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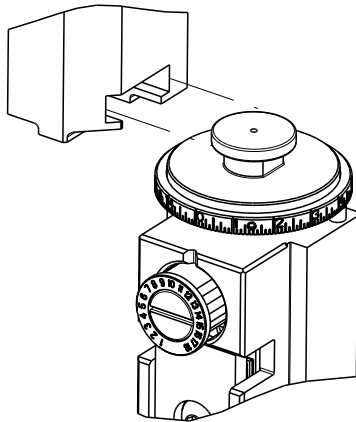
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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

REVISION

DESCRIPTION



2266185-1

B

FINE CRIMP HEIGHT ADJUST

2266185-2

B

FINE CRIMP HEIGHT ADJUST

2266185-5

B

FINE CRIMP HEIGHT ADJUST

2266185-6

B

NON CRIMP HEIGHT ADJUST

2266185-7

B

FINE CRIMP HEIGHT ADJUST

7-2266185-7

A

CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	4.32 mm [.170]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: 2.8 x 0.8MM TAB			
WIRE STRIP LENGTH 4.70-5.30 mm [.185-.209 IN]		INSULATION DIAMETER RANGE Ø 3.40 MAX [.134 IN MAX] 	
TERMINAL APPLICATION SPECIFICATION 		114-18051 - -	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL
1-962916-1	1-962916-2	828905-1	
1-962916-3	2-962916-1		
2-962916-2	2-962916-3		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.88+/-0.05 [.074+/- .002]	6.6
2.00mm2	1.73+/-0.05 [.068+/- .002]	8.3
1.50mm2	1.58+/-0.05 [.062+/- .002]	9.8



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266185-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266185-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266185-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2266185-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37 & 180.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIAMETER RANGE IS OUTSIDE DIA OF THE SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL P/N 828905-1 INSULATION DIA RANGE IS 2.2-3.0 [.087 - .118 IN.]
- 14 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.
- 15 THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

12	7	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1			8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-			2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-			2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-			2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1			2119798-1	DETENT PIN	247
-77	-7	-6	-5	-2	-1			PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS						
			P	LYR	DESCRIPTION	DATE	DWN	APVD	
				A	RELEASED	23JAN2014	KH	UG	
				B	ECR-17-010268	14JUL2017	FZ	KZ	
				B1	ECR-18-007832	23MAY2018	JAH	JDG	

-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-7	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1	4-1722335-3	STRIPPER, SIDE FEED	182
-	1	1	1	1	1	2-1752354-2	STANDOFF,HOLD-DOWN	180
-	1	1	1	1	1	9931111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	1	5-22280-0	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-3	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	120
-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
-	1	1	1	1	1	2119943-1	WASHER, SPACER	69
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE PNT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	-	-	-	1	1	1338685-1	PAWL, FEED	56
-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2-2119656-1	APPLICATOR BASIC ASSEMBLY, SF	46
-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	1	1	1	1	1	1752356-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1	1-1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
-	1	1	1	1	1	1320928-6	STRIP GUIDE	24
-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	3-1333206-1	ANVIL, COMBINATION .100	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	2119781-5	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-9	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	2-1633965-0	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	1	456407-5	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE AND TO BE CONFIRMED BY THE CUSTOMER. FOR THE LATEST REVISIONS, CONTACT THE CUSTOMER SERVICE DEPARTMENT.				DWN K. HUANG	10NOV2011	STE TE Connectivity Harrisburg, PA 17105-3608	
				CHK S. XI	10NOV2011		
DIMENSIONS:				APVD J. CRUZ	10NOV2011	NAME Ocean Side Feed Applicator	
mm				PRODUCT SPEC			
				APPLICATION SPEC			
MATERIAL				WEIGHT		RESTRICTED TO	
				Customer Accessible Production Drawing		SCALE 1:2 SHEET 1 OF 4 REV B1	

SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

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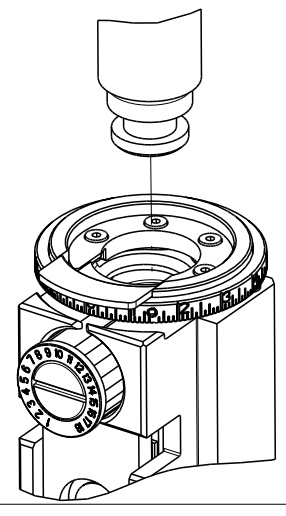
PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

