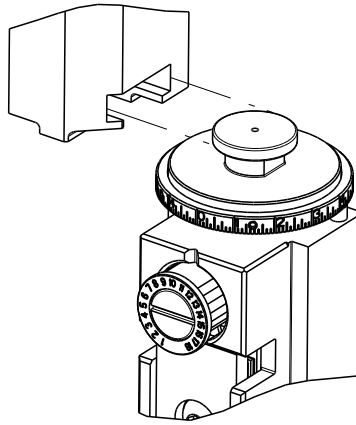
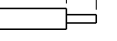
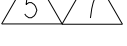


8		7	
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20		20	
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PART NUMBER	REVISION	DESCRIPTION	FEED TYPE
2150442-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC
7-2150442-2	B	PNEUMATIC AND CRIMP TOOLING KIT	PNEUMATIC
7-2150442-7	A	CRIMP TOOLING KIT	-

ATLANTIC VERSION TERMINATOR
INTERFACE ADAPTER



APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	4.32 mm [.170]	F
INSUL	5.72 mm [.225]	F
APPL INSTRUCTIONS 408-35043		

TERMINAL DATA: HS TERMINAL		HS CRIMP SPECIFICATION	
TERMINAL NAME: RING TERMINAL			
WIRE STRIP LENGTH 6.02-6.78 mm [.237-.267 IN]		 INSULATION DIAMETER RANGE Ø 4.75 mm MAX [.187 IN MAX]	
TERMINAL APPLICATION SPECIFICATION	HS	-	-
TERMINALS APPLIED 			
TE TERMINAL	HS TERMINAL	TE TERMINAL	HS TERMINAL
2113468-1	24.359.110	2113468-3	24.359.310
2113468-2	24.359.120	2113468-4	24.359.320
2286576-1	24.359.120		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
6.00mm2		3.55+/-0.05 [.140+/- .002]		6.0
4.00mm2		3.25+/-0.05 [.128+/- .002]		9.0



- RECOMMENDED SPARE PARTS
- REFER TO SUPPLIED INSTRUCTION SHEET FOR CLEANING, LUBRICATION AND STORAGE OF APPLICATOR.
- APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- TERMINAL LUBRICANT IS RECOMMENDED.
6. UNLESS SPECIFIED OTHERWISE TORQUE VALUES SHALL BE USED PER DOCUMENT, 101-35000.
- TERMINAL PITCH NOT COMPATIBLE WITH MECHANICAL FEED.

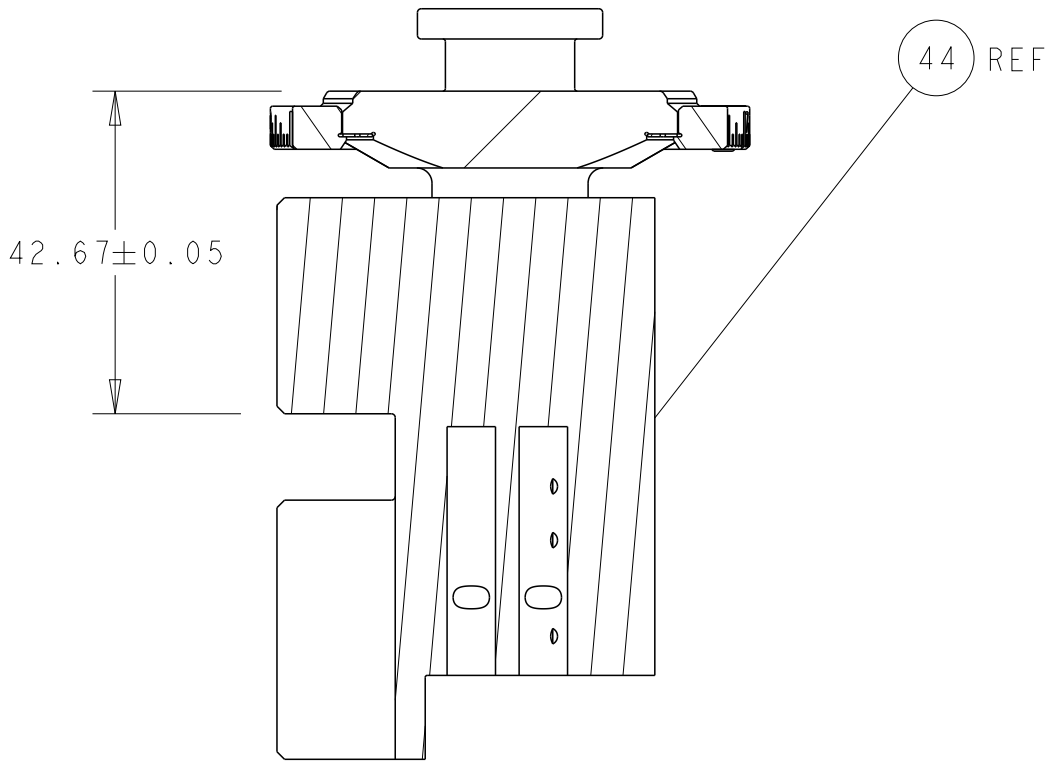
*WARNING
ON INSTALLATION, SET WIRE DISC TO CRIMP HEIGHT REFERENCE SETTING FOR LARGEST WIRE SIZE. CRIMP HEIGHT REFERENCE SETTINGS GREATER THAN THE VALUE SHOWN MAY CAUSE DAMAGE TO THE CRIMP TOOLING. REFER TO THE INSTRUCTION SHEET FOR PROPER SETUP AND ADJUSTMENTS.

