
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	22
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	16
REF.	455749-1	GUARD (WINDOW)	79			HOLDER, SHEAR (REAR)	15
1	1-465184-0	LUBRICATOR ASSY	78			SHEAR, FLOAT (REAR)	14
REF.	852931-2	OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	13
			76	1	690461-1	STOP, SHEAR	12
			75	1	690459-1	HOLDER, SHEAR (FRONT)	11
REF.	458109-1	WASHER, SPECIAL	74	1	462006-2	SHEAR, FLOAT (FRONT)	10
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	3-803653-5	ANVIL	9
2	690603-1	SPRING, ASSIST	72	1	240641-2	SPACER, DEPRESSOR (REAR)	8
REF.	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	7
1	22594-8	NUT, HEX	70	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	6
1	240628-1	PLATE, ADJUSTMENT	69	1	1-238011-0	SPACER, TUBULAR, INS CRIMPER	5
1	240626-1	SHAFT, PIVOT	68	1	1-683453-2	CRIMPER, INSULATION	4
1	240633-1	BUSHING	67	1	455888-6	SPACER, CRIMPER	3
1	455680-1	LEVER, INTERMEDIATE	66	1	1-456403-2	CRIMPER, WIRE	2
1	240629-1	BLOCK, PIVOT	65				1
1	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
1	240659-3	PIN, CAM ROLLER	63				
1	240658-1	ROLLER, CAM	62				
1	454398-2	ROD, FEED	61				
REF.	454178-1	GUIDE, FEED ROD	60				

REMARKS		NO	REV
TO APPLY TERMINAL SPEC 114-40003			
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	PIN	SOCKET
A	.042	18		745267	745270
B	NOT USED	20 OR 22			
C	.034				
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.062	F	.300	A1 8040	
INSUL	.076	F			
WIRE RANGE	INSULATION RANGE	PRESS NO			
22-18	.070 MAX	565435-5			
REMARKS					
PRE-FEED AMP-O-LECTRIC					

SET UP GAGE 10-1	458637-1	11260	APP 1184	REV 1
CHK UNIT REL	11260	11260	11260	11260
NAME	MINIATURE QUICK CHANGE APPLICATOR			
NAME	SIDE FEED (HDE-20 PIN & SOC)			