REVISION

DESCRIPTION

FEED TYPE



2-2266185-1

B

FINE CRIMP HEIGHT ADJUST

MECHANICAL

OBSOLETE

2-2266185-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

OBSOLETE

2-2266185-5

B

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE

OBSOLETE

2-2266185-7

B

FINE CRIMP HEIGHT ADJUST

NONE

OBSOLETE

7-2266185-7

A

CRIMP TOOLING KIT

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.54 mm [.100]

F

INSUL

4.32 mm [.170]

O

APPLICATOR INSTRUCTIONS

408-10389



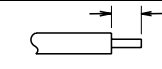
TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: 2.8 x 0.8MM TAB

WIRE STRIP LENGTH

4.70-5.30 mm [.185-.209 IN]



INSULATION DIAMETER RANGE

Ø 3.40 MAX [.134 IN MAX]



TERMINAL APPLICATION SPECIFICATION

114-18051

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE SEAL

TE SEAL

1-962916-1

1-962916-2

828905-1

1-962916-3

2-962916-1

2-962916-2

2-962916-3

WIRE SIZE



CRIMP HEIGHT

mm [INCH]



CRIMP HEIGHT

REFERENCE SETTING



2.50mm2

1.88+/-0.05 [.074+/- .002]

6.6

2.00mm2

1.73+/-0.05 [.068+/- .002]

8.3

1.50mm2

1.58+/-0.05 [.062+/- .002]

9.8



1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266185-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2266185-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2266185-5

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIAMETER RANGE IS OUTSIDE DIA OF THE SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL P/N 828905-1 INSULATION DIA RANGE IS 2.2-3.0 [.087 - .118 IN.]

13

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

14

THIS APPLICATOR IS SPECIFIC FOR USE IN A STRIPPER SEAL TERMINATING UNIT.

