

Anybus X-gateway – EtherNet/IP Scanner – Modbus RTU Slave

Item number: AB7678-F

The Anybus X-gateway EtherNet/IP Master to Modbus RTU Slave enables you to connect any EtherNet/IP device or equipment to Modbus RTU control systems. It can be used when there is no existing EtherNet/IP control system. Anybus gateways ensure reliable, secure, high-speed data transfers between different industrial networks while being easy to use.



A protocol converter that connects EtherNet/IP devices to Modbus RTU PLCs

Features and benefits

- ✓ **Reach new markets**
Target new markets using different protocols without needing to change your hardware or software, thereby decreasing your time to market and development costs.
- ✓ **Slim hardware design**
The gateway is designed for IP20 and DIN-rail mounting, enabling you to install it with ease, close to connected devices, thereby reducing wiring requirements.
- ✓ **Easy configuration – No programming required!**
Quickly establish the connection between the two networks with the included Anybus Configuration Manager software. No programming skills are required for the setup process.
- ✓ **Trusted partner**
Anybus has a long history of working with all the major network organizations to ensure compliant, high-performing, and compatible products.
- ✓ **No PLC card slot needed**
The gateway does not use a card slot in the control system, leaving room for other equipment.
- ✓ **3-year warranty**
The gateway is designed to be robust and long-lasting. A 3-year guarantee is provided.
- ✓ **Increased PLC performance**
The gateway allows for fast transfer of cyclic I/O data between the two networks, offloading your PLC from working with additional calculations.
- ✓ **Life cycle management**
HMS maintains every part of the gateway, including network updates, throughout the product's lifecycle.
- ✓

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General

Net Width (mm)	44
Net Height (mm)	127
Net Depth (mm)	114
Net Weight (g)	420
Packed Width (mm)	155
Packed Height (mm)	75
Packed Depth (mm)	200
Packed Weight (g)	600
Operating Temperature °C Min	-25
Operating Temperature °C Max	65
Storage Temperature °C Min	-40
Storage Temperature °C Max	85
Current Consumption Type Value at Vcc Nom (mA)	200mA @ 24V DC
Current Consumption Max value at Vcc nom (mA)	400mA @ 24V DC
Input Voltage (V)	24V DC (-20% to +20%)
Power Connector	2-pin, 5.08 Phoenix plug connector
Reverse Polarity Protection	Yes
Short Circuit Protection	Yes
Isolation	TRUE

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General

Mounting	DIN-rail (EN 50022 standard)
Housing Materials	Aluminium, Plastic
Packaging Material	Cardboard

Identification and Status

Product ID	AB7678-F
Successor	ABC3310-A
Country of Origin	Sweden
HS Code	8517620000
Dual Usage	No
Export Control Classification Number (ECCN) (Applies only to the U.S)	5A991.b.1

Physical Features

Connectors / Input / Output	2xRJ45, 1x D-sub 9-pin female, USB-B Config port
DIP & Rotary Switches	8 Dip switches for IP settings, dip switch Termination and configuraiton
Contains Battery	No

EtherNet/IP Features

EtherNet/IP Mode	Scanner / Master
EtherNet/IP No. Of Adapters	64
EtherNet/IP Bandwidth	10/100MBit
EtherNet/IP Input Data Size	509 bytes
EtherNet/IP Output Data Size	505 bytes

Modbus-RTU Features

Modbus-RTU Mode	Slave mode
Modbus-RTU Supported Functionality	Modbus-RTU compliant passive slave node operation; 256 Modbus registers in each direction; Modbus diagnostics

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Modbus-RTU Features

Modbus-RTU Functions Supported	1, 2, 3, 4, 5, 6, 15, 16, 22, 23
Modbus-RTU Baud Rate	1200bps - 57600bps
Modbus-RTU Input Data Size	512 bytes
Modbus-RTU Output Data Size	512 bytes

Certifications and Standards

Protection Class IP	IP20
RoHS Compliant	Yes
Recycle / Disposal	TRUE
Product Certifications	CE, UL, WEEE, RoHS
UL Information	E214107: Ord.Loc UL508, CSA C22.2 NO. 142
Environment	EN 61000-6-4, EN 55016-2-3 Class A, EN 55022 Class A, EN 61000-6-2, EN 61000-4-2, EN 61000-4-3, EN 61000-4-4, EN 61000-4-5, EN 61000-4-6
WEEE Category	IT and telecommunications equipment