

## PRELIMINARY

### XLamp® ML-C LEDs



#### PRODUCT DESCRIPTION

The XLamp® ML-C LED brings lighting-class reliability and performance to 1/3-watt LEDs. The XLamp ML-C LED expands Cree LED's lighting-class leadership to LED bulbs and linear and distributed lighting applications. With XLamp LED lighting-class reliability, a wide viewing angle, uniform light output, and industry-leading chromaticity binning in a 3.5-mm X 3.5-mm package, the XLamp ML-C LED continues Cree LED's history of segment-focused product innovation in LEDs for lighting applications.

The XLamp ML-C LED brings high performance and a smooth look to a wide range of lighting applications, including linear lighting, fluorescent retrofits and retail-display lighting.

#### FEATURES

- Available in white (2600 K to 8300 K CCT), 80-CRI minimum
- Available in both parallel and series
- ANSI-compatible sub-bins
- Maximum drive current: 350 mA for parallel, 175 mA for series
- 120° viewing angle, uniform chromaticity profile
- Electrically neutral thermal path
- RoHS and REACH compliant
- UL® recognized component (E349212)



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# PRELIMINARY

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**PRELIMINARY****CHARACTERISTICS ( $T_j = 25\text{ °C}$ )**

| Characteristics                                              | Unit    | Minimum | Typical  | Maximum |
|--------------------------------------------------------------|---------|---------|----------|---------|
| Thermal resistance, junction to solder point                 | °C/W    |         | 13       |         |
| Viewing angle (FWHM)                                         | degrees |         | 120      |         |
| Temperature coefficient of voltage - parallel                | mV/°C   |         | -3.4     |         |
| Temperature coefficient of voltage - series                  | mV/°C   |         | -6.8     |         |
| ESD classification (HBM per Mil-Std-883D) - parallel, series |         |         | Class 3B |         |
| DC forward current - parallel                                | mA      |         |          | 350     |
| DC forward current - series                                  | mA      |         |          | 175     |
| Reverse voltage                                              | V       |         |          | 1       |
| Forward voltage (@ 100 mA) - parallel                        | V       |         | 3.2      | 3.4     |
| Forward voltage (@ 50 mA) - series                           | V       |         | 6.4      | 7.0     |
| LED junction temperature                                     | °C      |         |          | 150     |

## PRELIMINARY

FLUX CHARACTERISTICS - ML-C PARALLEL ( $T_j = 25\text{ }^{\circ}\text{C}$ )

The following table provides order codes for XLamp ML-C LEDs. For a complete description of the order-code nomenclature, please consult the Bin and Order Code Formats section (page 24).

| Chromaticity |        | Minimum Luminous Flux (lm) @ 100 mA |           | Calculated Minimum Luminous Flux (lm) @ 300 mA* | Order Codes           |                |                       |
|--------------|--------|-------------------------------------|-----------|-------------------------------------------------|-----------------------|----------------|-----------------------|
| Kit          | CCT    | Code                                | Flux (lm) |                                                 | 75 CRI Typical        | 80 CRI Typical | 80 CRI Minimum        |
| DT           | 7000 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001DT |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000DT |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XDT |                |                       |
| E0           | 7000 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001E0 |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000E0 |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XE0 |                |                       |
| 51           | 6500 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-000151 |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-000051 |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000X51 |                |                       |
| E1           | 6500 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001E1 |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000E1 |                | MLCAWT-H1-0000-0000E1 |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XE1 |                | MLCAWT-H1-0000-000XE1 |
| 50           | 6200 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-000150 |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-000050 |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000X50 |                |                       |
| DV           | 6000 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001DV |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000DV |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XDV |                |                       |
| E2           | 5750 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001E2 |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000E2 |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XE2 |                |                       |
| DY           | 5500 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001DY |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000DY |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XDY |                |                       |
| DZ           | 5000 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001DZ |                |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000DZ |                |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XDZ |                |                       |

## Notes:

- Cree LED maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 26).
- XLamp ML-C LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Cool White (4300 K – 8300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 4300 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- \* Calculated flux values are for reference only.

## PRELIMINARY

FLUX CHARACTERISTICS - ML-C PARALLEL ( $T_j = 25\text{ }^{\circ}\text{C}$ ) - CONTINUED

| Chromaticity |        | Minimum Luminous Flux (lm) @ 100 mA |           | Calculated Minimum Luminous Flux (lm) @ 300 mA* | Order Codes           |                       |                       |
|--------------|--------|-------------------------------------|-----------|-------------------------------------------------|-----------------------|-----------------------|-----------------------|
| Kit          | CCT    | Code                                | Flux (lm) |                                                 | 75 CRI Typical        | 80 CRI Typical        | 80 CRI Minimum        |
| E3           | 5000 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001E3 |                       |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000E3 |                       | MLCAWT-H1-0000-0000E3 |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XE3 |                       | MLCAWT-H1-0000-000XE3 |
| F4           | 4750 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001F4 |                       |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000F4 |                       |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XF4 |                       |                       |
| E4           | 4500 K | K3                                  | 35.2      | 72.6                                            | MLCAWT-A1-0000-0001E4 |                       |                       |
|              |        | K2                                  | 30.6      | 63.1                                            | MLCAWT-A1-0000-0000E4 |                       |                       |
|              |        | J3                                  | 26.8      | 55.2                                            | MLCAWT-A1-0000-000XE4 |                       |                       |
| F5           | 4250 K | K2                                  | 30.6      | 63.1                                            |                       | MLCAWT-A1-0000-0000F5 |                       |
|              |        | J3                                  | 26.8      | 55.2                                            |                       | MLCAWT-A1-0000-000XF5 |                       |
| E5           | 4000 K | K2                                  | 30.6      | 63.1                                            |                       | MLCAWT-A1-0000-0000E5 | MLCAWT-H1-0000-0000E5 |
|              |        | J3                                  | 26.8      | 55.2                                            |                       | MLCAWT-A1-0000-000XE5 | MLCAWT-H1-0000-000XE5 |
|              |        | J2                                  | 23.5      | 48.4                                            |                       |                       | MLCAWT-H1-0000-000WE5 |
|              |        | H0                                  | 18.1      | 37.3                                            |                       |                       |                       |
| Z5           | 4000 K | K2                                  | 30.6      | 63.1                                            |                       | MLCAWT-A1-0000-0000Z5 | MLCAWT-H1-0000-0000Z5 |
|              |        | J3                                  | 26.8      | 55.2                                            |                       | MLCAWT-A1-0000-000XZ5 | MLCAWT-H1-0000-000XZ5 |
|              |        | J2                                  | 23.5      | 48.4                                            |                       |                       | MLCAWT-H1-0000-000WZ5 |
|              |        | H0                                  | 18.1      | 37.3                                            |                       |                       |                       |
| F6           | 3750 K | K2                                  | 30.6      | 63.1                                            |                       | MLCAWT-A1-0000-0000F6 | MLCAWT-H1-0000-0000F6 |
|              |        | J3                                  | 26.8      | 55.2                                            |                       | MLCAWT-A1-0000-000XF6 | MLCAWT-H1-0000-000XF6 |
|              |        | J2                                  | 23.5      | 48.4                                            |                       |                       | MLCAWT-H1-0000-000WF6 |
|              |        | H0                                  | 18.1      | 37.3                                            |                       |                       | MLCAWT-H1-0000-000VF6 |
| E6           | 3500 K | K2                                  | 30.6      | 63.1                                            |                       | MLCAWT-A1-0000-0000E6 | MLCAWT-H1-0000-0000E6 |
|              |        | J3                                  | 26.8      | 55.2                                            |                       | MLCAWT-A1-0000-000XE6 | MLCAWT-H1-0000-000XE6 |
|              |        | J2                                  | 23.5      | 48.4                                            |                       |                       | MLCAWT-H1-0000-000WE6 |
|              |        | H0                                  | 18.1      | 37.3                                            |                       |                       | MLCAWT-H1-0000-000VE6 |

## Notes:

- Cree LED maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 26).
- XLamp ML-C LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Cool White (4300 K – 8300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 4300 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- \* Calculated flux values are for reference only.

## PRELIMINARY

FLUX CHARACTERISTICS - ML-C PARALLEL ( $T_j = 25^\circ\text{C}$ ) - CONTINUED

| Chromaticity |        | Minimum Luminous Flux (lm) @ 100 mA |           | Calculated Minimum Luminous Flux (lm) @ 300 mA* | Order Codes    |                       |                       |
|--------------|--------|-------------------------------------|-----------|-------------------------------------------------|----------------|-----------------------|-----------------------|
| Kit          | CCT    | Code                                | Flux (lm) |                                                 | 75 CRI Typical | 80 CRI Typical        | 80 CRI Minimum        |
| Z6           | 3500 K | K2                                  | 30.6      | 63.1                                            |                | MLCAWT-A1-0000-0000Z6 | MLCAWT-H1-0000-0000Z6 |
|              |        | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XZ6 | MLCAWT-H1-0000-000XZ6 |
|              |        | J2                                  | 23.5      | 48.4                                            |                |                       | MLCAWT-H1-0000-000WZ6 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VZ6 |
| F7           | 3250 K | K2                                  | 30.6      | 63.1                                            |                | MLCAWT-A1-0000-0000F7 | MLCAWT-H1-0000-0000F7 |
|              |        | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XF7 | MLCAWT-H1-0000-000XF7 |
|              |        | J2                                  | 23.5      | 48.4                                            |                | MLCAWT-A1-0000-000WF7 | MLCAWT-H1-0000-000WF7 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VF7 |
| E7           | 3000 K | K2                                  | 30.6      | 63.1                                            |                | MLCAWT-A1-0000-0000E7 | MLCAWT-H1-0000-0000E7 |
|              |        | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XE7 | MLCAWT-H1-0000-000XE7 |
|              |        | J2                                  | 23.5      | 48.4                                            |                | MLCAWT-A1-0000-000WE7 | MLCAWT-H1-0000-000WE7 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VE7 |
| Z7           | 3000 K | K2                                  | 30.6      | 63.1                                            |                | MLCAWT-A1-0000-0000Z7 | MLCAWT-H1-0000-0000Z7 |
|              |        | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XZ7 | MLCAWT-H1-0000-000XZ7 |
|              |        | J2                                  | 23.5      | 48.4                                            |                | MLCAWT-A1-0000-000WZ7 | MLCAWT-H1-0000-000WZ7 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VZ7 |
| F8           | 2850 K | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XF8 | MLCAWT-H1-0000-000XF8 |
|              |        | J2                                  | 23.5      | 48.4                                            |                | MLCAWT-A1-0000-000WF8 | MLCAWT-H1-0000-000WF8 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VF8 |
| E8           | 2700 K | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XE8 | MLCAWT-H1-0000-000XE8 |
|              |        | J2                                  | 23.5      | 48.4                                            |                | MLCAWT-A1-0000-000WE8 | MLCAWT-H1-0000-000WE8 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VE8 |
| Z8           | 2700 K | J3                                  | 26.8      | 55.2                                            |                | MLCAWT-A1-0000-000XZ8 | MLCAWT-H1-0000-000XZ8 |
|              |        | J2                                  | 23.5      | 48.4                                            |                | MLCAWT-A1-0000-000WZ8 | MLCAWT-H1-0000-000WZ8 |
|              |        | H0                                  | 18.1      | 37.3                                            |                |                       | MLCAWT-H1-0000-000VZ8 |

## Notes:

- Cree LED maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 26).
- XLamp ML-C LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Cool White (4300 K – 8300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 4300 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- \* Calculated flux values are for reference only.

## PRELIMINARY

FLUX CHARACTERISTICS - ML-C SERIES ( $T_j = 25^\circ\text{C}$ )

The following table provides order codes for XLamp ML-C LEDs. For a complete description of the order-code nomenclature, please consult the Bin and Order Code Formats section (page 24).

| Chromaticity |        | Minimum Luminous Flux (lm) @ 50 mA |           | Calculated Minimum Luminous Flux (lm) @ 150 mA* | Order Codes           |                |                       |
|--------------|--------|------------------------------------|-----------|-------------------------------------------------|-----------------------|----------------|-----------------------|
| Kit          | CCT    | Code                               | Flux (lm) |                                                 | 75 CRI Typical        | 80 CRI Typical | 80 CRI Minimum        |
| DT           | 7000 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001DT |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000DT |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XDT |                |                       |
| E0           | 7000 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001E0 |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000E0 |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XE0 |                |                       |
| 51           | 6500 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-000151 |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-000051 |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000X51 |                |                       |
| E1           | 6500 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001E1 |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000E1 |                | MLCSWT-H1-0000-0000E1 |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XE1 |                | MLCSWT-H1-0000-000XE1 |
| 50           | 6200 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-000150 |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-000050 |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000X50 |                |                       |
| DV           | 6000 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001DV |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000DV |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XDV |                |                       |
| E2           | 5750 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001E2 |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000E2 |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XE2 |                |                       |
| DY           | 5500 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001DY |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000DY |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XDY |                |                       |
| DZ           | 5000 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001DZ |                |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000DZ |                |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XDZ |                |                       |

## Notes:

- Cree LED maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 26).
- XLamp ML-C LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Cool White (4300 K – 8300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 4300 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- \* Calculated flux values are for reference only.