SET UP GAUGE

2119599-1

LOC

A

DIST

66

P

LYR

DESCRIPTION

DATE

OWN

APVD

-

-

SEE SHEET 1

-

-

-

-

1

1

1

1

2119082-7

CAM, SNAIL, INSULATION ADJUSTMENT

244

-

1

1

1

1

2079764-1

WASHER, WAVE SPRING, CREST-TO-CREST

243

6

-

1

1

1

1

2119083-1

RETAINER, INSULATION DIAL

242

-

1

1

1

1

7-18023-7

SCR, SKT HD CAP M3 X 4.0

241

-

-

2

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

-

-

-

-

-

2119580-1

MECHANICAL FEED ASSEMBLY

239

-

-

-

-

1

2063440-1

AIR FEED MODULE

238

-

-

1

-

-

2119740-2

TAG,IDENTIFICATION

213

-

-

1

-

-

1901094-3

SPACER, FEEDER

198

6

-

1

1

1

1

4-1722335-3

STRIPPER, SIDE FEED

182

-

1

1

1

1

2-1752354-2

STANDOFF,HOLD-DOWN

180

-

1

1

1

1

9931111-1

PIN, SLOTTED SPRING 3.0 X 20.0

177

-

1

1

1

1

5-22280-0

SPRING, COMPRESSION

176

-

1

1

1

1

1752353-3

GUIDE PIN,HOLDDOWN

175

-

1

1

1

1

1901680-2

GUIDE PIN,HOLDDOWN

174

-

-

-

2

-

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

-

1

1

1

1

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

-

REF

REF

REF

REF

994970-2

COUNTER, MAGNETIC

164

-

-

-

1

-

240638-1

SPRING, FEED FINGER

163

7

-

1

1

1

1

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

-

-

-

1

-

2119641-2

FEED CAM, AIR FEED

151

-

1

1

1

1

2119798-2

DETENT PIN

145

-

1

1

1

1

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

-

4

4

4

4

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

-

-

-

-

1

2119653-2

FEED CAM, POST FEED

142

-

1

1

1

1

2-2119656-2

APPLICATOR BASIC ASSEMBLY, SF

141

-

1

1

1

1

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

7

-

1

1

1

1

2119092-2

BOLT, ADJUSTMENT

139

-

-

-

1

-

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

-

-

-

1

-

2119799-1

HOLDER,FEED FINGER, AF

136

-

-

REF

-

-

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

-

-

1

-

-

1633743-1

SERVO FEED LATCH ASM

133

-

1

1

1

1

455888-3

SPACER, CRIMPER

120

-

1

1

1

1

1-18028-2

WASHER, FLAT, REG M4

119

-

-

REF

-

-

2119944-1

FEED FINGER ASSEMBLY,SF

117

-

1

1

1

1

455888-5

SPACER, CRIMPER

82

-

1

1

1

1

2119956-1

DOCUMENTATION PACKAGE

71

-

1

1

1

1

2119791-5

DEPRESSOR, WIRE

70

-

1

1

1

1

2119943-1

WASHER, SPACER

69

-

1

-

1

1

2119740-1

TAG,IDENTIFICATION

67

-

2

2

2

2

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

6

-

1

1

1

1

2119793-1

LIMITER, ADJUSTMENT BOLT

63

-

3

3

3

3

992763-5

SCR, SET, SOC, CONE PNT, M3 x 4.0

62

13

-

-

-

1

1

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

-

1

1

1

1

985575-3

SCR, FLT SKT HD CAP M3 X 10.0

57

-

-

-

1

1

1338685-1

PAWL, FEED

56

-

1

1

1

1

1-5018030-0

NUT, HEX, REG, RoHS, M3.5

52

-

-

-

1

2

18023-9

SCR, SKT HD CAP M4 X 6.0

49

-

-

-

-

1

2119652-1

FEED CAM, PRE FEED

48

-

1

1

1

1

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

-

1

1

1

1

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

-

1

1

1

1

2119957-1

APPLICATOR SHIM PACK

39

-

1

1

1

1

2119644-2

RAM WASHER, PRECISION

38

-

1

1

1

1

1752356-4

SUPPORT, TERMINAL

34

-

2

2

2

2

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

-

1

1

1

1

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

-

1

1

1

1

1-1320908-2

SPACER, STRIP GUIDE

30

-

1

1

1

1

2119959-2

ASSEMBLY, STRIP GUIDE

29

-

1

1

1

1

455888-3

SPACER, CRIMPER

28

-

1

1

1

1

1320928-6

STRIP GUIDE

24

11

-

1

1

1

1

2119806-1

INSERT, SHEAR

13

-

1

1

1

1

3-22280-3

SPRING, COMPRESSION

12

-

1

1

1

1

1-356885-4

STOP, SHEAR

11

1

-

1

1

1

1

2119805-1

SHEAR HOLDER, FRONT

10

1

-

1

1

1

1

318707-1

FLOATING SHEAR, FRONT

9

1

1

1

1

1

1

3-1333206-1

ANVIL, COMBINATION .100

8

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7

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-

-

6

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1

1

1

1

1

2119781-5

DEPRESSOR, SHEAR

5

-

1

1

1

1

1

238011-9

BLOCK, CRIMPER SPACER

4

1

1

1

1

1

1

2-1633965-0

CRIMPER, INSULATION O PREMIUM

3

-

1

1

1

1

1

455888-4

SPACER, CRIMPER

2

1

1

1

1

1

1

456407-5

CRIMPER, WIRE PREMIUM

1

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

11

IS SUBJECT TO CHANGE AND TO BE USED FOR INFORMATION PURPOSES ONLY. FOR THE LATEST REVISION, CONTACT THE ENGINEERING ORGANIZATION.

DIMENSIONS:

mm

0 PLC

1 PLC

2 PLC

3 PLC

4 PLC

ANGLES

FINISH

±

±

±

±

±

±

TOLERANCES UNLESS OTHERWISE SPECIFIED:

±

±

±

±

±

±

MATERIAL

-

FINISH

-

OWN

R. HUANG

10NOV2011

CHK

S. XI

10NOV2011

APVD

J. CRUZ

10NOV2011

PRODUCT SPEC

-

APPLICATION SPEC

-

WEIGHT

-

Customer Accessible Production Drawing

SCALE

1:2

SHEET

3

OF

4

REV

B1

TE Connectivity

Harrisburg, PA 17105-3608

NAME

Ocean Side Feed
Applicator

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A1

00779

©=2266185

-

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

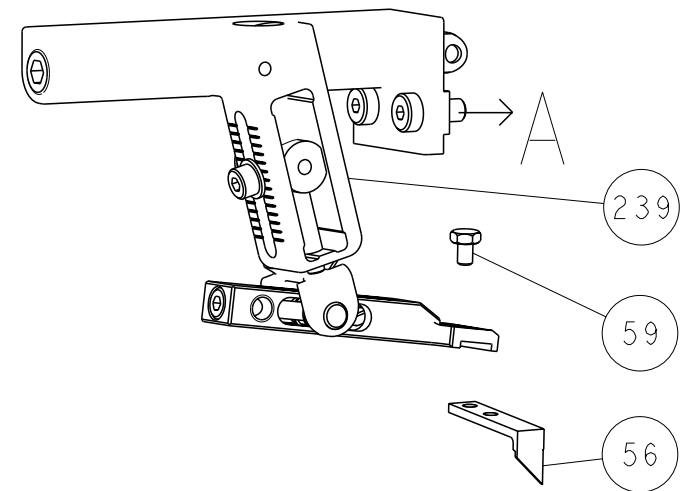
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

AMP 4805 REV 31MAR2000

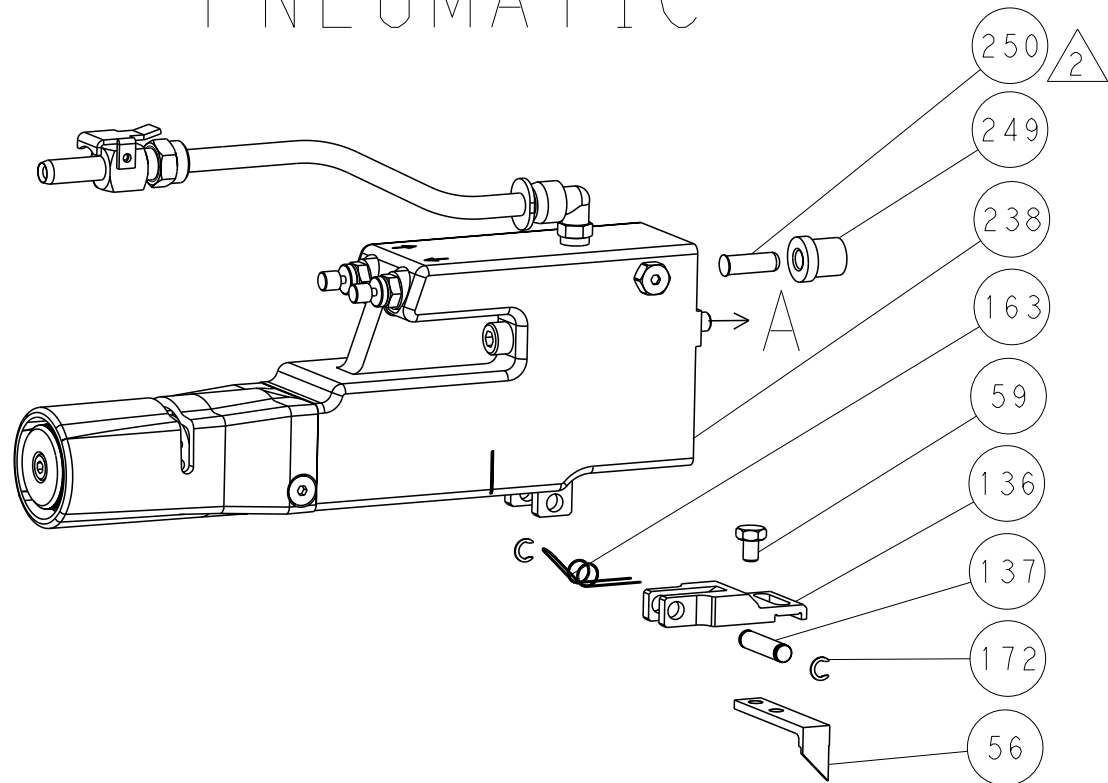
SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

