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Active

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PART NUMBER

2119949-1

REV

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FIRST USED

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FEED CONVERSION INSTRUCTIONS:

TO REMOVE EXISTING APPLICATOR FEED COMPONENTS:

- IF REMOVING SERVO FEEDER

- DISENGAGE SERVO FEEDER FROM LATCH PLATE

- REMOVE THE TWO SOCKET HEAD CAP SCREWS HOLDING THE LATCH PLATE TO THE APPLICATOR HOUSING

- REMOVE LATCH PLATE AND LATCH PLATE SPACER (IF USED) FROM APPLICATOR

- IF REMOVING PNEUMATIC FEEDER

- REMOVE THE TWO SOCKET HEAD CAP SCREWS HOLDING THE PNEUMATIC FEEDER ASSEMBLY TO THE APPLICATOR HOUSING

- REMOVE PNEUMATIC FEEDER ASSEMBLY FROM APPLICATOR

- REMOVE BUSHING AND PUSH ROD FROM HOLE IN APPLICATOR HOUSING

- REMOVE PNEUMATIC FEEDER FEED CAM FROM APPLICATOR RAM (SEE INSTRUCTION SHEET 408-10389 OR 408-10390: SECTION 2)

SERVO FEEDER NOT INCLUDED

INSTALLING NEW APPLICATOR FEED COMPONENTS:

- INSTALLING MECHANICAL FEEDER

- INSTALL MECHANICAL FEEDER FEED CAM ONTO APPLICATOR RAM (IN PROPER POSITION AS REFERENCED ON APPLICATOR ASSEMBLY DRAWING) AND PLACE OTHER FEED CAM IN SPARE STORAGE LOCATION (SEE INSTRUCTION SHEET 408-10389 OR 408-10390: SECTION 2)

- PLACE MECHANICAL FEEDER ASSEMBLY ON KEY SLOT OF APPLICATOR HOUSING

- INSTALL THE TWO SOCKET HEAD CAP SCREWS THAT HOLD THE MECHANICAL FEEDER ASSEMBLY TO THE APPLICATOR HOUSING

- REFER TO INSTRUCTION SHEET 408-10389 OR 408-10390: SECTION 5 FOR PROPER ADJUSTMENT PROCEDURES.

FEED PAWL COMPONENTS SOLD SEPERATELY FROM FEEDER ASSEMBLY

MECHANICAL FEED INSTALLED

EXAMPLE OF SIDE FEED APPLICATOR SHOWN ABOVE

EXAMPLE OF END FEED APPLICATOR SHOWN ABOVE

SEE APPLICATOR STYLE CONVERSION CHART ON APPLICATOR ASSEMBLY DRAWING FOR ITEMS THAT ARE REQUIRED IN ADDITION TO RETROFIT KIT COMPONENTS

1	-	2119949	PRINT, RETROFIT KIT, MECHANICAL FEED	4
2	-	18023-9	SCR, SKT HD CAP M4 x 6.0	3
1	-	2119652-1	FEED CAM, PRE FEED	2
1	-	2119580-1	MECHANICAL FEED ASSEMBLY	1
-1	U/M	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±-

1 PLC ±-

2 PLC ±-

3 PLC ±-

4 PLC ±-

ANGLES ±-

FINISH -

MATERIAL -

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PRODUCT SPEC -

APPLICATION SPEC -

WEIGHT -

TE Connectivity

NAME RETROFIT KIT, MECHANICAL FEED

SIZE 3 CAGE CODE 00779 DRAWING NO C-2119949

CUSTOMER ACCESSIBLE PRODUCTION DRAWING SCALE 2:5 SHEET 1 OF 1 REV D

1470-19 (3/11)

Pro/ENGINEER DRAWING