2				I			
LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A	RELEASED	19 JUN 2014	LG	TE
			B	ECR-23-163140	09 JAN 2023	TB	RK
			B1	ECR-23-193647	28 NOV 2023	FZ	JAH

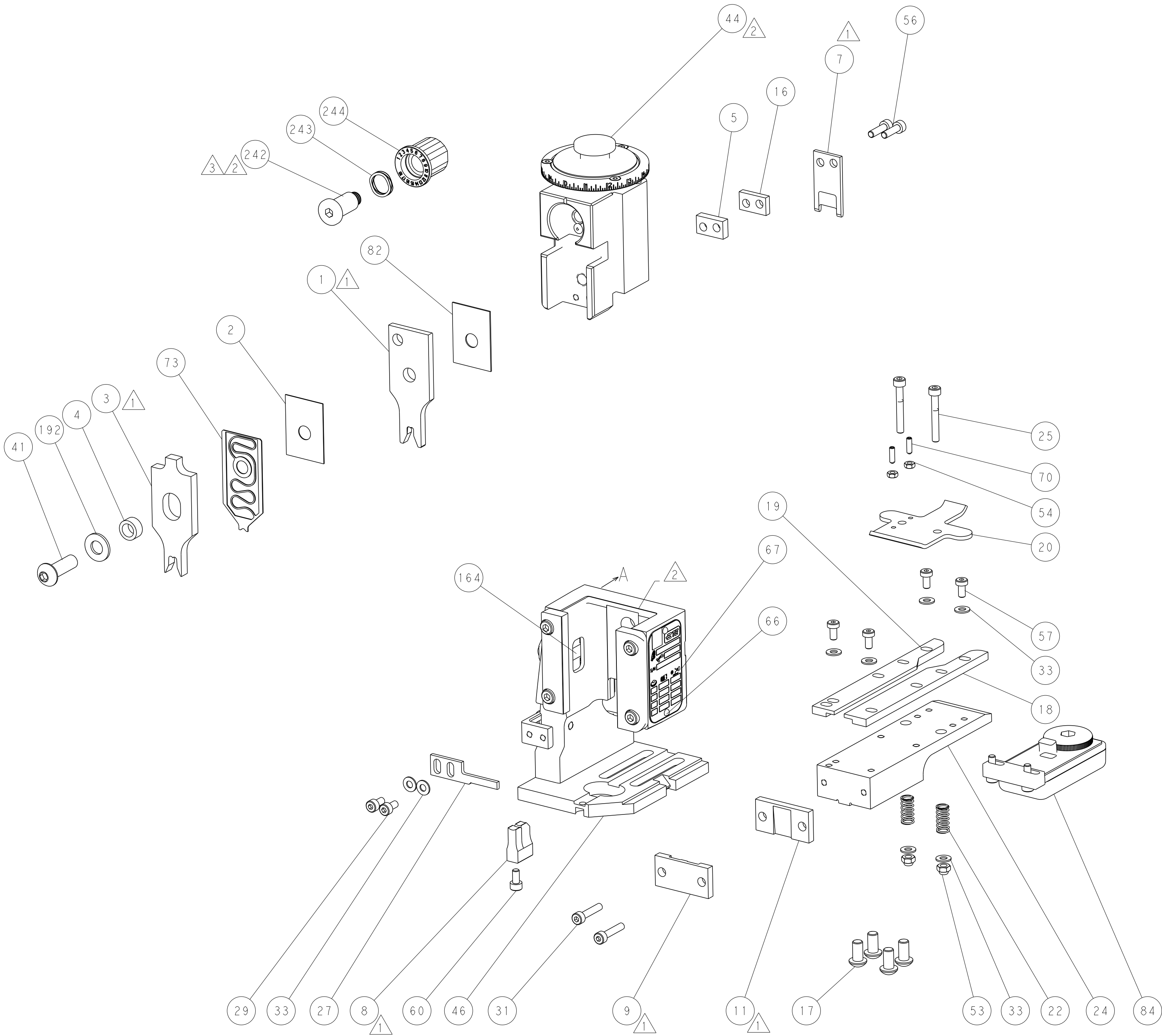
3	-	1	1	2119641-1	FEED CAM, AIR FEED	248
	-	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
5	-	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	2844940-4	AIR FEED MODULE	238
	-	1	1	1-18028-0	WASHER, FLAT, REG M8	192
5	-	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	1	1	2119955-2	ASSY, LUBRICATOR, END FEED	84
	-	1	1	455888-6	SPACER, CRIMPER -	82
5	-	1	1	2119791-5	DEPRESSOR, WIRE	73
	-	1	1	1803607-4	DOCUMENTATION PACKAGE	71
	-	2	2	2-18032-2	SCR, SET, FLT PNT, M3 X 10.0	70
5	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	60
5	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
	-	2	2	2-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 14	56
5	-	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
	-	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
	-	1	1	2063961-9	FEED FINGER	51
5	-	1	1	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
	-	1	1	1803517-1	RAM ASSEMBLY, EF ATLANTIC	44
5	-	1	1	1803602-1	SCR, BHSC, RoHS (M8 X 25)	41
	-	8	8	1-18028-2	WASHER, FLAT, REG M4	33