LOC		DIST		REVISIONS					
A		66		P	LYR	DESCRIPTION	DATE	DWN	APVD
				-	-	SEE SHEET 1	-	-	-

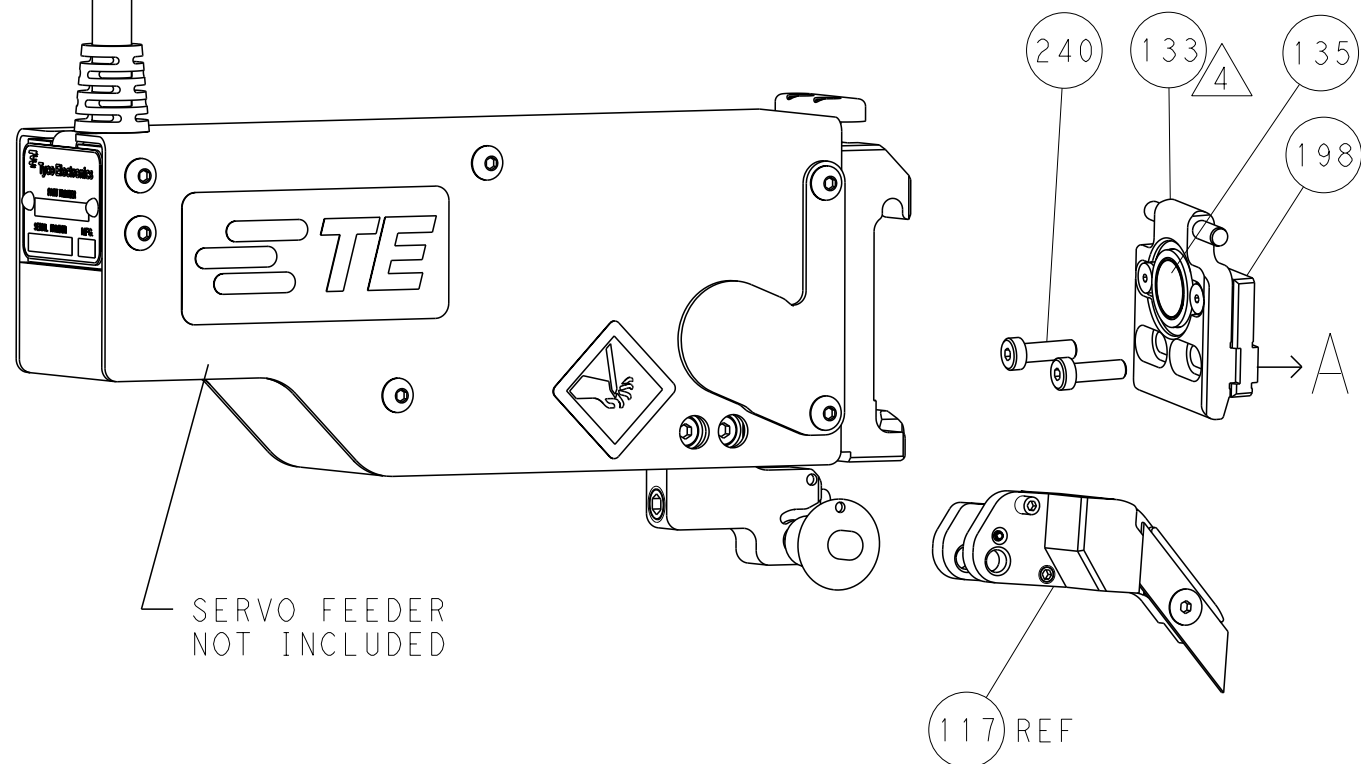
FEED TYPE MECHANICAL