## PRELIMINARY

FLUX CHARACTERISTICS - ML-C SERIES ( $T_j = 25^\circ\text{C}$ ) - CONTINUED

| Chromaticity |        | Minimum Luminous Flux (lm) @ 50 mA |           | Calculated Minimum Luminous Flux (lm) @ 150 mA* | Order Codes           |                       |                       |
|--------------|--------|------------------------------------|-----------|-------------------------------------------------|-----------------------|-----------------------|-----------------------|
| Kit          | CCT    | Code                               | Flux (lm) |                                                 | 75 CRI Typical        | 80 CRI Typical        | 80 CRI Minimum        |
| E3           | 5000 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001E3 |                       |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000E3 |                       | MLCSWT-H1-0000-0000E3 |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XE3 |                       | MLCSWT-H1-0000-000XE3 |
| F4           | 4750 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001F4 |                       |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000F4 |                       |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XF4 |                       |                       |
| E4           | 4500 K | K3                                 | 35.2      | 72.6                                            | MLCSWT-A1-0000-0001E4 |                       |                       |
|              |        | K2                                 | 30.6      | 63.1                                            | MLCSWT-A1-0000-0000E4 |                       |                       |
|              |        | J3                                 | 26.8      | 55.2                                            | MLCSWT-A1-0000-000XE4 |                       |                       |
| F5           | 4250 K | K2                                 | 30.6      | 63.1                                            |                       | MLCSWT-A1-0000-0000F5 |                       |
|              |        | J3                                 | 26.8      | 55.2                                            |                       | MLCSWT-A1-0000-000XF5 |                       |
| E5           | 4000 K | K2                                 | 30.6      | 63.1                                            |                       | MLCSWT-A1-0000-0000E5 | MLCSWT-H1-0000-0000E5 |
|              |        | J3                                 | 26.8      | 55.2                                            |                       | MLCSWT-A1-0000-000XE5 | MLCSWT-H1-0000-000XE5 |
|              |        | J2                                 | 23.5      | 48.4                                            |                       |                       | MLCSWT-H1-0000-000WE5 |
|              |        | H0                                 | 18.1      | 37.3                                            |                       |                       |                       |
| Z5           | 4000 K | K2                                 | 30.6      | 63.1                                            |                       | MLCSWT-A1-0000-0000Z5 | MLCSWT-H1-0000-0000Z5 |
|              |        | J3                                 | 26.8      | 55.2                                            |                       | MLCSWT-A1-0000-000XZ5 | MLCSWT-H1-0000-000XZ5 |
|              |        | J2                                 | 23.5      | 48.4                                            |                       |                       | MLCSWT-H1-0000-000WZ5 |
|              |        | H0                                 | 18.1      | 37.3                                            |                       |                       |                       |
| F6           | 3750 K | K2                                 | 30.6      | 63.1                                            |                       | MLCSWT-A1-0000-0000F6 | MLCSWT-H1-0000-0000F6 |
|              |        | J3                                 | 26.8      | 55.2                                            |                       | MLCSWT-A1-0000-000XF6 | MLCSWT-H1-0000-000XF6 |
|              |        | J2                                 | 23.5      | 48.4                                            |                       |                       | MLCSWT-H1-0000-000WF6 |
|              |        | H0                                 | 18.1      | 37.3                                            |                       |                       | MLCSWT-H1-0000-000VF6 |
| E6           | 3500 K | K2                                 | 30.6      | 63.1                                            |                       | MLCSWT-A1-0000-0000E6 | MLCSWT-H1-0000-0000E6 |
|              |        | J3                                 | 26.8      | 55.2                                            |                       | MLCSWT-A1-0000-000XE6 | MLCSWT-H1-0000-000XE6 |
|              |        | J2                                 | 23.5      | 48.4                                            |                       |                       | MLCSWT-H1-0000-000WE6 |
|              |        | H0                                 | 18.1      | 37.3                                            |                       |                       | MLCSWT-H1-0000-000VE6 |
| Z6           | 3500 K | K2                                 | 30.6      | 63.1                                            |                       | MLCSWT-A1-0000-0000Z6 | MLCSWT-H1-0000-0000Z6 |
|              |        | J3                                 | 26.8      | 55.2                                            |                       | MLCSWT-A1-0000-000XZ6 | MLCSWT-H1-0000-000XZ6 |
|              |        | J2                                 | 23.5      | 48.4                                            |                       |                       | MLCSWT-H1-0000-000WZ6 |
|              |        | H0                                 | 18.1      | 37.3                                            |                       |                       | MLCSWT-H1-0000-000VZ6 |

## Notes:

- Cree LED maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 26).
- XLamp ML-C LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Cool White (4300 K – 8300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 4300 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- \* Calculated flux values are for reference only.

## PRELIMINARY

FLUX CHARACTERISTICS - ML-C SERIES ( $T_J = 25^\circ\text{C}$ ) - CONTINUED

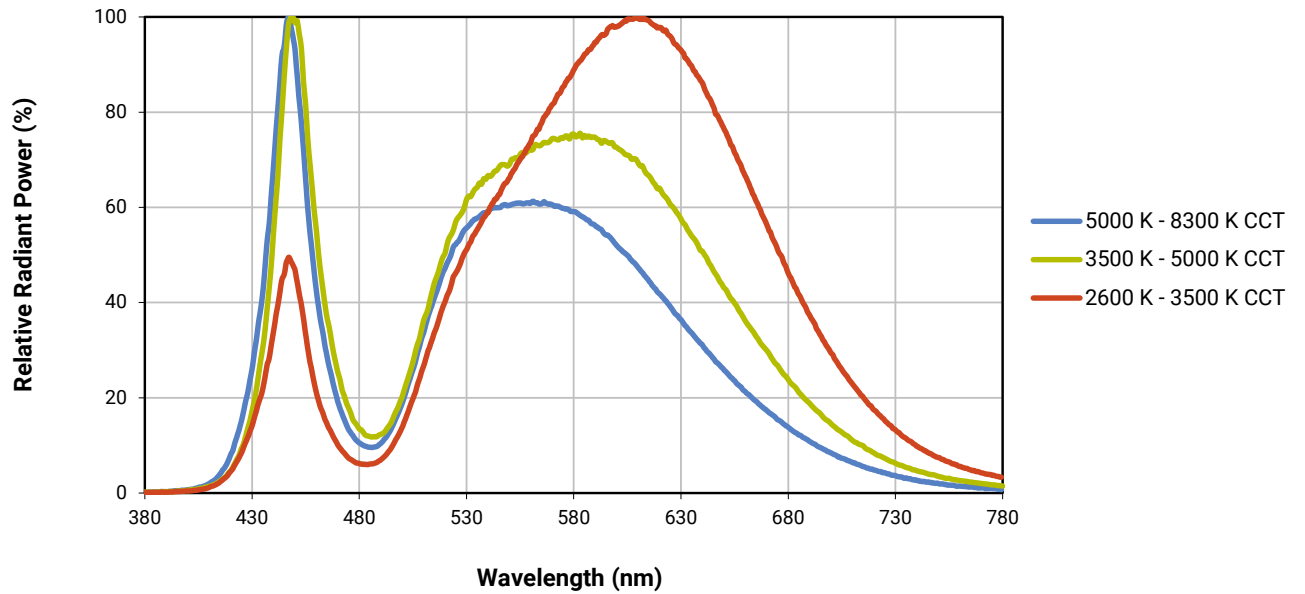
| Chromaticity |        | Minimum Luminous Flux (lm) @ 50 mA |           | Calculated Minimum Luminous Flux (lm) @ 150 mA* | Order Codes    |                       |                       |
|--------------|--------|------------------------------------|-----------|-------------------------------------------------|----------------|-----------------------|-----------------------|
| Kit          | CCT    | Code                               | Flux (lm) |                                                 | 75 CRI Typical | 80 CRI Typical        | 80 CRI Minimum        |
| F7           | 3250 K | K2                                 | 30.6      | 63.1                                            |                | MLCSWT-A1-0000-0000F7 | MLCSWT-H1-0000-0000F7 |
|              |        | J3                                 | 26.8      | 55.2                                            |                | MLCSWT-A1-0000-000XF7 | MLCSWT-H1-0000-000XF7 |
|              |        | J2                                 | 23.5      | 48.4                                            |                | MLCSWT-A1-0000-000WF7 | MLCSWT-H1-0000-000WF7 |
|              |        | H0                                 | 18.1      | 37.3                                            |                |                       | MLCSWT-H1-0000-000VF7 |
| E7           | 3000 K | K2                                 | 30.6      | 63.1                                            |                | MLCSWT-A1-0000-0000E7 | MLCSWT-H1-0000-0000E7 |
|              |        | J3                                 | 26.8      | 55.2                                            |                | MLCSWT-A1-0000-000XE7 | MLCSWT-H1-0000-000XE7 |
|              |        | J2                                 | 23.5      | 48.4                                            |                | MLCSWT-A1-0000-000WE7 | MLCSWT-H1-0000-000WE7 |
|              |        | H0                                 | 18.1      | 37.3                                            |                |                       | MLCSWT-H1-0000-000VE7 |
| Z7           | 3000 K | K2                                 | 30.6      | 63.1                                            |                | MLCSWT-A1-0000-0000Z7 | MLCSWT-H1-0000-0000Z7 |
|              |        | J3                                 | 26.8      | 55.2                                            |                | MLCSWT-A1-0000-000XZ7 | MLCSWT-H1-0000-000XZ7 |
|              |        | J2                                 | 23.5      | 48.4                                            |                | MLCSWT-A1-0000-000WZ7 | MLCSWT-H1-0000-000WZ7 |
|              |        | H0                                 | 18.1      | 37.3                                            |                |                       | MLCSWT-H1-0000-000VZ7 |
| F8           | 2850 K | J3                                 | 26.8      | 55.2                                            |                | MLCSWT-A1-0000-000XF8 | MLCSWT-H1-0000-000XF8 |
|              |        | J2                                 | 23.5      | 48.4                                            |                | MLCSWT-A1-0000-000WF8 | MLCSWT-H1-0000-000WF8 |
|              |        | H0                                 | 18.1      | 37.3                                            |                |                       | MLCSWT-H1-0000-000VF8 |
| E8           | 2700 K | J3                                 | 26.8      | 55.2                                            |                | MLCSWT-A1-0000-000XE8 | MLCSWT-H1-0000-000XE8 |
|              |        | J2                                 | 23.5      | 48.4                                            |                | MLCSWT-A1-0000-000WE8 | MLCSWT-H1-0000-000WE8 |
|              |        | H0                                 | 18.1      | 37.3                                            |                |                       | MLCSWT-H1-0000-000VE8 |
| Z8           | 2700 K | J3                                 | 26.8      | 55.2                                            |                | MLCSWT-A1-0000-000XZ8 | MLCSWT-H1-0000-000XZ8 |
|              |        | J2                                 | 23.5      | 48.4                                            |                | MLCSWT-A1-0000-000WZ8 | MLCSWT-H1-0000-000WZ8 |
|              |        | H0                                 | 18.1      | 37.3                                            |                |                       | MLCSWT-H1-0000-000VZ8 |

## Notes:

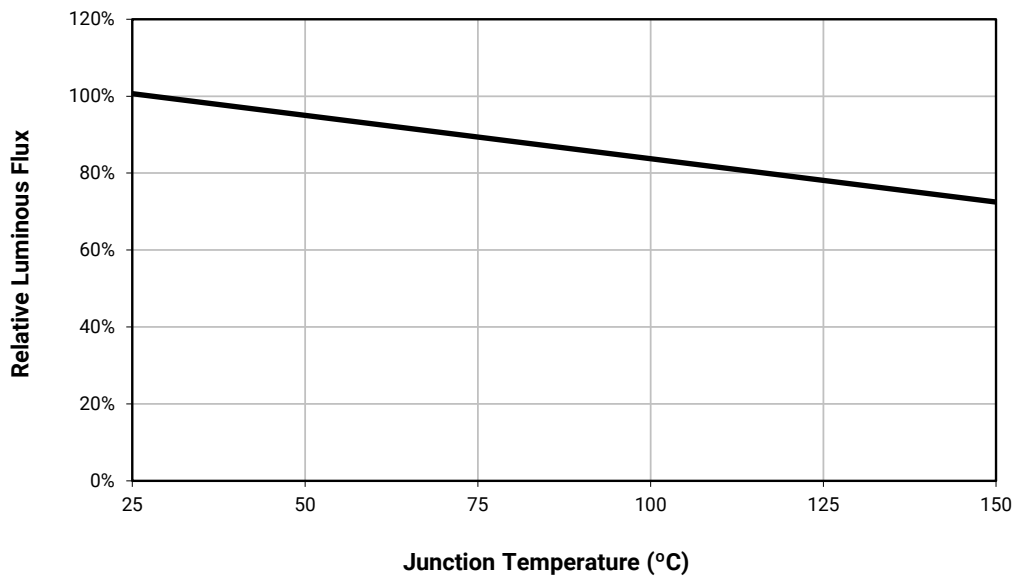
- Cree LED maintains a tolerance of  $\pm 7\%$  on flux and power measurements,  $\pm 0.005$  on chromaticity (CCx, CCy) measurements and  $\pm 2$  on CRI measurements. See the Measurements section (page 26).
- XLamp ML-C LED order codes specify only a minimum flux bin and not a maximum. Cree LED may ship reels in flux bins higher than the minimum specified by the order code without advance notice. Shipments will always adhere to the chromaticity bin restrictions specified by the order code.
- Typical CRI for Cool White (4300 K – 8300 K CCT) is 75.
- Typical CRI for Warm White (2600 K – 4300 K CCT) is 80.
- Minimum CRI for 80-CRI White is 80.
- \* Calculated flux values are for reference only.