	-	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
5	-	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	29
	-	1	1	690455-7	STRIPPER, FRONT CASTING	27
	-	2	2	1-2168083-5	SCR, SKT HD CAP, RoHS, M4 X 30	25
5	-	1	1	1752371-5	PLATE, STRIP GUIDE	24
	-	2	2	2-22281-3	SPRING, COMPRESSION	22
	-	1	1	1803292-4	DRAG	20
5	-	1	1	4-1901696-6	STRIP GUIDE, REAR	19
	-	1	1	4-1901695-6	STRIP GUIDE, FRONT	18
	-	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
5	-	1	1	2-240641-4	SPACER	16
	-	1	1	240644-9	PLATE, REAR SHEAR	11
	-	-	-	-	-	10
5	-	1	1	690482-3	PLATE, FRONT SHEAR	9
	1	2	1	1-1803059-2	ANVIL, COMBINATION, END FEED	8
	-	1	1	1-2217206-4	BLADE, SLUG	7
5	-	-	-	-	-	6
	-	1	1	2-240641-9	SPACER	5
	-	1	1	4-238011-4	BLOCK, CRIMPER SPACER	4
5	1	2	1	3-1803017-2	CRIMPER, INSULATION F	3
	-	1	1	455888-4	SPACER, CRIMPER -	2
	1	2	1	6-1633730-2	CRIMPER, WIRE	1
1	-77	-72	-2	PART NO	DESCRIPTION	ITEM NO

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DIMENSIONS: mm		CHK T. ELBIN 06JUN2014	NAME Ocean End Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH ±		APVD D. STOUGH 06JUN2014	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL -		WEIGHT -	A 00779 ©=2150442	
Customer Accessible Production Drawing		SCALE 1:1	SHEET 1	OF 4
			REV B1	