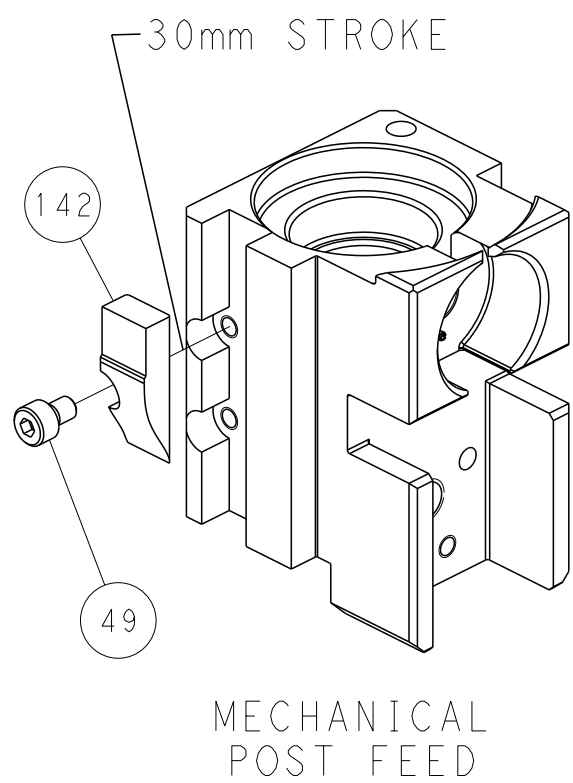
PNEUMATIC



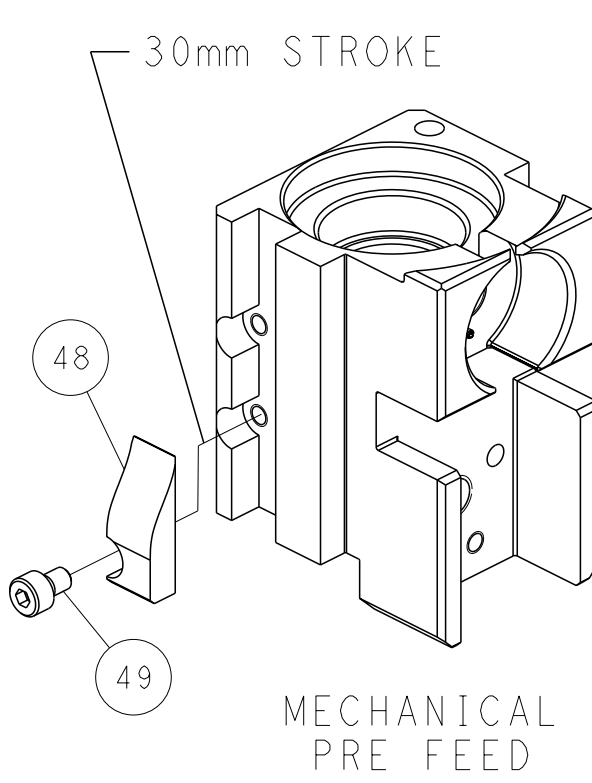
SERVO LATCH PLATE



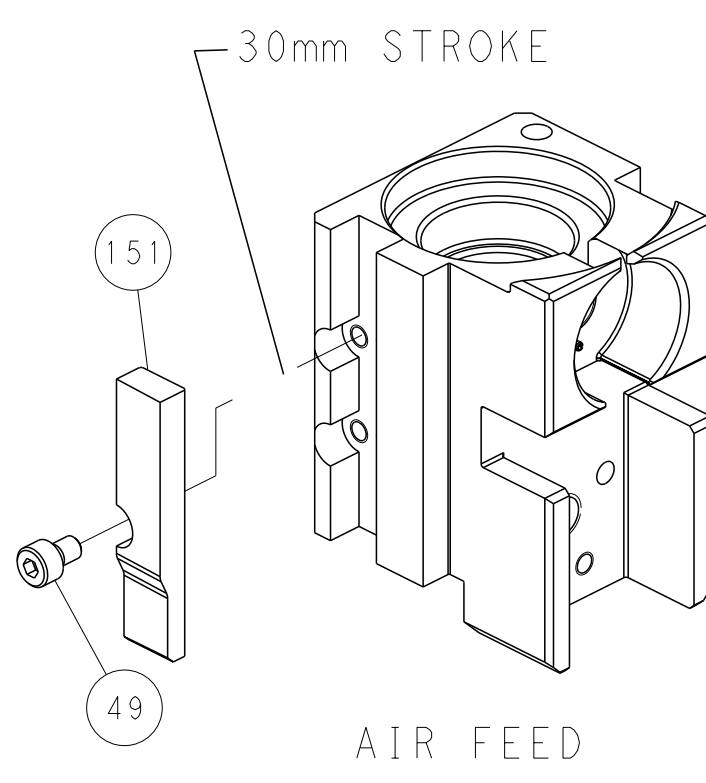
CAM POSITIONS