## PRELIMINARY

### RELATIVE SPECTRAL POWER DISTRIBUTION

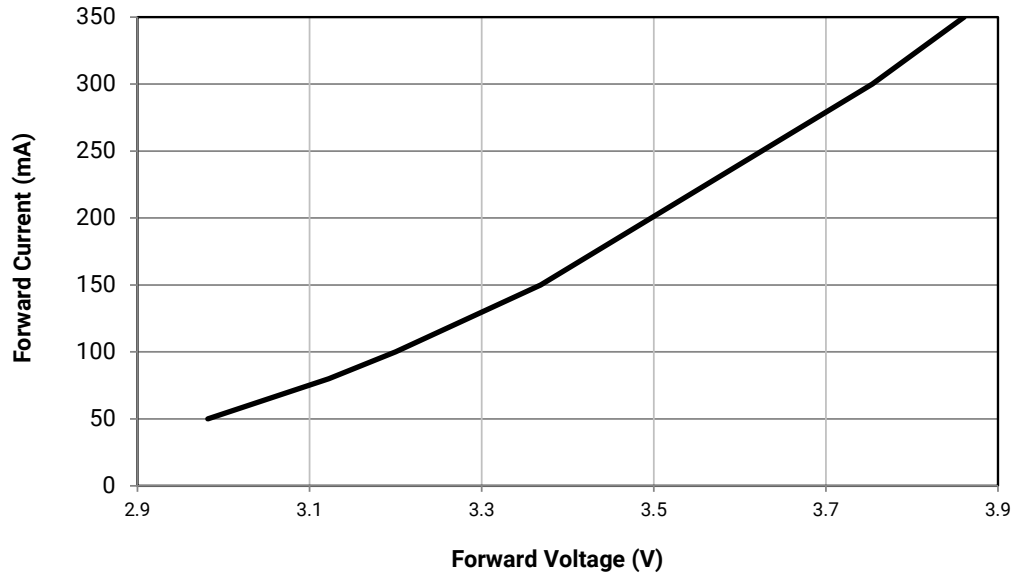


### RELATIVE LUMINOUS FLUX VS. JUNCTION TEMPERATURE - ML-C PARALLEL: $I_F = 100$ mA, ML-C SERIES: $I_F = 50$ mA

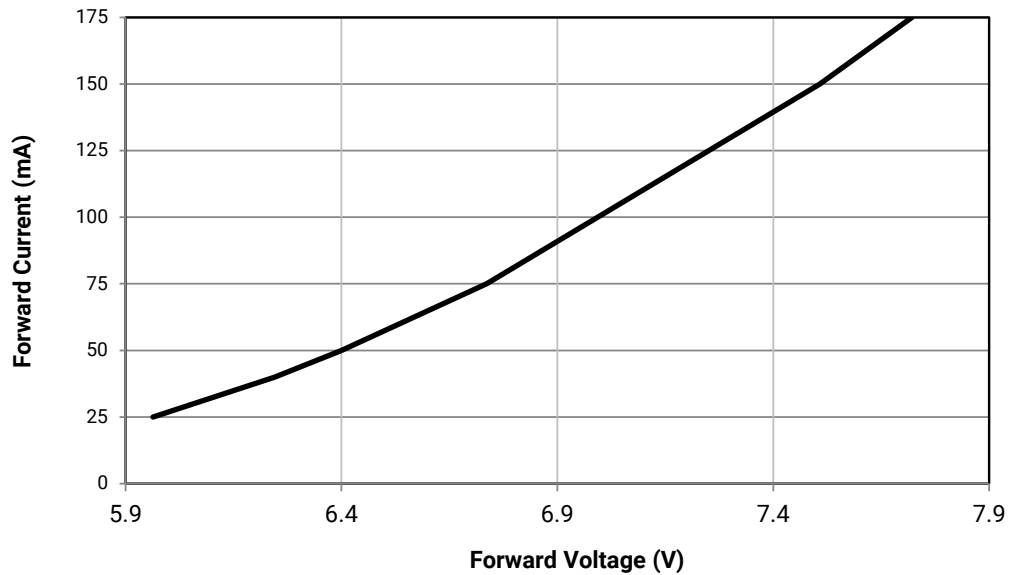


## PRELIMINARY

### ELECTRICAL CHARACTERISTICS - ML-C PARALLEL ( $T_j = 25\text{ }^{\circ}\text{C}$ )

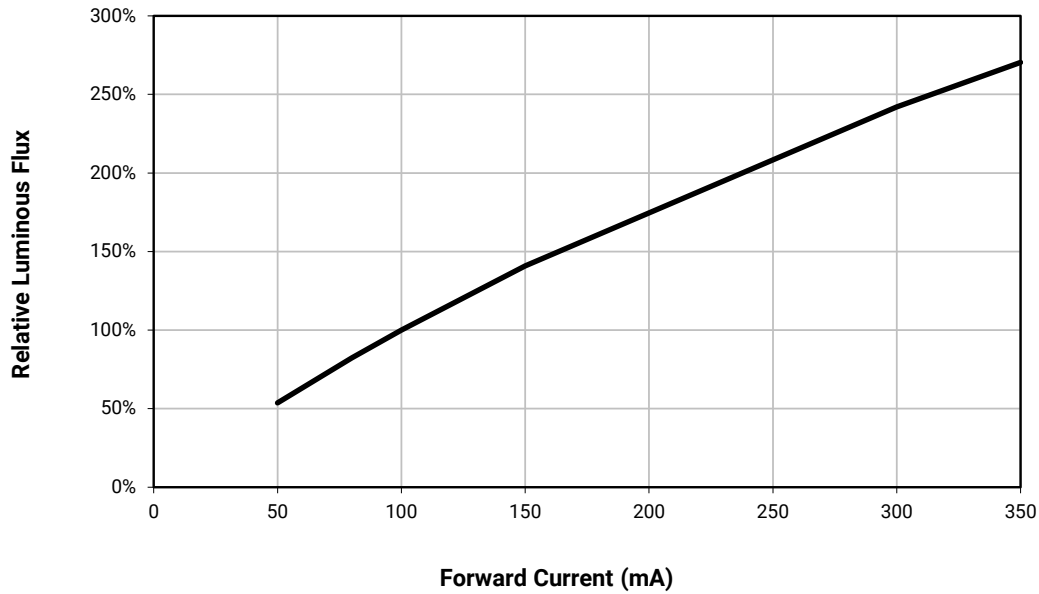


### ELECTRICAL CHARACTERISTICS - ML-C SERIES ( $T_j = 25\text{ }^{\circ}\text{C}$ )

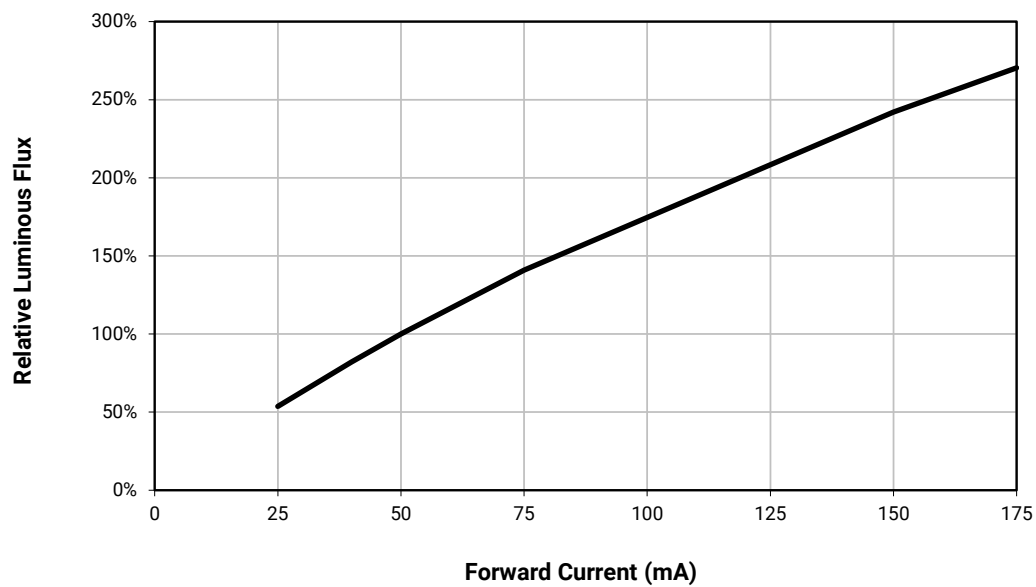


## PRELIMINARY

### RELATIVE LUMINOUS FLUX VS. CURRENT - ML-C PARALLEL ( $T_j = 25\text{ }^{\circ}\text{C}$ )

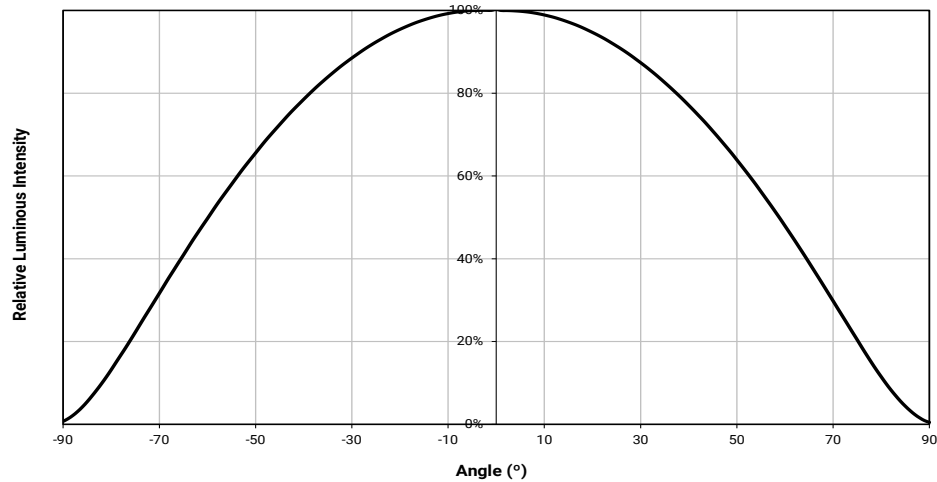


### RELATIVE LUMINOUS FLUX VS. CURRENT - ML-C SERIES ( $T_j = 25\text{ }^{\circ}\text{C}$ )



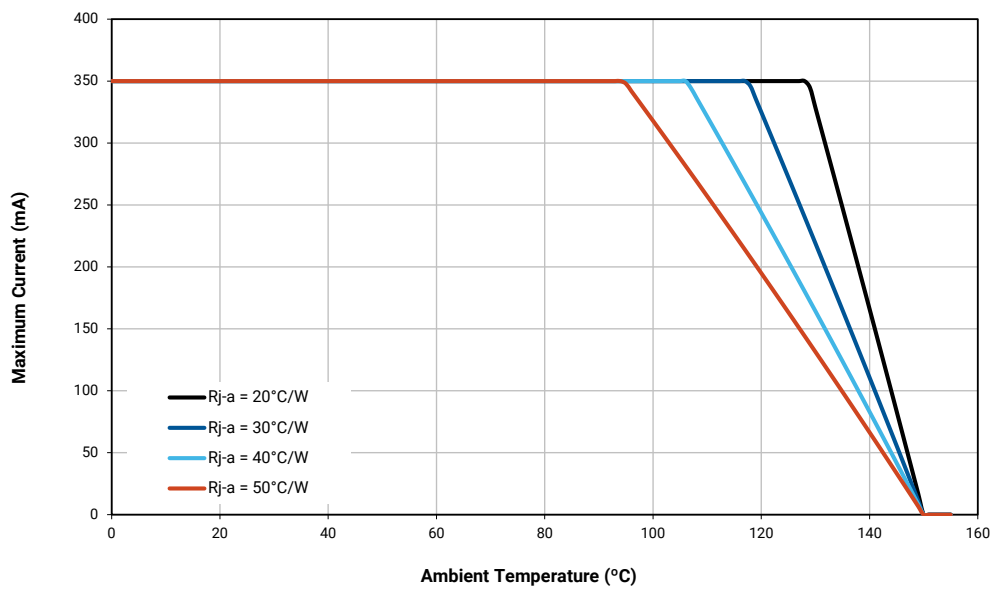
# PRELIMINARY

## TYPICAL SPATIAL DISTRIBUTION



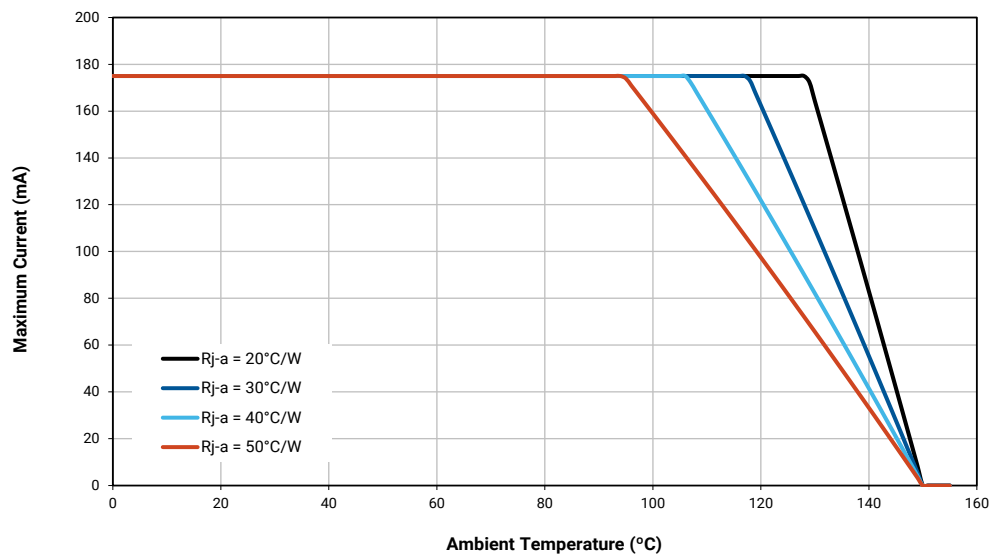
## THERMAL DESIGN - ML-C PARALLEL

The maximum forward current is determined by the thermal resistance between the LED junction and ambient. It is crucial for the end product to be designed in a manner that minimizes the thermal resistance from the solder point to ambient in order to optimize lamp life and optical characteristics.



# PRELIMINARY

## THERMAL DESIGN - ML-C SERIES



## PRELIMINARY

## PERFORMANCE GROUPS – LUMINOUS FLUX

White XLamp ML-C LEDs are tested for luminous flux and placed into one of the following luminous-flux groups:

| Group Code | Minimum Luminous Flux (lm) | Maximum Luminous Flux (lm) |
|------------|----------------------------|----------------------------|
| H0*        | 18.1                       | 23.5                       |
| H2         | 18.1                       | 20.6                       |
| H3         | 20.6                       | 23.5                       |
| J0*        | 23.5                       | 30.6                       |
| J2         | 23.5                       | 26.8                       |
| J3         | 26.8                       | 30.6                       |
| K2         | 30.6                       | 35.2                       |
| K3         | 35.2                       | 39.8                       |
| M2         | 39.8                       | 45.7                       |

## Notes:

- Flux codes H0 and J0 are further subdivided into H2, H3 and J2, J3, respectively. Orders for the H0 flux code may be filled with H2 or H3 sub-codes and orders for the J0 flux code may be filled with J2 or J3 sub-codes.

## PERFORMANCE GROUPS – CHROMATICITY

| Region | x      | y      | Region | x      | y      | Region | x      | y      | Region | x      | y      |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 0A     | 0.2950 | 0.2970 | 0B     | 0.2920 | 0.3060 | 0C     | 0.2984 | 0.3133 | 0D     | 0.2984 | 0.3133 |
|        | 0.2920 | 0.3060 |        | 0.2895 | 0.3135 |        | 0.2962 | 0.3220 |        | 0.3048 | 0.3207 |
|        | 0.2984 | 0.3133 |        | 0.2962 | 0.3220 |        | 0.3028 | 0.3304 |        | 0.3068 | 0.3113 |
|        | 0.3009 | 0.3042 |        | 0.2984 | 0.3133 |        | 0.3048 | 0.3207 |        | 0.3009 | 0.3042 |
| 0R     | 0.2980 | 0.2880 | 0S     | 0.2895 | 0.3135 | 0T     | 0.2962 | 0.3220 | 0U     | 0.3037 | 0.2937 |
|        | 0.2950 | 0.2970 |        | 0.2870 | 0.3210 |        | 0.2937 | 0.3312 |        | 0.3009 | 0.3042 |
|        | 0.3009 | 0.3042 |        | 0.2937 | 0.3312 |        | 0.3005 | 0.3415 |        | 0.3068 | 0.3113 |
|        | 0.3037 | 0.2937 |        | 0.2962 | 0.3220 |        | 0.3028 | 0.3304 |        | 0.3093 | 0.2993 |
| 1A     | 0.3048 | 0.3207 | 1B     | 0.3028 | 0.3304 | 1C     | 0.3115 | 0.3391 | 1D     | 0.3130 | 0.3290 |
|        | 0.3130 | 0.3290 |        | 0.3115 | 0.3391 |        | 0.3205 | 0.3481 |        | 0.3213 | 0.3373 |
|        | 0.3144 | 0.3186 |        | 0.3130 | 0.3290 |        | 0.3213 | 0.3373 |        | 0.3221 | 0.3261 |
|        | 0.3068 | 0.3113 |        | 0.3048 | 0.3207 |        | 0.3130 | 0.3290 |        | 0.3144 | 0.3186 |
| 1R     | 0.3068 | 0.3113 | 1S     | 0.3005 | 0.3415 | 1T     | 0.3099 | 0.3509 | 1U     | 0.3144 | 0.3186 |
|        | 0.3144 | 0.3186 |        | 0.3099 | 0.3509 |        | 0.3196 | 0.3602 |        | 0.3221 | 0.3261 |
|        | 0.3161 | 0.3059 |        | 0.3115 | 0.3391 |        | 0.3205 | 0.3481 |        | 0.3231 | 0.3120 |
|        | 0.3093 | 0.2993 |        | 0.3028 | 0.3304 |        | 0.3115 | 0.3391 |        | 0.3161 | 0.3059 |
| 2A     | 0.3215 | 0.3350 | 2B     | 0.3207 | 0.3462 | 2C     | 0.3290 | 0.3538 | 2D     | 0.3290 | 0.3417 |
|        | 0.3290 | 0.3417 |        | 0.3290 | 0.3538 |        | 0.3376 | 0.3616 |        | 0.3371 | 0.3490 |
|        | 0.3290 | 0.3300 |        | 0.3290 | 0.3417 |        | 0.3371 | 0.3490 |        | 0.3366 | 0.3369 |