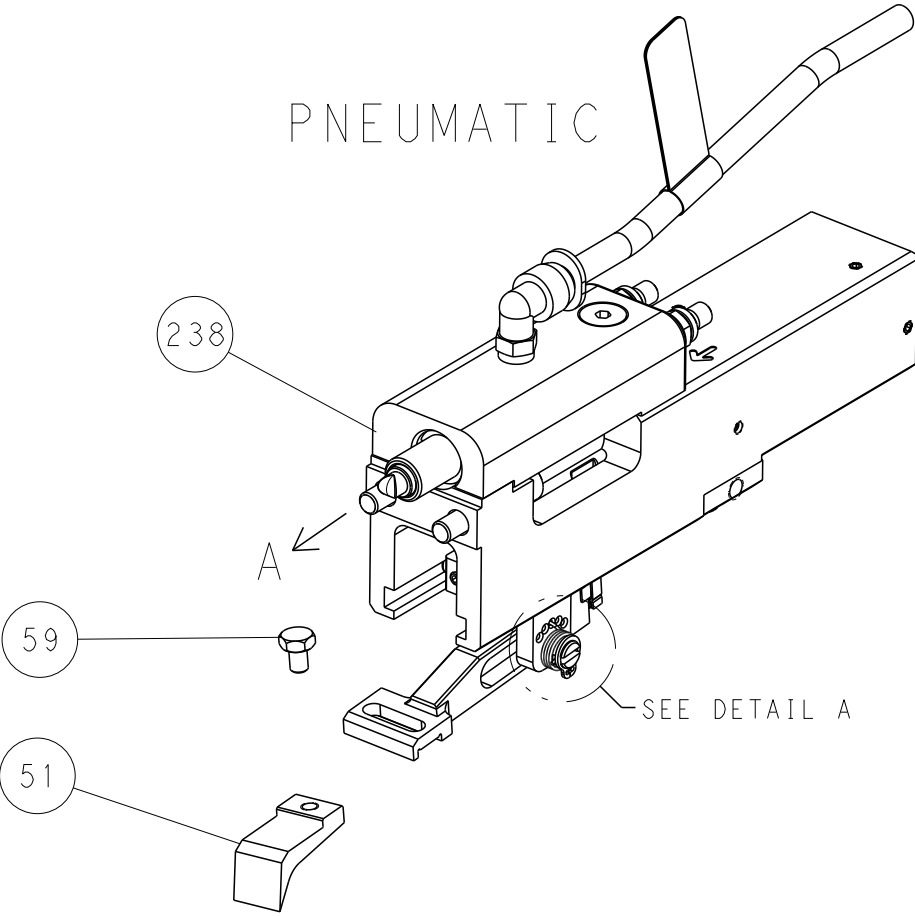
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	SEE SHEET 1		-	-	-



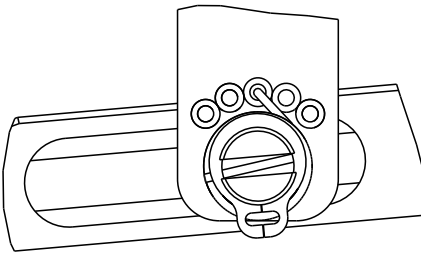
RAM SET-UP



FEED TYPE

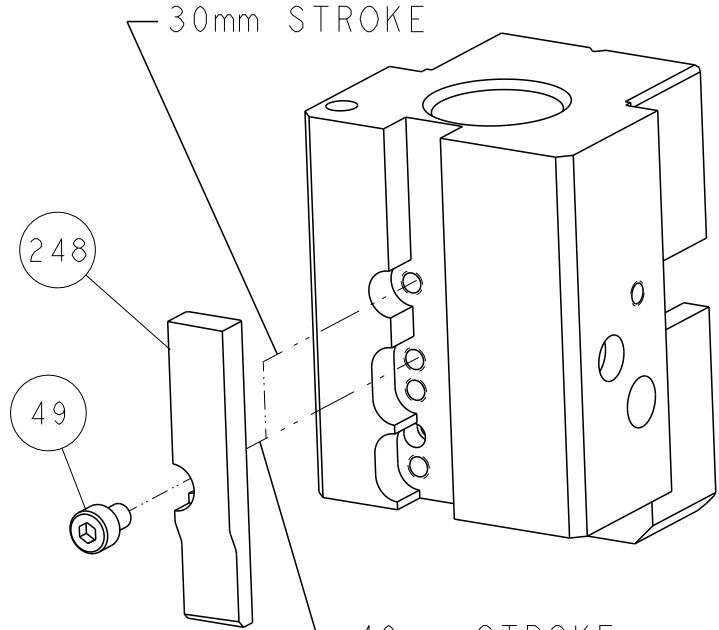


FEED SPRING SETTING POSITION



DETAIL A

CAM POSITION



AIR FEED

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			CHK T. ELBIN 06JUN2014			
DIMENSIONS: mm		APVD D. STOUGH 06JUN2014	NAME Ocean End Feed Applicator			
TOLERANCES UNLESS OTHERWISE SPECIFIED:  0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±. ANGLES ±. FINISH -		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -				
MATERIAL -			SIZE A1	CAGE CODE 00779	DRAWING NO C=2150442	RESTRICTED TO -
Customer Accessible Production Drawing			SCALE 1:1	SHEET 2	OF 4	REV B1