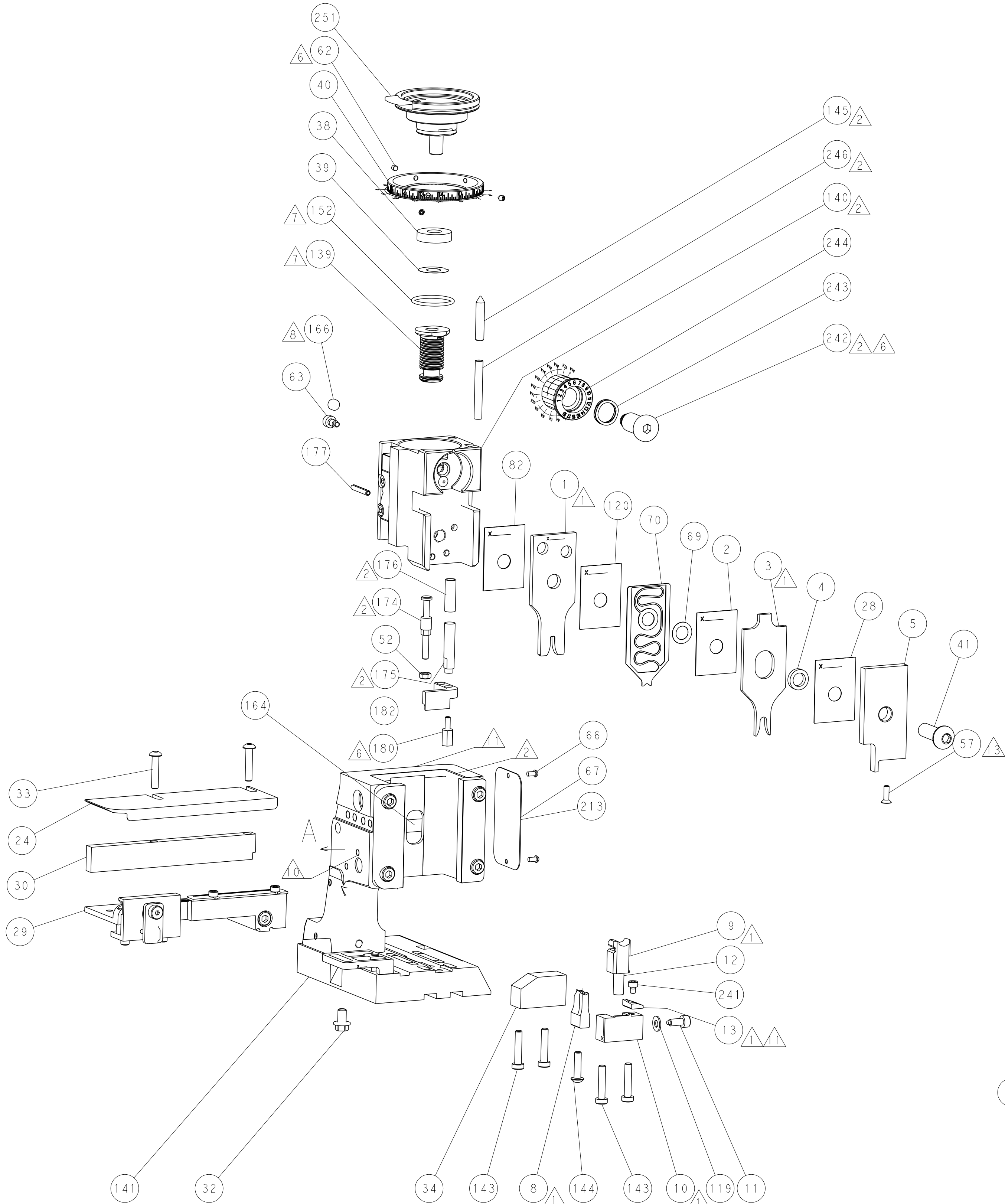
MECHANICAL
POST FEED



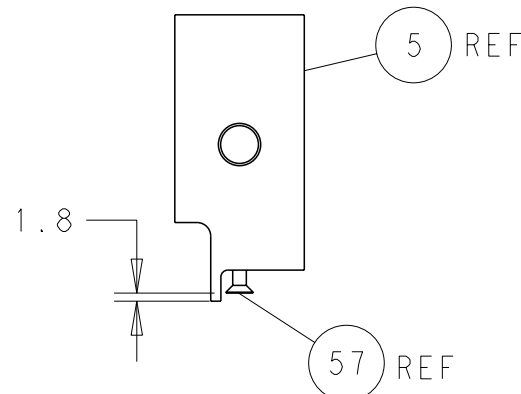
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PRE FEED