|        | 0.3222 | 0.3243 |        | 0.3215 | 0.3350 |        | 0.3290 | 0.3417 |        | 0.3290 | 0.3300 |

## PRELIMINARY

## PERFORMANCE GROUPS – CHROMATICITY (CONTINUED)

| Region | x      | y      | Region | x      | y      | Region | x      | y      | Region | x      | y      |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 2R     | 0.3222 | 0.3243 | 2S     | 0.3196 | 0.3602 | 2T     | 0.3290 | 0.3690 | 2U     | 0.3290 | 0.3300 |
|        | 0.3290 | 0.3300 |        | 0.3290 | 0.3690 |        | 0.3381 | 0.3762 |        | 0.3366 | 0.3369 |
|        | 0.3290 | 0.3180 |        | 0.3290 | 0.3538 |        | 0.3376 | 0.3616 |        | 0.3361 | 0.3245 |
|        | 0.3231 | 0.3120 |        | 0.3207 | 0.3462 |        | 0.3290 | 0.3538 |        | 0.3290 | 0.3180 |
| 3A     | 0.3371 | 0.3490 | 3B     | 0.3376 | 0.3616 | 3C     | 0.3463 | 0.3687 | 3D     | 0.3451 | 0.3554 |
|        | 0.3451 | 0.3554 |        | 0.3463 | 0.3687 |        | 0.3551 | 0.3760 |        | 0.3533 | 0.3620 |
|        | 0.3440 | 0.3427 |        | 0.3451 | 0.3554 |        | 0.3533 | 0.3620 |        | 0.3515 | 0.3487 |
|        | 0.3366 | 0.3369 |        | 0.3371 | 0.3490 |        | 0.3451 | 0.3554 |        | 0.3440 | 0.3427 |
| 3R     | 0.3366 | 0.3369 | 3S     | 0.3381 | 0.3762 | 3T     | 0.3480 | 0.3840 | 3U     | 0.3440 | 0.3428 |
|        | 0.3440 | 0.3428 |        | 0.3480 | 0.3840 |        | 0.3571 | 0.3907 |        | 0.3515 | 0.3487 |
|        | 0.3429 | 0.3307 |        | 0.3463 | 0.3687 |        | 0.3551 | 0.3760 |        | 0.3495 | 0.3339 |
|        | 0.3361 | 0.3245 |        | 0.3376 | 0.3616 |        | 0.3463 | 0.3687 |        | 0.3429 | 0.3307 |
| 4A     | 0.3530 | 0.3597 | 4B     | 0.3548 | 0.3736 | 4C     | 0.3641 | 0.3804 | 4D     | 0.3615 | 0.3659 |
|        | 0.3615 | 0.3659 |        | 0.3641 | 0.3804 |        | 0.3736 | 0.3874 |        | 0.3702 | 0.3722 |
|        | 0.3590 | 0.3521 |        | 0.3615 | 0.3659 |        | 0.3702 | 0.3722 |        | 0.3670 | 0.3578 |
|        | 0.3512 | 0.3465 |        | 0.3530 | 0.3597 |        | 0.3615 | 0.3659 |        | 0.3590 | 0.3521 |
| 4R     | 0.3512 | 0.3465 | 4S     | 0.3571 | 0.3907 | 4T     | 0.3668 | 0.3957 | 4U     | 0.3590 | 0.3521 |
|        | 0.3590 | 0.3521 |        | 0.3668 | 0.3957 |        | 0.3771 | 0.4034 |        | 0.3670 | 0.3578 |
|        | 0.3567 | 0.3389 |        | 0.3641 | 0.3804 |        | 0.3736 | 0.3874 |        | 0.3640 | 0.3440 |
|        | 0.3495 | 0.3339 |        | 0.3548 | 0.3736 |        | 0.3641 | 0.3804 |        | 0.3567 | 0.3389 |
| 5A1    | 0.3670 | 0.3578 | 5A2    | 0.3686 | 0.3649 | 5A3    | 0.3744 | 0.3685 | 5A4    | 0.3726 | 0.3612 |
|        | 0.3686 | 0.3649 |        | 0.3702 | 0.3722 |        | 0.3763 | 0.3760 |        | 0.3744 | 0.3685 |
|        | 0.3744 | 0.3685 |        | 0.3763 | 0.3760 |        | 0.3825 | 0.3798 |        | 0.3804 | 0.3721 |
|        | 0.3726 | 0.3612 |        | 0.3744 | 0.3685 |        | 0.3804 | 0.3721 |        | 0.3783 | 0.3646 |
| 5B1    | 0.3702 | 0.3722 | 5B2    | 0.3719 | 0.3797 | 5B3    | 0.3782 | 0.3837 | 5B4    | 0.3763 | 0.3760 |
|        | 0.3719 | 0.3797 |        | 0.3736 | 0.3874 |        | 0.3802 | 0.3916 |        | 0.3782 | 0.3837 |
|        | 0.3782 | 0.3837 |        | 0.3802 | 0.3916 |        | 0.3869 | 0.3958 |        | 0.3847 | 0.3877 |
|        | 0.3763 | 0.3760 |        | 0.3782 | 0.3837 |        | 0.3847 | 0.3877 |        | 0.3825 | 0.3798 |
| 5C1    | 0.3825 | 0.3798 | 5C2    | 0.3847 | 0.3877 | 5C3    | 0.3912 | 0.3917 | 5C4    | 0.3887 | 0.3836 |
|        | 0.3847 | 0.3877 |        | 0.3869 | 0.3958 |        | 0.3937 | 0.4001 |        | 0.3912 | 0.3917 |
|        | 0.3912 | 0.3917 |        | 0.3937 | 0.4001 |        | 0.4006 | 0.4044 |        | 0.3978 | 0.3958 |
|        | 0.3887 | 0.3836 |        | 0.3912 | 0.3917 |        | 0.3978 | 0.3958 |        | 0.3950 | 0.3875 |
| 5D1    | 0.3783 | 0.3646 | 5D2    | 0.3804 | 0.3721 | 5D3    | 0.3863 | 0.3758 | 5D4    | 0.3840 | 0.3681 |
|        | 0.3804 | 0.3721 |        | 0.3825 | 0.3798 |        | 0.3887 | 0.3836 |        | 0.3863 | 0.3758 |
|        | 0.3863 | 0.3758 |        | 0.3887 | 0.3836 |        | 0.3950 | 0.3875 |        | 0.3924 | 0.3794 |
|        | 0.3840 | 0.3681 |        | 0.3863 | 0.3758 |        | 0.3924 | 0.3794 |        | 0.3898 | 0.3716 |
| 6A1    | 0.3889 | 0.3690 | 6A2    | 0.3915 | 0.3768 | 6A3    | 0.3981 | 0.3800 | 6A4    | 0.3953 | 0.3720 |
|        | 0.3915 | 0.3768 |        | 0.3941 | 0.3848 |        | 0.4010 | 0.3882 |        | 0.3981 | 0.3800 |
|        | 0.3981 | 0.3800 |        | 0.4010 | 0.3882 |        | 0.4080 | 0.3916 |        | 0.4048 | 0.3832 |
|        | 0.3953 | 0.3720 |        | 0.3981 | 0.3800 |        | 0.4048 | 0.3832 |        | 0.4017 | 0.3751 |

## PRELIMINARY

## PERFORMANCE GROUPS – CHROMATICITY (CONTINUED)

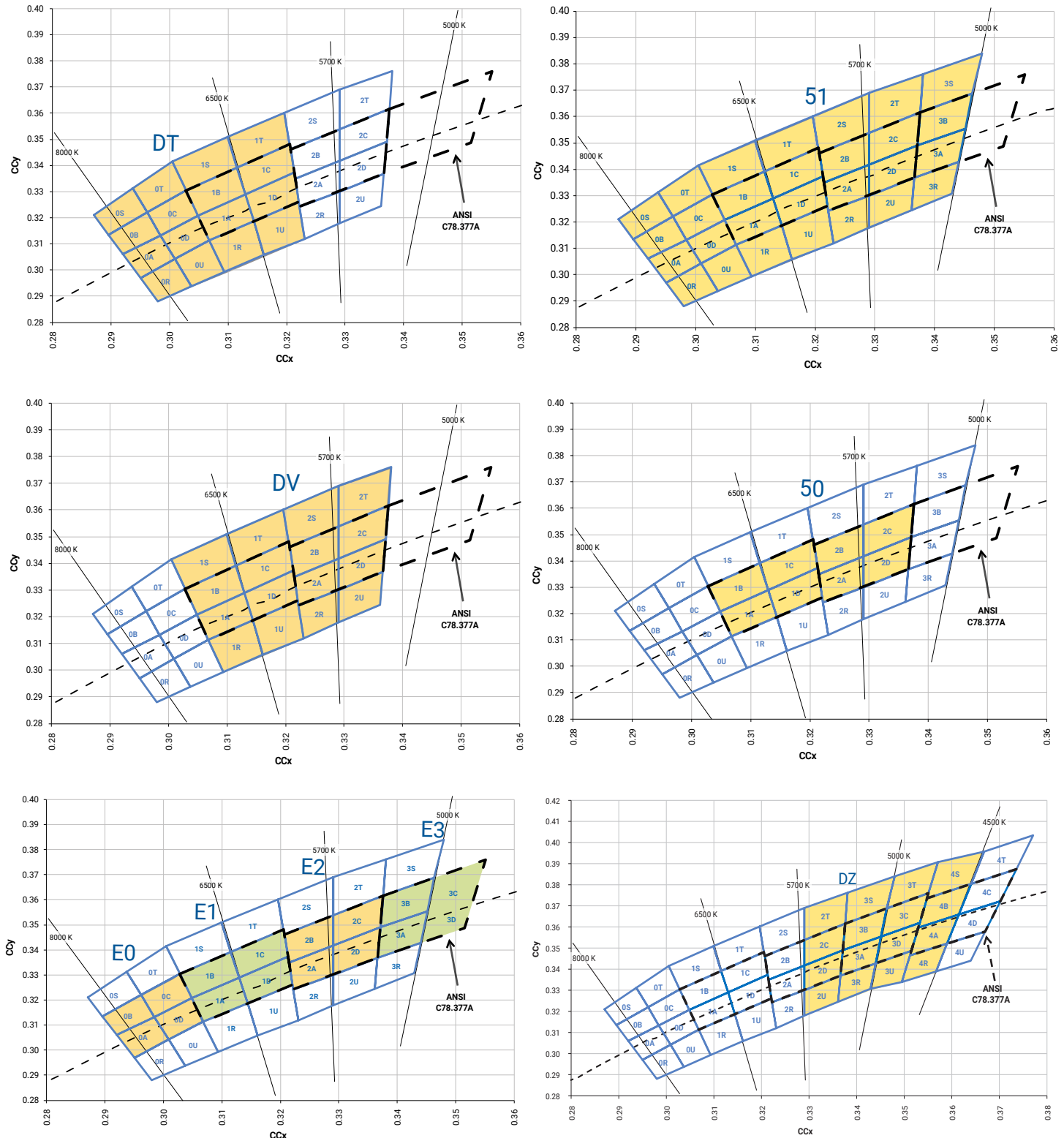
| Region | x      | y      | Region | x      | y      | Region | x      | y      | Region | x      | y      |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 6B1    | 0.3941 | 0.3848 | 6B2    | 0.3968 | 0.3930 | 6B3    | 0.4040 | 0.3966 | 6B4    | 0.4010 | 0.3882 |
|        | 0.3968 | 0.3930 |        | 0.3996 | 0.4015 |        | 0.4071 | 0.4052 |        | 0.4040 | 0.3966 |
|        | 0.4040 | 0.3966 |        | 0.4071 | 0.4052 |        | 0.4146 | 0.4089 |        | 0.4113 | 0.4001 |
|        | 0.4010 | 0.3882 |        | 0.4040 | 0.3966 |        | 0.4113 | 0.4001 |        | 0.4080 | 0.3916 |
| 6C1    | 0.4080 | 0.3916 | 6C2    | 0.4113 | 0.4001 | 6C3    | 0.4186 | 0.4037 | 6C4    | 0.4150 | 0.3950 |
|        | 0.4113 | 0.4001 |        | 0.4146 | 0.4089 |        | 0.4222 | 0.4127 |        | 0.4186 | 0.4037 |
|        | 0.4186 | 0.4037 |        | 0.4222 | 0.4127 |        | 0.4299 | 0.4165 |        | 0.4259 | 0.4073 |
|        | 0.4150 | 0.3950 |        | 0.4186 | 0.4037 |        | 0.4259 | 0.4073 |        | 0.4221 | 0.3984 |
| 6D1    | 0.4017 | 0.3751 | 6D2    | 0.4048 | 0.3832 | 6D3    | 0.4116 | 0.3865 | 6D4    | 0.4082 | 0.3782 |
|        | 0.4048 | 0.3832 |        | 0.4080 | 0.3916 |        | 0.4150 | 0.3950 |        | 0.4116 | 0.3865 |
|        | 0.4116 | 0.3865 |        | 0.4150 | 0.3950 |        | 0.4221 | 0.3984 |        | 0.4183 | 0.3898 |
|        | 0.4082 | 0.3782 |        | 0.4116 | 0.3865 |        | 0.4183 | 0.3898 |        | 0.4147 | 0.3814 |
| 7A1    | 0.4147 | 0.3814 | 7A2    | 0.4183 | 0.3898 | 7A3    | 0.4242 | 0.3919 | 7A4    | 0.4203 | 0.3833 |
|        | 0.4183 | 0.3898 |        | 0.4221 | 0.3984 |        | 0.4281 | 0.4006 |        | 0.4242 | 0.3919 |
|        | 0.4242 | 0.3919 |        | 0.4281 | 0.4006 |        | 0.4342 | 0.4028 |        | 0.4300 | 0.3939 |
|        | 0.4203 | 0.3833 |        | 0.4242 | 0.3919 |        | 0.4300 | 0.3939 |        | 0.4259 | 0.3853 |
| 7B1    | 0.4221 | 0.3984 | 7B2    | 0.4259 | 0.4073 | 7B3    | 0.4322 | 0.4096 | 7B4    | 0.4281 | 0.4006 |
|        | 0.4259 | 0.4073 |        | 0.4299 | 0.4165 |        | 0.4364 | 0.4188 |        | 0.4322 | 0.4096 |
|        | 0.4322 | 0.4096 |        | 0.4364 | 0.4188 |        | 0.4430 | 0.4212 |        | 0.4385 | 0.4119 |
|        | 0.4281 | 0.4006 |        | 0.4322 | 0.4096 |        | 0.4385 | 0.4119 |        | 0.4342 | 0.4028 |
| 7C1    | 0.4342 | 0.4028 | 7C2    | 0.4385 | 0.4119 | 7C3    | 0.4449 | 0.4141 | 7C4    | 0.4403 | 0.4049 |
|        | 0.4385 | 0.4119 |        | 0.4430 | 0.4212 |        | 0.4496 | 0.4236 |        | 0.4449 | 0.4141 |
|        | 0.4449 | 0.4141 |        | 0.4496 | 0.4236 |        | 0.4562 | 0.4260 |        | 0.4513 | 0.4164 |
|        | 0.4403 | 0.4049 |        | 0.4449 | 0.4141 |        | 0.4513 | 0.4164 |        | 0.4465 | 0.4071 |
| 7D1    | 0.4259 | 0.3853 | 7D2    | 0.4300 | 0.3939 | 7D3    | 0.4359 | 0.3960 | 7D4    | 0.4316 | 0.3873 |
|        | 0.4300 | 0.3939 |        | 0.4342 | 0.4028 |        | 0.4403 | 0.4049 |        | 0.4359 | 0.3960 |
|        | 0.4359 | 0.3960 |        | 0.4403 | 0.4049 |        | 0.4465 | 0.4071 |        | 0.4418 | 0.3981 |
|        | 0.4316 | 0.3873 |        | 0.4359 | 0.3960 |        | 0.4418 | 0.3981 |        | 0.4373 | 0.3893 |
| 8A1    | 0.4373 | 0.3893 | 8A2    | 0.4418 | 0.3981 | 8A3    | 0.4475 | 0.3994 | 8A4    | 0.4428 | 0.3906 |
|        | 0.4418 | 0.3981 |        | 0.4465 | 0.4071 |        | 0.4523 | 0.4085 |        | 0.4475 | 0.3994 |
|        | 0.4475 | 0.3994 |        | 0.4523 | 0.4085 |        | 0.4582 | 0.4099 |        | 0.4532 | 0.4008 |
|        | 0.4428 | 0.3906 |        | 0.4475 | 0.3994 |        | 0.4532 | 0.4008 |        | 0.4483 | 0.3919 |
| 8B1    | 0.4465 | 0.4071 | 8B2    | 0.4513 | 0.4164 | 8B3    | 0.4573 | 0.4178 | 8B4    | 0.4523 | 0.4085 |
|        | 0.4513 | 0.4164 |        | 0.4562 | 0.4260 |        | 0.4624 | 0.4274 |        | 0.4573 | 0.4178 |
|        | 0.4573 | 0.4178 |        | 0.4624 | 0.4274 |        | 0.4687 | 0.4289 |        | 0.4634 | 0.4193 |
|        | 0.4523 | 0.4085 |        | 0.4573 | 0.4178 |        | 0.4634 | 0.4193 |        | 0.4582 | 0.4099 |
| 8C1    | 0.4582 | 0.4099 | 8C2    | 0.4634 | 0.4193 | 8C3    | 0.4695 | 0.4207 | 8C4    | 0.4641 | 0.4112 |
|        | 0.4634 | 0.4193 |        | 0.4687 | 0.4289 |        | 0.4750 | 0.4304 |        | 0.4695 | 0.4207 |
|        | 0.4695 | 0.4207 |        | 0.4750 | 0.4304 |        | 0.4813 | 0.4319 |        | 0.4756 | 0.4221 |
|        | 0.4641 | 0.4112 |        | 0.4695 | 0.4207 |        | 0.4756 | 0.4221 |        | 0.4700 | 0.4126 |

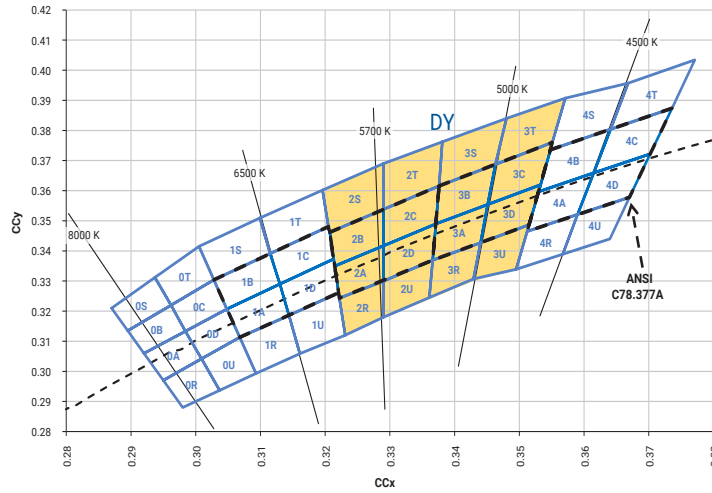
**PRELIMINARY****PERFORMANCE GROUPS – CHROMATICITY (CONTINUED)**

| Region | x      | y      | Region | x      | y      | Region | x      | y      | Region | x      | y      |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 8D1    | 0.4483 | 0.3919 | 8D2    | 0.4532 | 0.4008 | 8D3    | 0.4589 | 0.4021 | 8D4    | 0.4538 | 0.3931 |
|        | 0.4532 | 0.4008 |        | 0.4582 | 0.4099 |        | 0.4641 | 0.4112 |        | 0.4589 | 0.4021 |
|        | 0.4589 | 0.4021 |        | 0.4641 | 0.4112 |        | 0.4700 | 0.4126 |        | 0.4646 | 0.4034 |
|        | 0.4538 | 0.3931 |        | 0.4589 | 0.4021 |        | 0.4646 | 0.4034 |        | 0.4593 | 0.3944 |

## PRELIMINARY

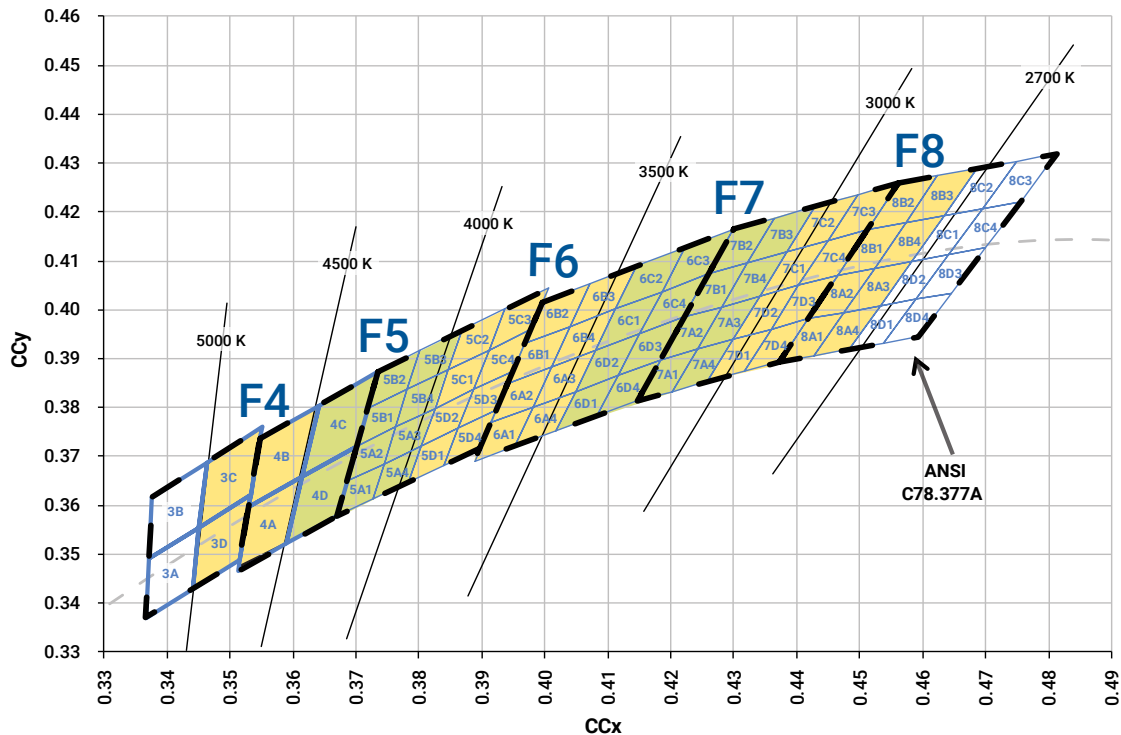
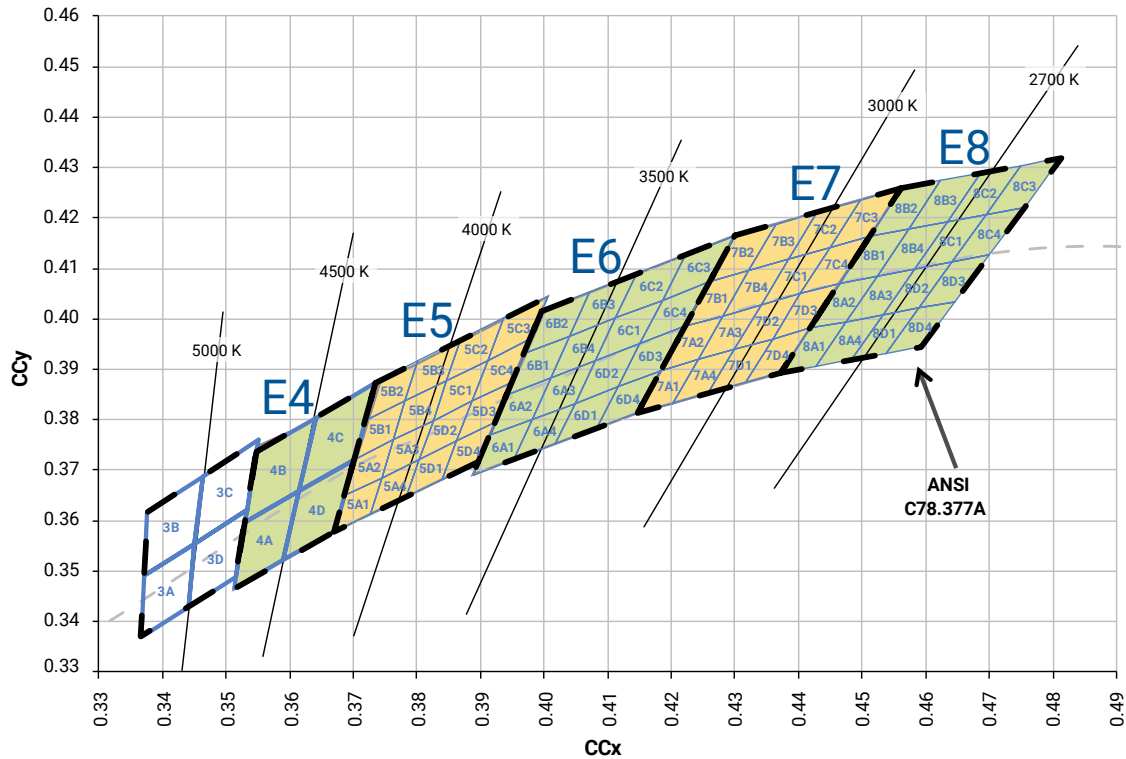
## STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS



**PRELIMINARY****STANDARD COOL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS - CONTINUED**

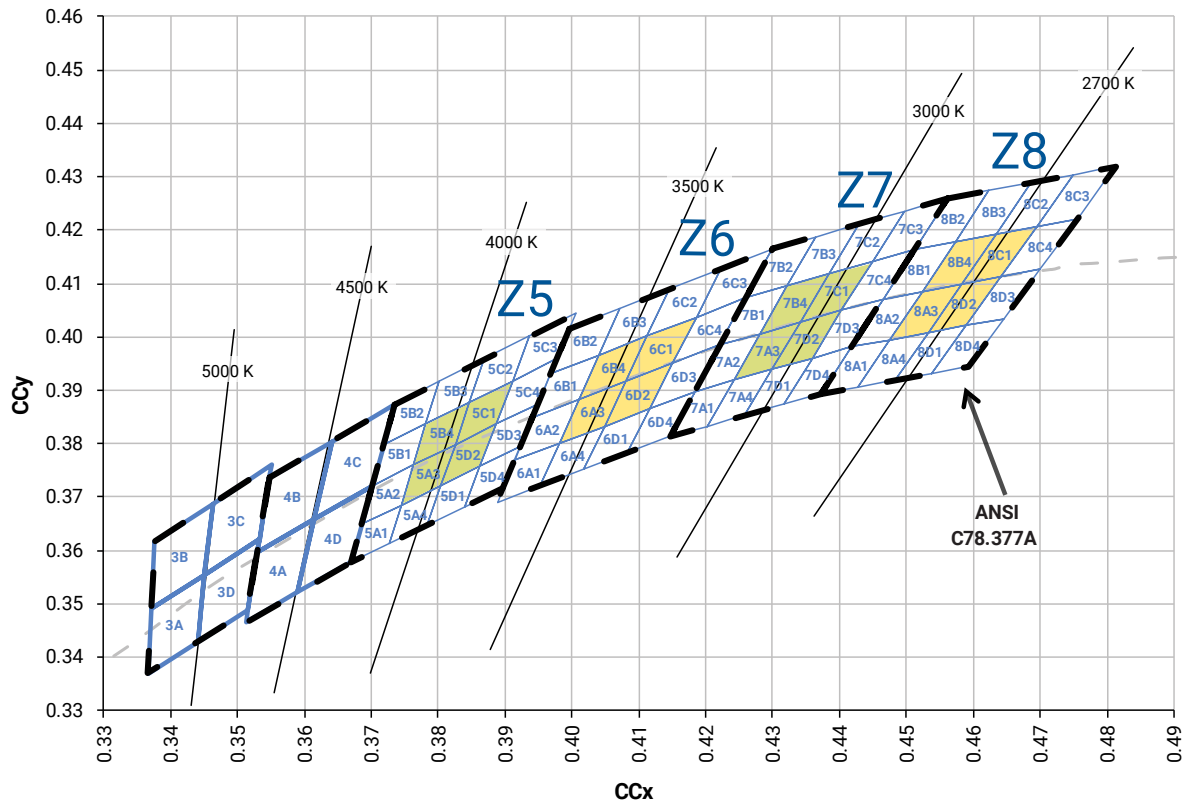
## PRELIMINARY

## WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS



## PRELIMINARY

### STANDARD WARM AND NEUTRAL WHITE KITS PLOTTED ON ANSI STANDARD CHROMATICITY REGIONS - CONTINUED



## PRELIMINARY

## STANDARD CHROMATICITY KITS

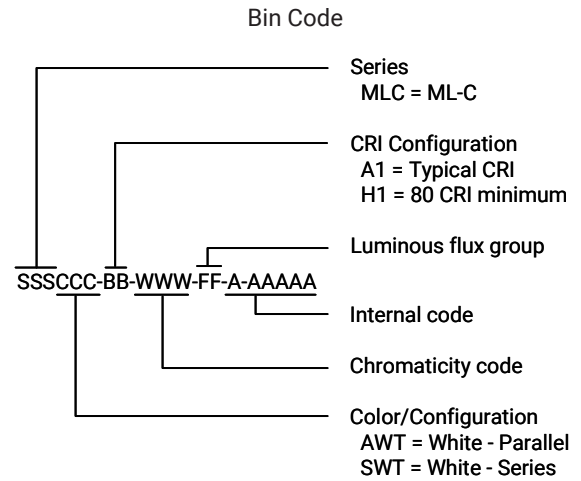
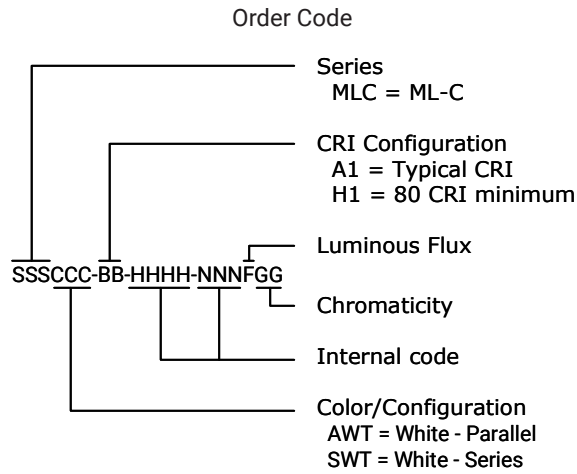
The following table provides the chromaticity bins associated with chromaticity kits for the ML-C LEDs.

| Color      | CCT    | Kit | Chromaticity Bins                                                                                              |
|------------|--------|-----|----------------------------------------------------------------------------------------------------------------|
| Cool White | 7000 K | DT  | 0A, 0B, 0C, 0D, 0R, 0S, 0T, 0U, 1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U                                                 |
|            | 7000 K | E0  | 0A, 0B, 0C, 0D                                                                                                 |
|            | 6500 K | S1  | 0A, 0B, 0C, 0D, 0R, 0S, 0T, 0U, 1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U, 3A, 3B, 3R, 3S |
|            | 6500 K | E1  | 1A, 1B, 1C, 1D                                                                                                 |
|            | 6200 K | S0  | 1A, 1B, 1C, 1D, 2A, 2B, 2C, 2D                                                                                 |
|            | 6000 K | DV  | 1A, 1B, 1C, 1D, 1R, 1S, 1T, 1U, 2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U                                                 |
|            | 5700 K | E2  | 2A, 2B, 2C, 2D                                                                                                 |
|            | 5500 K | DY  | 2A, 2B, 2C, 2D, 2R, 2S, 2T, 2U, 3A, 3B, 3C, 3D, 3R, 3S, 3T, 3U                                                 |
|            | 5000 K | DZ  | 2C, 2D, 2T, 2U, 3A, 3B, 3C, 3D, 3R, 3S, 3T, 3U, 4A, 4B, 4R, 4S                                                 |
|            | 5000 K | E3  | 3A, 3B, 3C, 3D                                                                                                 |
|            | 4750 K | F4  | 3C, 3D, 4A, 4B                                                                                                 |
|            | 4500 K | E4  | 4A, 4B, 4C, 4D                                                                                                 |
| Warm White | 4250 K | F5  | 4C, 4D, 5A1, 5A2, 5A3, 5A4, 5B1, 5B2, 5B3, 5B4                                                                 |
|            | 4000 K | E5  | 5A1, 5A2, 5A3, 5A4, 5B1, 5B2, 5B3, 5B4, 5C1, 5C2, 5C3, 5C4, 5D1, 5D2, 5D3, 5D4                                 |
|            | 4000 K | Z5  | 5A3, 5B4, 5C1, 5D2                                                                                             |
|            | 3750 K | F6  | 5C1, 5C2, 5C3, 5C4, 5D1, 5D2, 5D3, 5D4, 6A1, 6A2, 6A3, 6A4, 6B1, 6B2, 6B3, 6B4                                 |
|            | 3500 K | E6  | 6A1, 6A2, 6A3, 6A4, 6B1, 6B2, 6B3, 6B4, 6C1, 6C2, 6C3, 6C4, 6D1, 6D2, 6D3, 6D4                                 |
|            | 3500 K | Z6  | 6A3, 6B4, 6C1, 6D2                                                                                             |
|            | 3250 K | F7  | 6C1, 6C2, 6C3, 6C4, 6D1, 6D2, 6D3, 6D4, 7A1, 7A2, 7A3, 7A4, 7B1, 7B2, 7B3, 7B4                                 |
|            | 3000 K | E7  | 7A1, 7A2, 7A3, 7A4, 7B1, 7B2, 7B3, 7B4, 7C1, 7C2, 7C3, 7C4, 7D1, 7D2, 7D3, 7D4                                 |
|            | 3000 K | Z7  | 7A3, 7B4, 7C1, 7D2                                                                                             |
|            | 2850 K | F8  | 7C1, 7C2, 7C3, 7C4, 7D1, 7D2, 7D3, 7D4, 8A1, 8A2, 8A3, 8A4, 8B1, 8B2, 8B3, 8B4                                 |
|            | 2700 K | E8  | 8A1, 8A2, 8A3, 8A4, 8B1, 8B2, 8B3, 8B4, 8C1, 8C2, 8C3, 8C4, 8D1, 8D2, 8D3, 8D4                                 |
|            | 2700 K | Z8  | 8A3, 8B4, 8C1, 8D2                                                                                             |

# PRELIMINARY

## BIN AND ORDER CODE FORMATS

Bin codes and order codes are configured in the following manner:

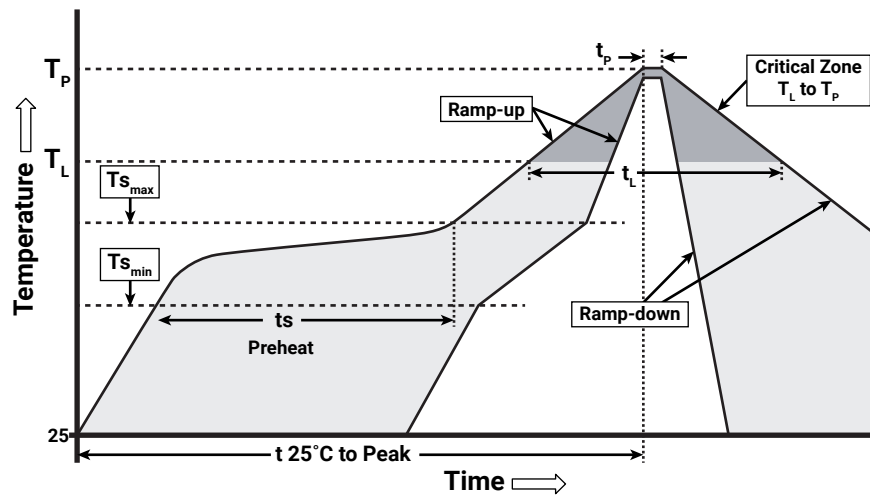


# PRELIMINARY

## REFLOW SOLDERING CHARACTERISTICS

In testing, Cree LED has found XLamp ML-C LEDs to be compatible with JEDEC J-STD-020C, using the parameters listed below. As a general guideline, Cree LED recommends that users follow the recommended soldering profile provided by the manufacturer of the solder paste used, and therefore it is the lamp or luminaire manufacturer's responsibility to determine applicable soldering requirements.

Note that this general guideline may not apply to all PCB designs and configurations of reflow soldering equipment.



IPC/JEDEC J-STD-020C

| Profile Feature                                       | Lead-Free Solder |
|-------------------------------------------------------|------------------|
| Average Ramp-Up Rate ( $T_{s_{max}}$ to $T_P$ )       | 1.2 °C/second    |
| Preheat: Temperature Min ( $T_{s_{min}}$ )            | 120 °C           |
| Preheat: Temperature Max ( $T_{s_{max}}$ )            | 170 °C           |
| Preheat: Time ( $t_{s_{min}}$ to $t_{s_{max}}$ )      | 65-150 seconds   |
| Time Maintained Above: Temperature ( $T_L$ )          | 217 °C           |
| Time Maintained Above: Time ( $t_l$ )                 | 45-90 seconds    |
| Peak/Classification Temperature ( $T_P$ )             | 235 - 245 °C     |
| Time Within 5 °C of Actual Peak Temperature ( $t_p$ ) | 20-40 seconds    |
| Ramp-Down Rate                                        | 1 - 6 °C/second  |
| Time 25 °C to Peak Temperature                        | 4 minutes max.   |

Note: All temperatures refer to topside of the package, measured on the package body surface.

Note: While the high reflow temperatures (above) have been approved, Cree LED's best practice guideline for reflow is to use as low a temperature as possible during the reflow soldering process for these LEDs.

# PRELIMINARY

## NOTES

### Measurements

The luminous flux, radiant power, chromaticity, forward voltage and CRI measurements in this document are binning specifications only and solely represent product measurements as of the date of shipment. These measurements will change over time based on a number of factors that are not within Cree LED's control and are not intended or provided as operational specifications for the products. Calculated values are provided for informational purposes only and are not intended or provided as specifications.

### Pre-Release Qualification Testing

Please read the [LED Reliability Overview](#) for details of the qualification process Cree LED applies to ensure long-term reliability for XLamp LEDs and details of Cree LED's pre-release qualification testing for XLamp LEDs.

### Lumen Maintenance

Cree LED now uses standardized IES LM-80-08 and TM-21-11 methods for collecting long-term data and extrapolating LED lumen maintenance. For information on the specific LM-80 data sets available for this LED, refer to the public [LM-80 results document](#).

Please read the [Long-Term Lumen Maintenance application note](#) for more details on Cree LED's lumen maintenance testing and forecasting. Please read the [Thermal Management application note](#) for details on how thermal design, ambient temperature, and drive current affect the LED junction temperature.

### Moisture Sensitivity

Cree LED recommends keeping XLamp ML-C LEDs in the provided, resealable moisture-barrier packaging (MBP) until immediately prior to soldering. Unopened MBPs that contain XLamp LEDs do not need special storage for moisture sensitivity.

Once the MBP is opened, XLamp ML-C LEDs should be handled and stored as MSL 2a per JEDEC J-STD-033, meaning they have limited exposure time before damage to the LED may occur during the soldering operation. The table on the right specifies the maximum exposure time in days depending on temperature and humidity conditions. LEDs with exposure time longer than the specified maximums must be baked according to the baking conditions listed below.

| Temp. | Maximum Percent Relative Humidity |     |     |     |     |     |     |
|-------|-----------------------------------|-----|-----|-----|-----|-----|-----|
|       | 30%                               | 40% | 50% | 60% | 70% | 80% | 90% |
| 35 °C | -                                 | -   | -   | 17  | 1   | .5  | .5  |
| 30 °C | -                                 | -   | -   | 28  | 1   | 1   | 1   |
| 25 °C | -                                 | -   | -   | -   | 2   | 1   | 1   |
| 20 °C | -                                 | -   | -   | -   | 2   | 1   | 1   |

### Baking Conditions

It is not necessary to bake all XLamp ML-C LEDs. Only the LEDs that meet all of the following criteria must be baked:

1. LEDs that have been removed from the original MBP.
2. LEDs that have been exposed to a humid environment longer than listed in the Moisture Sensitivity section above.
3. LEDs that have not been soldered.

## PRELIMINARY

### NOTES - CONTINUED

LEDs should be baked at 70 °C for 24 hours. LEDs may be baked on the original reels. Remove LEDs from the MBP before baking. Do not bake parts at temperatures higher than 70 °C. This baking operation resets the exposure time as defined in the Moisture Sensitivity section above.

#### Storage Conditions

XLamp ML-C LEDs that have been removed from the original MBP but not soldered should be stored in one of the following ways:

- Store the parts in a rigid metal container with a tight-fitting lid. Verify that the storage temperature is <30 °C, and place fresh desiccant and an RH indicator in the container to verify that the RH is no greater than 60%.
- Store the parts in a dry, nitrogen-purged cabinet or container that actively maintains the temperature at <30° and the RH at no greater than 60%.
- For short-term store only: LEDs can be resealed in the original MBP soon after opening. Fresh desiccant may be needed. Use the included humidity indicator card to verify <60% RH.

If an environment of <60% RH is not available for storage, XLamp ML-C LEDs should be baked (described above) before reflow soldering.

#### RoHS Compliance

The levels of RoHS restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application, in accordance with EU Directive 2011/65/EC (RoHS2), as implemented January 2, 2013. RoHS Declarations for this product can be obtained from your Cree LED representative or from the [Product Ecology](#) section of the Cree LED website.

#### REACH Compliance

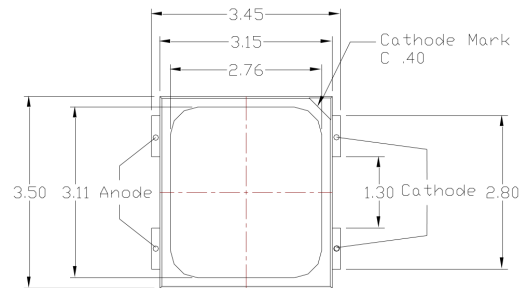
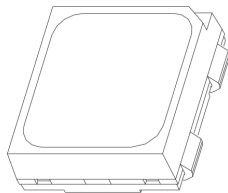
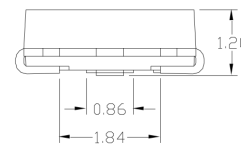
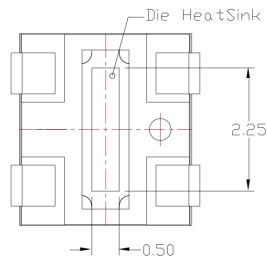
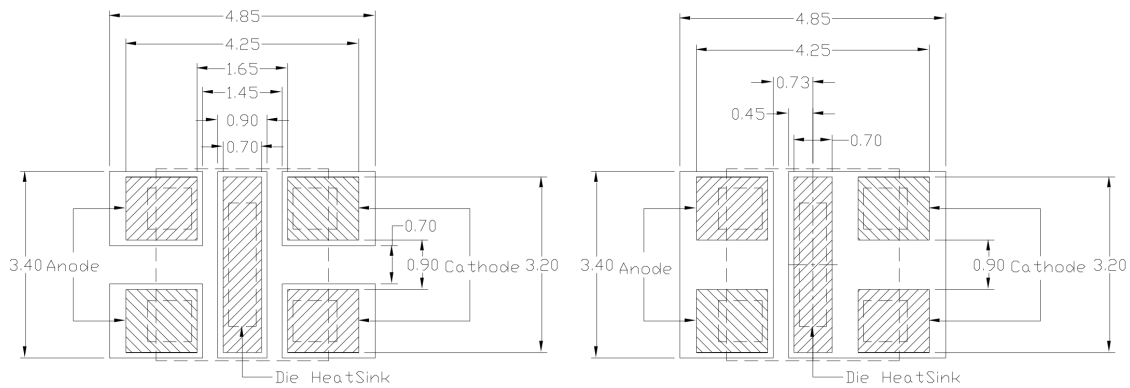
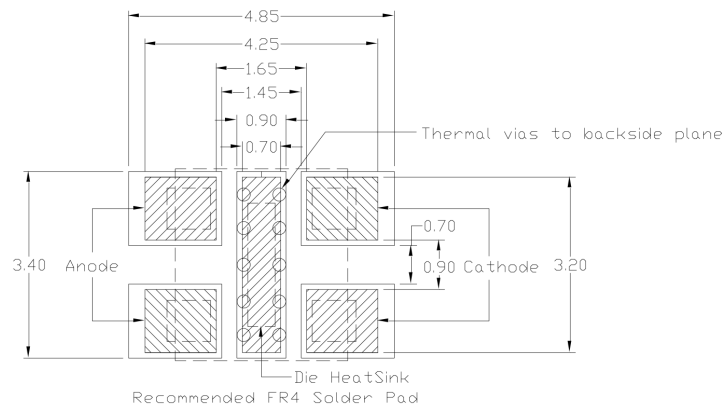
REACH substances of very high concern (SVHCs) information is available for this product. Since the European Chemical Agency (ECHA) has published notice of their intent to frequently revise the SVHC listing for the foreseeable future, please contact a Cree LED representative to insure you get the most up-to-date REACH SVHC Declaration. REACH banned substance information (REACH Article 67) is also available upon request.

#### UL® Recognized Component

This product meets the requirements to be considered a UL Recognized Component with Level 4 enclosure consideration. The LED package or a portion thereof has been investigated as a fire and electrical enclosure per ANSI/UL 8750.

#### Vision Advisory

**WARNING:** Do not look at an exposed lamp in operation. Eye injury can result. For more information about LEDs and eye safety, please refer to the [LED Eye Safety application note](#).

**PRELIMINARY****MECHANICAL DIMENSIONS ( $T_A = 25\text{ }^{\circ}\text{C}$ )**All measurements are  $\pm 0.13\text{ mm}$  unless otherwise indicated.**Top View****Top View****Bottom View****Side View****Recommended MCPCB Solder Pad****Alternative Solder Pad**

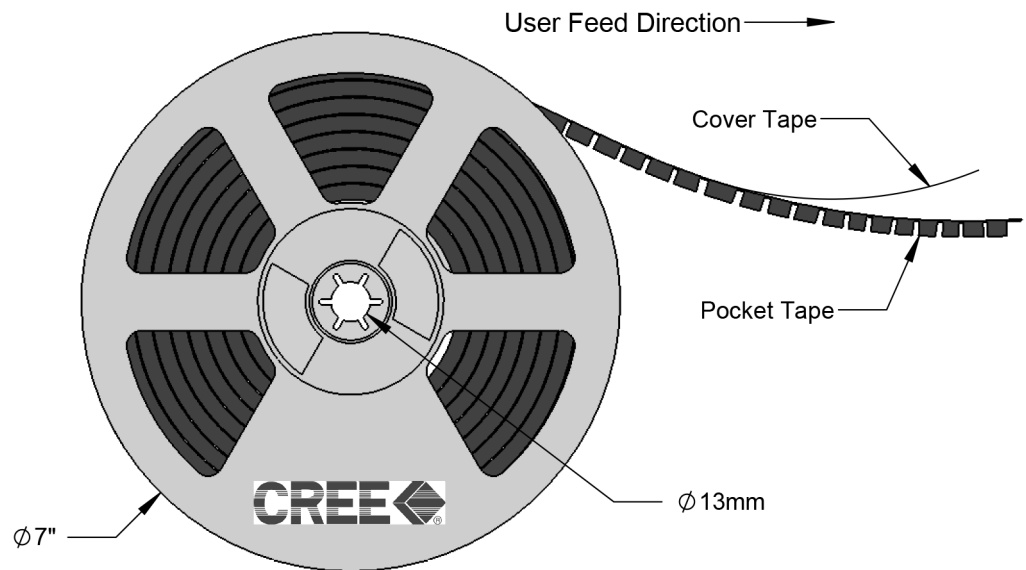
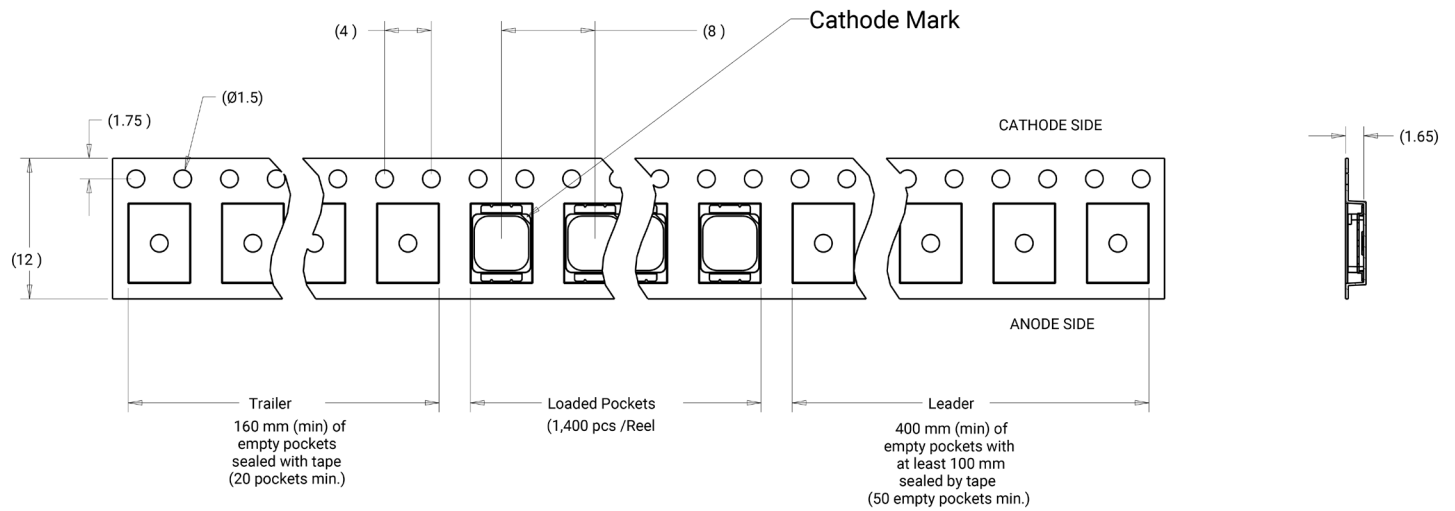
# PRELIMINARY

## TAPE AND REEL

All Cree LED carrier tapes conform to EIA-481D, Automated Component Handling Systems Standard.

Except as noted, all dimensions in mm.

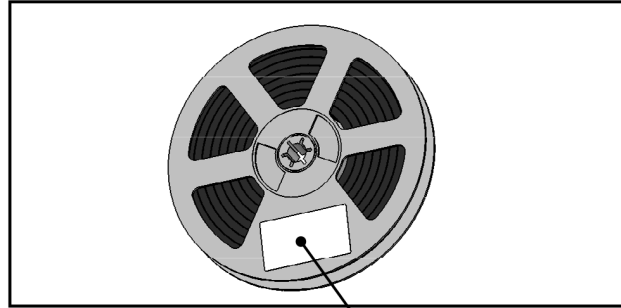
All measurements are  $\pm 0.25$  mm unless otherwise indicated.



## PRELIMINARY

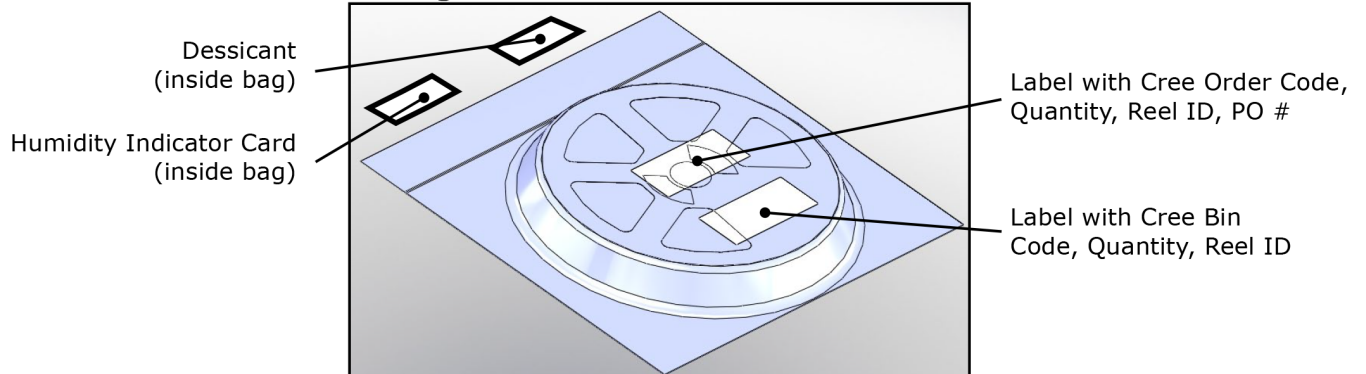
### PACKAGING

#### Unpackaged Reel



Label with Cree Bin Code,  
Quantity, Reel ID

#### Packaged Reel



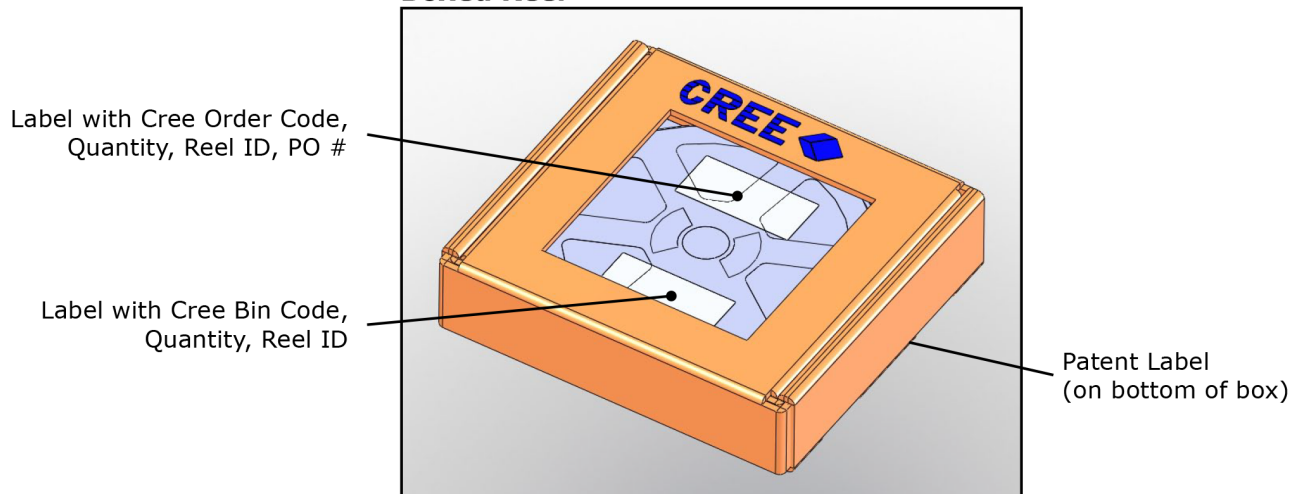
Dessicant  
(inside bag)

Humidity Indicator Card  
(inside bag)

Label with Cree Order Code,  
Quantity, Reel ID, PO #

Label with Cree Bin  
Code, Quantity, Reel ID

#### Boxed Reel



Label with Cree Order Code,  
Quantity, Reel ID, PO #

Label with Cree Bin Code,  
Quantity, Reel ID

Patent Label  
(on bottom of box)