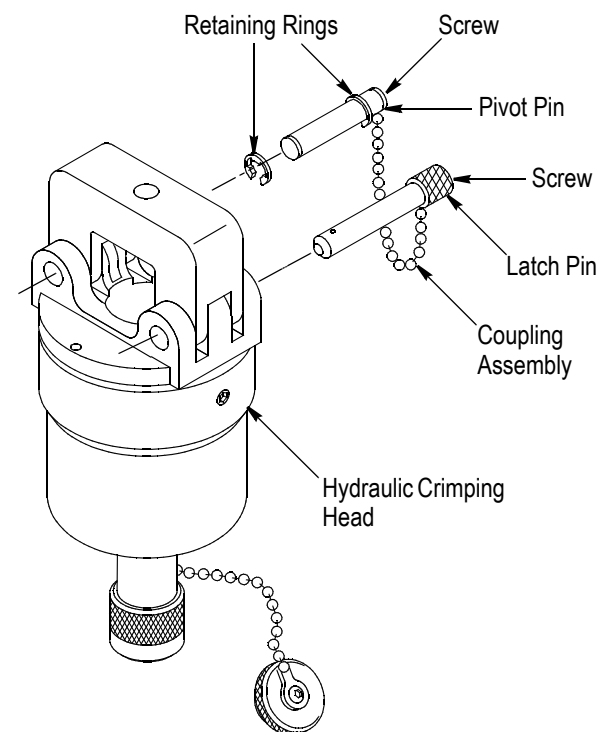




| PIN ASSESSORY ASSEMBLY | HYDRAULIC CRIMPING HEAD |                   |
|------------------------|-------------------------|-------------------|
|                        | PART NUMBER             | INSTRUCTION SHEET |
| 69709                  | 69051                   | 408-2450          |
| 69709-2                | 69065                   | 408-2452          |
| 69709-3                | 69067                   | 408-2453          |

Figure 1

## 1. INTRODUCTION

These pin accessory assemblies are designed to be used with the hydraulic crimping heads listed in Figure 1 to eliminate the possibility of misplacing the latch pin. Refer to the instruction sheet for the crimping head for operating procedure and safety information.

Reasons for reissue of this instruction sheet are provided in Section 5, REVISION SUMMARY.

## 2. DESCRIPTION

Each pin accessory assembly consists of a pivot pin with screw and retaining rings, latch pin with screw, and a coupling assembly (chain).

## 3. INSTALLATION

1. Remove the existing retaining rings, pivot pin, and latch pin from the crimping head.
2. Assemble the pivot pin and latch pin onto the crimping head as shown in Figure 1.



**CAUTION** To avoid personal injury or damage to the crimping head, make sure that the crimping head is fully closed and the pins are fully inserted before actuating the crimping head.

## 4. REPLACEMENT PARTS

Refer to Figure 2 for a list of replacements parts for each pin accessory assembly.

| DECEIPTION                | PART NUMBER FOR PIN ACCESSORY ASSEMBLY |           |           |
|---------------------------|----------------------------------------|-----------|-----------|
|                           | 69709                                  | 69709-2   | 60709-3   |
| Pivot Pin                 | 306771-1                               | 306771-3  | 306771-4  |
| Latch Pin                 | 306772-1                               | 306772-3  | 306772-4  |
| Retaining Ring            | 21048-7                                | 1-21048-3 | 1-21048-3 |
| Screw                     | 1-21017-4                              | 1-21017-4 | 1-21017-4 |
| Coupling Assembly (Chain) | 306770-2                               | 306770-2  | 306770-2  |

Figure 2

## 5. REVISION SUMMARY

Revisions to this instruction sheet include:

- Updated instruction sheet to corporate requirements
- Removed obsolete part numbers