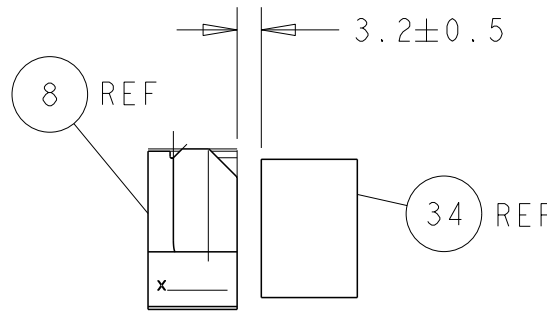
AIR FEED



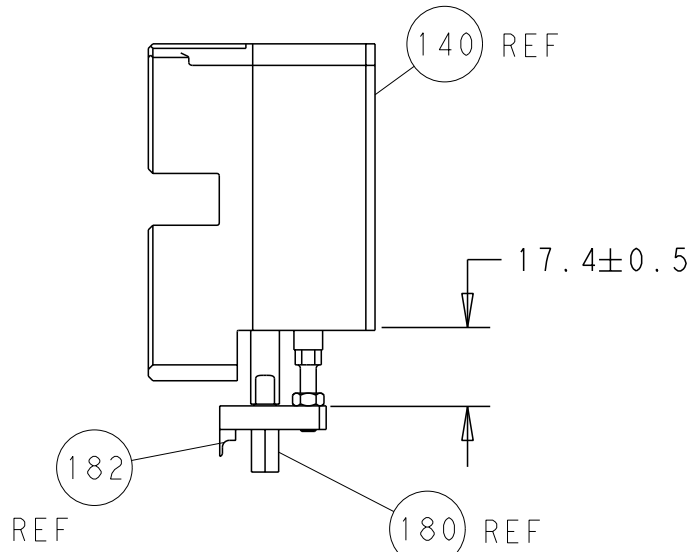
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



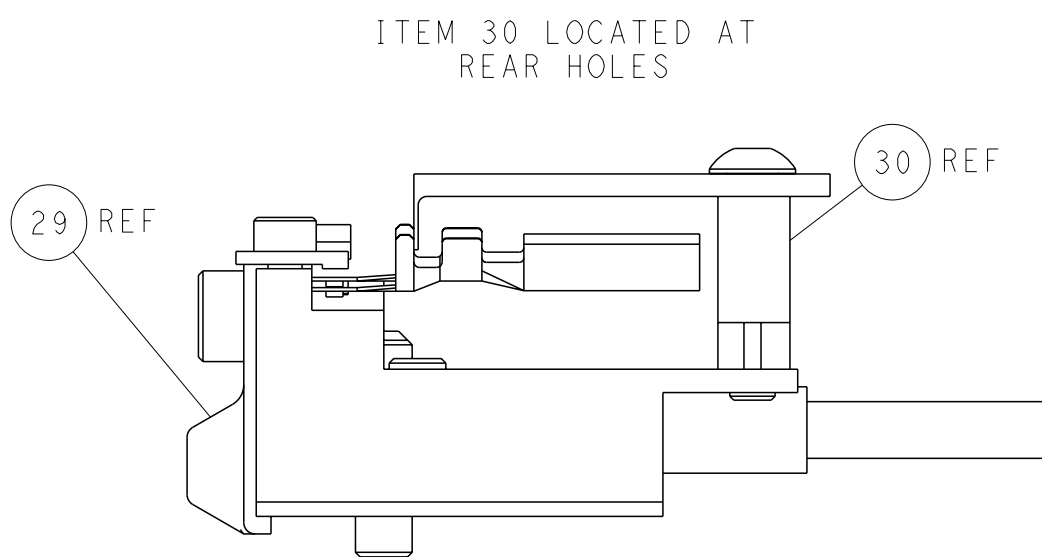
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

THIS DRAWING IS A CONTROLLED DOCUMENT FOR TYCO ELECTRONICS CORPORATION IT IS SUBJECT TO CHANGE AND TO CANCELLATION WITHOUT NOTICE SHOULD BE CONTACTED FOR THE LATEST REVISION				DWN K. HUANG CHK S. XI APVD J. CRUZ	10NOV2011 10NOV2011 10NOV2011	TE Connectivity Harrisburg, PA 17105-3608		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME		Ocean Side Feed Applicator		
0 PLC 1 PLC 2 PLC 3 PLC 4 PLC		± ± ± ± ±		PRODUCT SPEC		SIZE		
ANGLES		±		APPLICATION SPEC		CAGE CODE DRAWING NO		
FINISH		-		WEIGHT		A1 00779 C=2266185		
MATERIAL		-		Customer Accessible Production Drawing		RESTRICTED TO		
				SCALE		1:2 SHEET 4 OF 4 REV B1		

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION